Reference	SSM74071
Models	Range Rover Velar / L560
Title	Diesel Exhaust Fluid DTC P203B-31 - Fill Level Reduction
Category	Engine
Last modified	03-Oct-2018 00:00:00
Symptom	403000 Exhaust System Concerns
Content	<u>Issue</u>

 $A \ customer \ may \ raise \ a \ concern \ with \ the \ instrument \ pack \ displaying \ "DEF \ Dosing \ Malfunction \ No \ Restarts \ in \ 250 \ Miles".$

A Technician may find Diagnostic Trouble Code P203B-31 stored as a result.

Cause

Investigations have identified that vehicles with a high Diesel Exhaust Fluid level in very cold temperatures will log this DTC as a result of the fluid freezing, increasing in volume and removing the air gap necessary for the ultrasonic sensor to take a measurement.

Action

The maximum Diesel Exhaust Fluid fill level has been reduced from 17 litres to 16.5 in order to provide the adequate air gap required in cold temperatures.

- 1. Move vehicle into the workshop and await the Diesel Exhaust Fluid defrosting.
- 2. Once defrosted, use the manufacturer approved equipment to measure the DEF quality to check it is above 16.5 Litres.
- 3. Drain to a maximum of 16.5 Litres as recommended.

In addition, any vehicle requiring a Diesel Exhaust Fluid top up during a PDI, Service or any other action must not exceed 16.5 litres irrespective of whether the failure mode above has been reported or not.

Technicians - Please rate this SSM and provide comments so that future communications can be improved.

- 1 = Poor Basic information provided The SSM does not help me resolve the customer concern.
- 3 = Average Adequate information provided The SSM partially helps me resolve the customer concern.
- 5 = Excellent All required information provided to resolve the customer concern.