

**WJ54 - Checking Side Window and Replacing it if Necessary (Workshop Campaign)**

Vehicle Type: **911 Carrera (991)**

Model Year: **As of 2018 up to 2019**

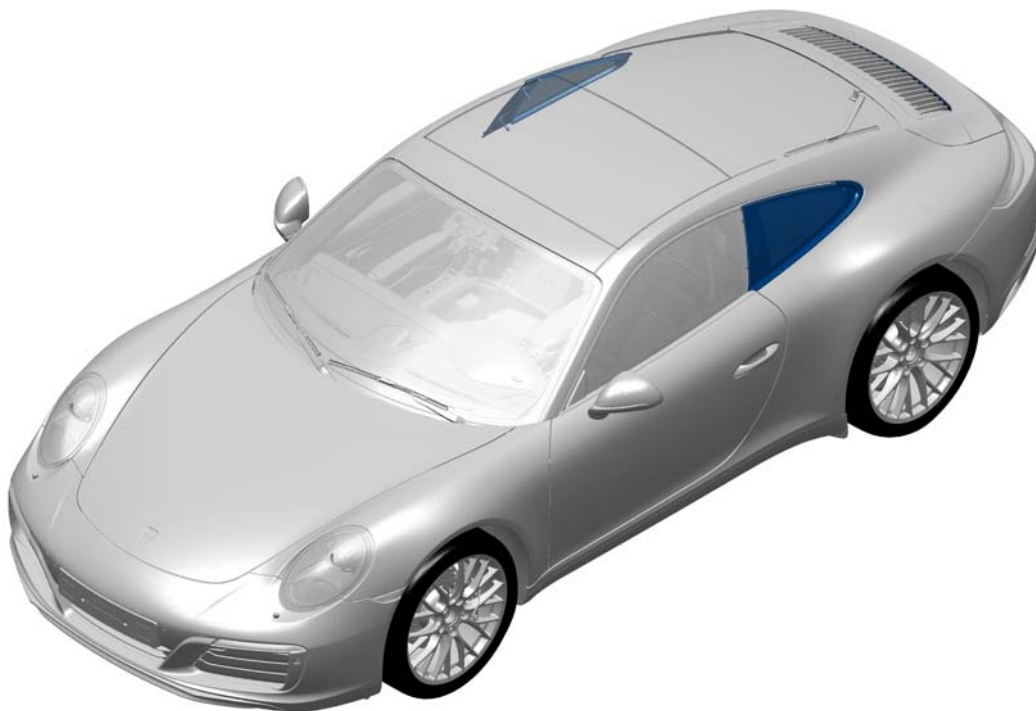
Subject: **Moulding for side window**

Concern: **There is a possibility that the wrong lubricant was used for fitting the side windows.**  
 If this is the case, there may be a chemical reaction and this will damage the coating on the moulding.

Remedial Action: Check side window in the C-pillar area and replace it if necessary.

Affected Vehicles: Only the vehicles assigned to the campaign (see also PIWIS Vehicle information). This campaign affects 3 vehicles in North America.

Installation Position:



*Installation position of side window*

**Parts required**

Parts Info: **Please note: Parts for this campaign can be ordered as normal, with no PTEC/PAV or email required.**

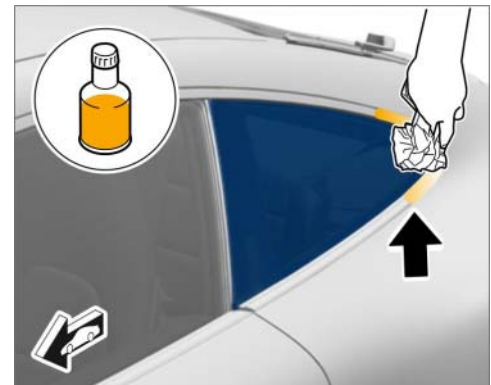
**No parts are required** for **checking** the side windows.

Parts required for **replacing** the side windows:

Part No.	Designation	Qty.
9915431118003C	⇒ Side window, black matt (left)	1 ea. (only if required)
9915431128003C	⇒ Side window, black matt (right)	1 ea. (only if required)

**Checking side window and replacing it if necessary**

- Work Procedure: 1 Clean both mouldings in the marked area ⇒ *Cleaning side window -arrow-* on the side window using a clean cloth and isopropanol and leave them to dry off.
- 2 **Illuminate mouldings** in the marked area using a shop light and **check** for discolouration or signs of damage on the coating of the mouldings. Assess the surface quality in accordance with the limit sample catalog ⇒ *Checking and assessing moulding.*



*Cleaning side window*



Checking and assessing moulding

Assessment		Action required
(✓)	No imperfections in the coating. <ul style="list-style-type: none"> <li>No dissolution of the coating.</li> </ul>	<b>End of action required.</b> ⇒ Continue with <b>Step 4</b> [Invoicing: <b>Scope 1</b> ]
(x)	Clear imperfections in the coating. <ul style="list-style-type: none"> <li>Clear dissolution of the coating.</li> <li>Surface faults immediately visible without illumination.</li> </ul>	Replace side window. ⇒ Continue with <b>Step 3</b> [Invoicing: <b>Scope 2-4</b> ]

3 Replace side window at the left/right in accordance with the previous check. For instructions, see: ⇒ *Workshop Manual '647519 Removing and installing rear side window (Coupé)*.

4 Enter the campaign in the Warranty and Maintenance booklet.

**Warranty processing**

Scope 1: Scope 1 must be invoiced if no surface faults were found in the coating during the visual inspection.

**Working time:**

Checking side window

Labor time: **10 TU**⇒ **Damage Code WJ54 066 000 1**

Scope 2: Scope 2 must be invoiced if **one side window** was replaced.

**Working time:**

Checking and replacing side window

Labor time: **49 TU**

Includes: Removing and installing roof moulding at the left  
Loosening and securing B-pillar trim panel at the left

**Parts required:**

9915431118003C Side window (left) 1 ea.

or:

9915431128003C Side window (right) 1 ea.

⇒ **Damage Code WJ54 066 000 1**

Scope 3: Scope 3 must be invoiced if **both side windows** were replaced.

**Working time:**

Checking and replacing side window

Labor time: **88 TU**

Includes: Removing and installing roof moulding at the left and right  
Loosening and securing B-pillar trim panel at the left and right

**Parts required:**

9915431118003C Side window 1 ea.

9915431128003C Side window 1 ea.

⇒ **Damage Code WJ54 066 000 1**

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