

Service Category	Drivetrain		
Section	Drive Shaft/Propeller Shaft	Market USA	Toyota Supports

### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2005 - 2011	Tacoma	

## **REVISION NOTICE**

June 27, 2018 Rev2:

• The Production Change Information and the Parts Information sections have been updated.

March 14, 2018 Rev1:

- The Production Change Information and Repair Procedure sections have been updated.
- Any previous printed versions of this bulletin should be discarded.

#### Introduction

Some 2005 – 2011 model year Tacoma vehicles may exhibit a condition where there is a drivetrain vibration and/or drivetrain noise. Follow the procedure in this bulletin to address this condition.

#### **Production Change Information**

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	WORLD MANUFACTURER INDEX (WMI)	VEHICLE DESCRIPTION SECTION (VDS)	VEHICLE INDICATOR SECTION (VIS)
	TMMTX 5TF	5TF	JU4GN#B	X003429
			JX4CN#B	X001153
			JX4GN#B	X001108
Tagama			KU4HN#B	X001066
Tacoma			LU4EN#B	X001313
			MU4FN#B	X001076
			NX4CN#B	X001272
			PX4EN#B	X001335

## **Production Change Information**

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	WORLD MANUFACTURER INDEX (WMI)	VEHICLE DESCRIPTION SECTION (VDS)	VEHICLE INDICATOR SECTION (VIS)	
			TU4CN#B	X001077	
			TU4GN#B	X003431	
	TMMTX	5TF	TX4CN#B	X001534	
			TX4GN#B	X001106	
			UU4EN#B	X001319	
			UX4EN#B	X001434	
			JU4GN#B	M111577	
			JU62N#B	M091906	
			KU4HN#B	M027442	
	ТММВС	ЗТМ	KU72N#B	M023467	
		31101	LU42N#B	M038092	
			LU4EN#B	M058233	
			MU4FN#B	M024740	
			MU52N#B	M015694	
	NUMMI	5TE	JU4GN#B	Z749018	
acoma			JU62N#B	Z671264	
acoma			KU4HN#B	Z748760	
			KU72N#B	Z668993	
			LU42N#B	Z671368	
			LU4EN#B	Z749000	
			MU4FN#B	Z749004	
			MU52N#B	Z668540	
			NX22N#B	Z671320	
			NX4CN#B	Z749058	
			NX4GN#B	Z748524	
			NX62N#B	Z670223	
			PX42N#B	Z671254	
			PX4EN#B	Z749106	
			TU22N#B	Z671370	
			TU4CN#B	Z735120	
			TU4GN#B	Z749014	
			TU62N#B	Z671356	

## **Production Change Information (continued)**

MODEL	PLANT	WORLD MANUFACTURER INDEX (WMI)	VEHICLE DESCRIPTION SECTION (VDS)	VEHICLE INDICATOR SECTION (VIS)
	NUMMI	5TE	TX22N#B	Z671260
			TX4CN#B	Z749091
			TX4GN#B	Z749126
Tacomo			TX62N#B	Z671185
Tacoma			UU42N#B	Z671420
			UU4EN#B	Z749134
			UX42N#B	Z671203
			UX4EN#B	Z749122

#### **Warranty Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
TC9023	2WD – R & R Universal Joint Spider SSP Kit (One)	0.9	N/A		12 16 19 43
TC9026	4WD – R & R Universal Joint Spider SSP Kit (One)	0.8		9B	17 83
TC9024	R & R Propeller Shaft Assembly W/Center Support Bearing	0.6	37100-XXXXX	62 91 9B	12 16 19 43 17 83
TC9025	R & R Propeller Shaft Assembly W/O Center Support Bearing	0.5	37110-XXXXX	62 91 9B	12 16 19 43 17 83

#### APPLICABLE WARRANTY

- This repair is covered under the Toyota Powertrain Warranty. This warranty is in effect for 60 months or 60,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

## **Parts Information**

DRIVESHAFT PART NUMBER		PART NAME	CSP U-JOINT KIT	PART NAME	QTY	
PREVIOUS (ZERK)	CURRENT (PRE-LUBE)	PARTNAME	PART NUMBER	PARTNAME	QIT	
37100-04351	37100-04352					
37100-04370	37100-04371					
37100-04331	37100-04332					
37100-04342	37100-04343					
37100-04362	37100-04363					
37100-04381	37100-04382					
37100-04272	37100-04273	Propeller Shaft (W/center support)				
37100-04281	37100-04282		04007-13104			
37100-04290	37100-04291			Spider Kit,	1 – 3*	
37100-04301	37100-04302			Universal Joint	1 – 3	
37100-04392	37100-04393					
37100-04310	37100-04311					
37100-04320	37100-04321					
37110-04181	37110-04182					
37110-04190	37110-04191	Propeller Shaft (W/O center support)				
37110-04200	37110-04201					
37110-04171	37110-04172		04007 12204			
37110-04222	37110-04223		04007-13204			

\*Quantity of parts is dependent on number of affected universal joints.

### **Required Tools & Equipment**

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
U-Joint Bearing Remover/Replacer	<u>09332-25010</u>	1
Transmission Oil Plug*	<u>09325-40010</u>	1

\* Essential SST.

## NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

### **Repair Procedure**

- 1. Confirm that the drivetrain vibration and/or noise condition originates from the rear propeller shaft universal joint(s).
  - A. Do the universal joint grease seals have ANY of the following conditions?
    - Bearing cup seal is broken or separated from the cup
    - Rust-colored dust
    - Grease leakage

### NOTE

Visually inspect each universal joint trunnion and bearing seal.

OR is there noticeable universal joint free play, backlash, or binding?

#### NOTE

- Inspect joint binding AFTER detaching the propeller shaft assembly from the vehicle.
- Firmly grasp one side of the universal joint and try to turn the other side. There should NOT be free play, backlash, or binding.
- YES Continue to substep B.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- B. Does the propeller shaft yoke have damage or excessive wear caused by the conditions described in substep A?

#### NOTE

Visually inspect the yoke for ANY damage caused by a worn universal joint. Inspect the universal joint bearing cup for missing material or the trunnion contacting the yoke flange.

- YES Continue to step 2 to replace the rear propeller shaft assembly.
- **NO** Go to step 3 to replace ONLY the universal joint(s).

#### NOTE

- Replacement of the propeller shaft is necessary in rare occasions.
- Replacement of the universal joint(s) resolves concerns related to noise and/or vibration.

## **Repair Procedure (continued)**

- 2. Replace the rear propeller shaft assembly.
  - A. Remove the rear propeller shaft assembly.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 2WD and Double Cab 2WD): Removal"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 4WD and Double Cab 4WD): Removal"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 2WD): Removal"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 4WD): Removal"
- B. Install the NEW rear propeller shaft assembly.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 2WD and Double Cab 2WD): Installation"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 4WD and Double Cab 4WD): Installation"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 2WD): Installation"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 4WD): Installation"

## **Repair Procedure (continued)**

- 3. Replace the universal joint(s).
  - A. Remove the propeller shaft assembly.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 2WD and Double Cab 2WD): Removal"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 4WD and Double Cab 4WD): Removal"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 2WD): Removal"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 4WD): Removal"
- B. Remove the universal joint(s).

Refer to TIS, applicable model and model year Repair Manual:

- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 2WD and Double Cab 2WD): Disassembly"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 4WD and Double Cab 4WD): Disassembly"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 2WD): Disassembly"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 4WD): Disassembly"

## **Repair Procedure (continued)**

C. Install the NEW universal joint(s).

Refer to TIS, applicable model and model year Repair Manual:

- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 2WD and Double Cab 2WD): Reassembly"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 4WD and Double Cab 4WD): Reassembly"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 2WD): Reassembly"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 4WD): Reassembly"
- D. Reinstall the propeller shaft assembly.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 2WD and Double Cab 2WD): Installation"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Access Cab 4WD and Double Cab 4WD): Installation"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 2WD): Installation"
- <u>2005</u> / <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> Tacoma: Drivetrain – Drive Shaft/Propeller Shaft – "Propeller Shaft: Propeller Shaft Assembly (for Regular Cab 4WD): Installation"
- 4. Test drive the vehicle to confirm the condition is no longer present.