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Coding Information

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Title: Loose, Missing, or Damaged Glass in the LT Hood Mounted Mirror

Applies To: LT

CHANGE LOG

Please refer to the change log text box below for recent changes to this article:

09/19/2018 - Add info concerning parts in PDC are all epoxied based on feedback.

08/16/2018 - Updated P/Ns, added green dot info.

07/31/2018 - Changed SRT Code from A16-515 to LT Specific.

07/30/2018 - Updated to reflect epoxied glass as of Nov 2017.

04/19/2018 - Author updated for feedback purposes

12/08/2017 - Author changed for feedback purposes

11/30/2017 - Added optional replacement of mirror assembly

07/14/2017 - Initial Article Release

DESCRIPTION

This document will guide the user through the inspection and replacement of the hood mounted mirror assembly. (Glass ONLY replacement is not recommended.) As of November 2017, the design for the mirror glass attachment has changed to be permanently epoxied into the housing. Servicing the glass only is no longer an option.

SYMPTOM(s)

Loose or missing glass from the hood mounted mirror. (Can be either black or chrome mirror assemblies)

SERVICE PARTS INFORMATION

Description	Part Number
Carrier, Glass Only	Not Serviceable
Hood mirror Assembly	3765560C93 LH Black 3765561C93 RH Black 3765562C93 LH Bright 3765563C93 RH Bright

******* SERVICE PART ALERT *******

Note: All C93 or C94 replacement mirror assemblies should have a Green Dot added to the P/N label and/or on the mirror packaging. The green dot indicates the mirror assembly has had epoxy added to the internal clips so the glass panel cannot be removed or fall out of the housing assembly. If the glass can be removed by rotating the internal lever behind the glass panel; return the mirror assembly back to Navistar for an assembly that has been epoxied.

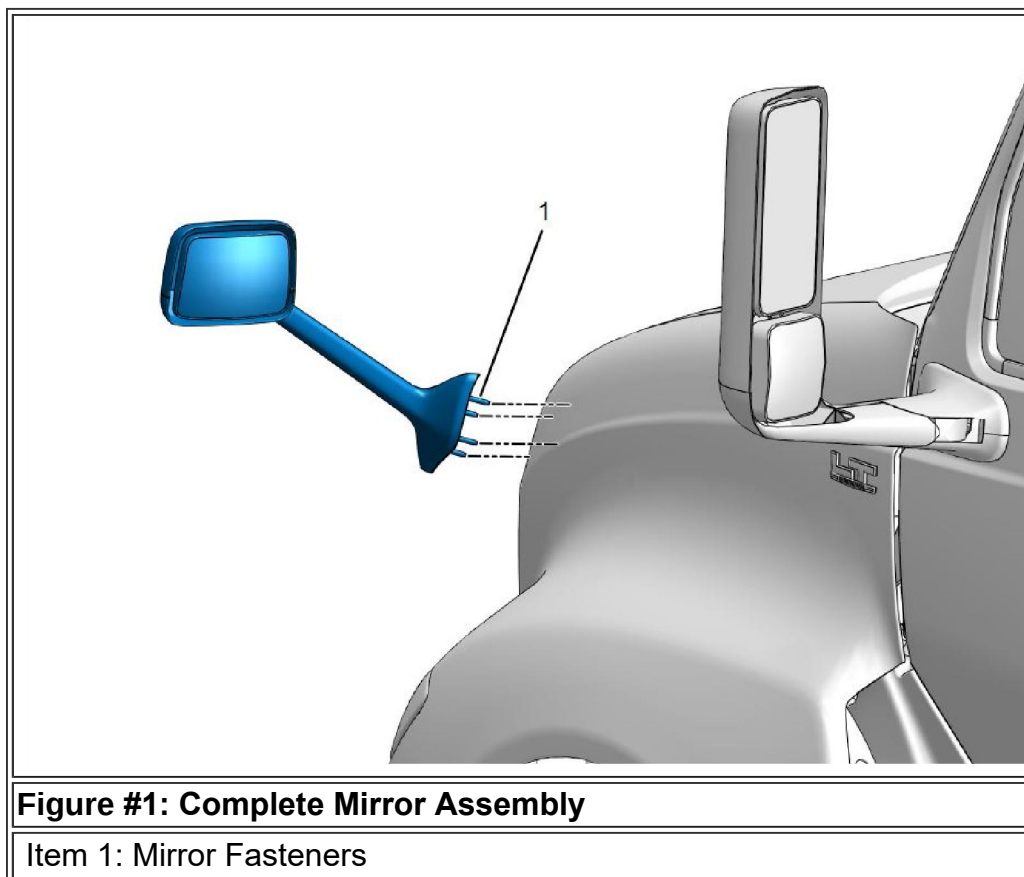
REPAIR / INSPECTION STEP(s)

Inspect the condition of the mirror assembly. If the mirror is either loose or missing, the complete mirror assembly (Head & Arm) will need to be replaced.

Note: The replacement mirror assemblies have the glass epoxied in place. Going forward all LT hood mirror glass panels will not be serviceable separately. The entire mirror assembly (Head & Arm) will need to be replaced to avoid the glass from falling out during vehicle operation.

Complete Mirror Replacement Procedure

1. Open hood to gain access to the the mirror assembly mounting hardware.
2. Remove 4 fasteners (Figure 1, item 1).



3. Remove complete mirror assembly from vehicle taking care not to damage top coat paint.
4. Reinstall new mirror and torque fasteners to 9-12 ft-lb (12.2 - 16.2 Nm)
5. Close and relatch hood. Readjust mirror glass as needed.

WARRANTY INFORMATION

Warranty Claim Coding:

Refer to the [Warranty Coding Manual](#) for Group and Noun Codes.

Group	Noun
16034	421 - Spot Mirror

Standard Repair Time(s):Refer to the [SRT Manual](#) for Repair Times

Group	Noun
LT16-8421A	Hood Mounted Mirror, Replace Left Side
LT16-8421A-11	Hood Mounted Mirror, Replace Right Side
LT16-8421A-12	Hood Mounted Mirror, Replace Both Sides

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