

Replacement Engine Order Process
MP7, MP8, MP10 Engines
CHU, CXU, GU, LEU, MRU, TD

FSB 210-047, Replacement Engine Order Process

September 2018

Certain Base Exchange engines (3/4) can be built into EPA2012 or EPA2013 regulation categories. To meet EPA regulations, the vehicle identification number (VIN) of the vehicle that requires a replacement engine and/or the engine model year must be provided so the engine can be labeled in accordance with law. Contact Parts Services at 877-447-2787 to place the order. An incorrect engine label can result in civil penalties over \$44,000. The table below lists the engines that can be completed into EPA2012 or EPA2013 categories.

EPA2010 through EPA2013 Engines

Part Number	Description
85003625	MP10
85003627	MP8, Engine Brake, Short Flywheel Housing
85003629	MP8, Non-Engine Brake, Short Flywheel Housing
85003631	MP8, Engine Brake, Long Flywheel Housing
85003633	MP8, Non-Engine Brake, Long Flywheel Housing
85003639	MP7, Engine Brake, Short Flywheel Housing
85013868	MP7, Engine Brake, Long Flywheel Housing
85013869	MP7, Non-Engine Brake, Short Flywheel Housing
85013871	MP7, Non-Engine Brake, Long Flywheel Housing

For stock engines needing replacement labels, refer to FSB 210-046, Replacement Engine Labels.