Technical Service Bulletin

Mazda North American Operations Irvine, CA 92618-2922



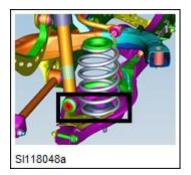
Subject: UNUSUAL NOISE FROM REAR OF VEHICLE	Bulletin No.: 02-015/18
	Last Issued: 09/27/2018

APPLICABLE MODEL(S)/VINS

- 2014-2016 Mazda3 (Japan built)
- 2017-2018 Mazda3 (Japan built) vehicles with VINs lower than JM1BN*****179073 (produced before Dec 1,2017)
- 2013-2016 CX-5
- 2017-2018 CX-5 vehicles with VINs lower than JM3KF*****370951 (produced before Mar. 1,2018)

DESCRIPTION

Some vehicles may exhibit a knocking noise from the rear coil spring and/or the vehicle body sits lower in the rear. These symptoms may be caused by a broken rear coil spring at its lower side.



This is caused by corrosion from dust between the rear coil spring and the spring sheet, resulting in a broken rear coil spring. To eliminate this concern, the shape of the rear coil spring has been modified. Customers having this concern should have their vehicle repaired using the following repair procedure.

Page 1 of 3

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

REPAIR PROCEDURE

1. Verify customer concern

2. Replace the rear coil spring(s) with modified one(s) according to the instructions on MGSS (REAR COIL SPRING REMOVAL/INSTALLATION).

- Mazda3 (REAR COIL SPRING REMOVAL/INSTALLATION)
- 2013-2016 CX-5 (REAR COIL SPRING REMOVAL/INSTALLATION)
- 2017-2018 CX-5 (REAR COIL SPRING REMOVAL/INSTALLATION)

3. Verify repair.

PARTS INFORMATION

Part Number	Description	Qty.	Notes
BHN1-28-011C	Rear Coil Spring	1	Mazda3
BHN5-28-011C	Rear Coil Spring	1	Mazda3
KF57-28-011C	Rear Coil Spring	1	CX-5
KF61-28-011C	Rear Coil Spring	1	CX-5
KF72-28-011C	Rear Coil Spring	1	CX-5
KB8B-28-011A	Rear Coil Spring	1	CX-5

NOTE: Select the applicable rear coil spring according to the GEPC. Order 2 pieces of the rear coil spring if both rear coil springs are broken.

WARRANTY INFORMATION

NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	А
Symptom Code	82
Damage Code	53
Part Number Main Cause	****-28-011*

Page 2 of 3

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

Quantity	1 or 2
Operation Number / Labor	XXP5ZARX / 0.4 Hrs. (One side)
Hours:	XXP5ZBRX / 0.6 Hrs. (Both sides)

Page 3 of 3

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.