

Replacement Engine Order Process
D11, D13, D16 Engines
VAH, VHD, VN, VT

FSB 210-047, Replacement Engine Order Process

September 2018

Certain Base Exchange engines (3/4) can be built into EPA2012 or EPA2013 regulation categories. To meet EPA regulations, the vehicle identification number (VIN) of the vehicle that requires a replacement engine and/or the engine model year must be provided so the engine can be labeled in accordance with law. Contact Parts Services at 877-447-2787 to place the order. An incorrect engine label can result in civil penalties over \$44,000. The table below lists the engines that can be completed into EPA2012 or EPA2013 categories.

EPA2010 through EPA2013 Engines

Part Number	Description
85003647	D16
85003651	D13, Engine Brake, Short Flywheel Housing
85003653	D13, Non-Engine Brake, Short Flywheel Housing
85003655	D13, Engine Brake, Long Flywheel Housing
85003657	D13, Non-Engine Brake, Long Flywheel Housing
85003659	D11, Engine Brake, Long Flywheel Housing
85003661	D11, Non-Engine Brake, Long Flywheel Housing
85003663	D11, Engine Brake, Short Flywheel Housing
85003665	D11, Non-Engine Brake, Short Flywheel Housing

For stock engines needing replacement labels, refer to FSB 210-046, Replacement Engine Labels.

Service personnel: Please circulate, read and initial

Service Manager	Warranty Administrator	Workshop Foreman	Service Technicians						