

SERVICE BULLETIN

Reference number:	SB-14-1096	Issued: 20 August, 2018
Subject:	Jumpstart Nut update	
Model(s):	DB11	
VIN Range:	All DB11 Coupe chassis up to L04824, and DB11 Volante chassis up to M04778.	
Applicable to:	All Dealers	
Distribute to:	After Sales Manager Executive Manager Service Manager Sales Manager	Warranty Staff Technician(s) Parts Staff

Reason for this Service Bulletin

The jumpstart nuts for the DB11 have changed. The tall jumpstart nuts were not satisfactory and were not easy to connect in the wheel arch. The tall jumpstart nuts were also removed from the vehicle after servicing.

Vehicles from chassis numbers L04825 (DB11 Coupe) and M04866 (DB11 Volante) have the new jumpstart nuts permanently installed. The jumpstart nuts on these vehicles should not be removed.

Do the workshop procedure that follows to change the jumpstart nuts on early DB11 vehicles.

Workshop Procedure

1. Disconnect the vehicle battery (refer to Workshop Manual procedure 14.01.CA Battery Disconnection and Connection Procedure).
2. Remove the engine bay fusebox cover (refer to Figure 1).

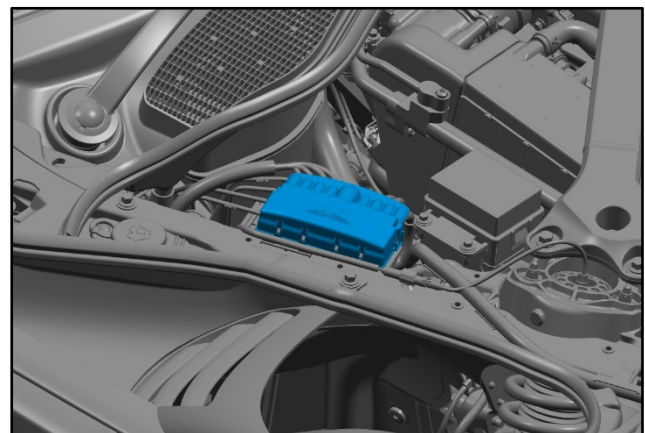
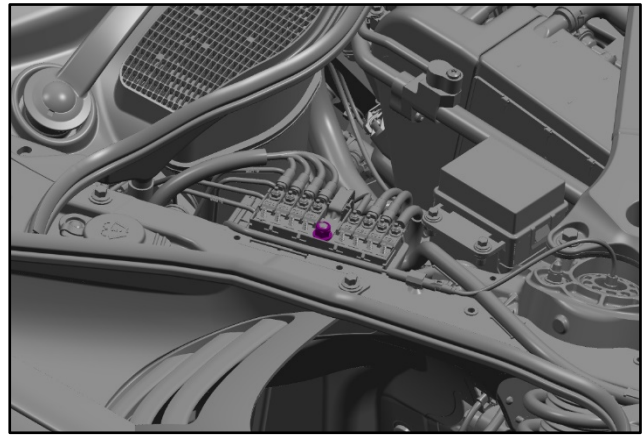


Figure 1

3. Remove the nut that attaches the battery clean-feed eyelet to the centre stud of the engine bay fusebox (refer to Figure 2).

**Figure 2**

4. Discard the nut.
5. Install a new spring washer to the centre stud of the engine bay fusebox (refer to Figure 3).

**Figure 3**

6. Install a new jumpstart nut to the centre stud of the engine bay fusebox and tighten it with your hand (refer to Figure 4).

**Figure 4**

7. Torque the new jumpstart nut to 9 Nm.
8. Install the engine-bay fusebox cover.

9. Install a new jumpstart nut to the suspension stud on the RH suspension mount and tighten it with your hand (refer to Figure 5).



Figure 5

10. Torque the new jumpstart nut to 9 Nm.
11. Remove the front right-side wheel-arch-liner (refer to Workshop Manual procedure 01.08.A)).
12. Find the terminal post assembly inside the front RH wheel-arch (refer to Figure 6).

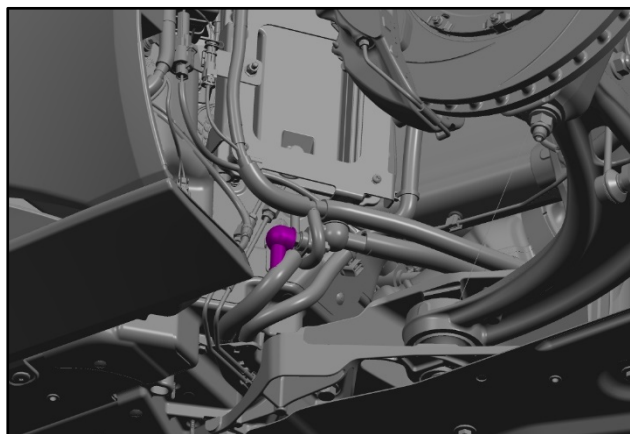


Figure 6

13. Release the rubber cap from the terminal post assembly (refer to Figure 7).

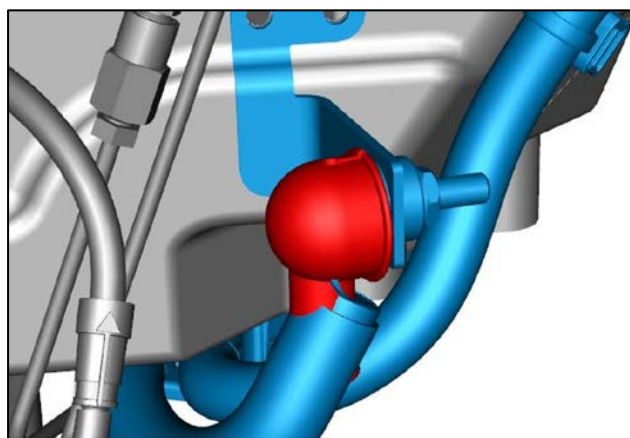


Figure 7

14. Remove the nut that attaches the battery cable eyelet to the terminal post assembly.
15. Discard the nut.

- 16. Install a new spring washer to the terminal post assembly (refer to Figure 8).



Figure 8

- 17. Install a new jumpstart nut to the terminal post assembly and tighten it with your hand (refer to Figure 9).



Figure 9

- 18. Torque the new jumpstart nut to 9 Nm.
- 19. Connect the rubber cap to the terminal post assembly.
- 20. Install the front right-side wheel-arch-liner (refer to Workshop Manual procedure 01.08.AJ).
- 21. Connect the vehicle battery (refer to Workshop Manual procedure 14.01.CA Battery Disconnection and Connection Procedure).

Part Data

Description	Part Number	Quantity
Jumpstart Nut	HY53-251584-BB	3
Spring Washer-M8-Stainless Steel-A2	HY53-E824038-AA	2

Warranty Data

Procedure and Labour Time

Description	Labour Time	ROT Code
Install new jumpstart nuts	0.75	14.01.EA

Failure Mode Description

Select the failure modes that follow when you make a claim through the Warranty system:

Subsystem	Location	Component	Mode of Failure
ELECTRICAL	ELECTRICAL - BATTERY SUPPLY	BATTERY - CONNECTION - TERMINAL TO CABLE	POOR PERFORMANCE - LOOSE CONNECTION

If you have any questions related to this Service Bulletin, please contact: Aston Martin Technical Services
on: +44 (0) 1926 644720, email: askamtech@astonmartin.com,
Or contact your After Sales Manager.

The English version of this Service Bulletin is written in
Simplified Technical English to ASD-STE100™.