

21 Engine difficult to start, turbocharger damaged, V8 4.0TFSI

21 18 28 2044640/3 May 14, 2018. Supersedes Technical Service Bulletin Group 21 number 17-27 dated November 21, 2017 for reasons listed below.

| Model(s) | Year | VIN Range | Vehicle-Specific Equipment |
|--------------------------------------|------|-----------------|----------------------------|
| A8, S7, S8, S8+, RS7, and RS7+ | 2016 | All | 4.0L |
| A8 | 2017 | 000001 - 019190 | 4.0L |
| S8 | 2017 | 000001 - 901368 | 4.0L |
| S7 | 2017 | 000001 - 115286 | 4.0L |
| RS7, RS7+ | 2017 | 000001 - 904264 | 4.0L |

Condition

| REVISION HISTORY | | |
|------------------|------------|--|
| Revision | Date | Purpose |
| 3 | - | Revised header data (Added VIN breaks for 2017 models) |
| | | Revised Production Solution (Added information) |
| | | Revised Service (Added Note and updated Step 7) |
| | | Revised Required Parts and Tools (Added part numbers) |
| 2 | 11/21/2017 | Revised Required Parts and Tools (Updated quantity and part numbers) |
| 1 | 02/02/2017 | Initial publication |

Customer statement:

- Engine cannot be started or only with difficulty.
- Engine makes unusual noises when accelerating.
- Engine has reduced performance.

Workshop findings:

 Damage on turbocharger impeller fins, increased free play on impeller shaft of turbocharger or broken impeller shaft.



Technical Background

Damage to the turbocharger is rarely directly the result of turbocharger failure. Therefore, it is important to perform further checks to find the root cause, to avoid repeat repairs.

Known causes for turbocharger damage:

- Performance increases by tuned ECM
- Non-compliance with service intervals
- Incorrectly fitted oil filter element
- · Leaks in intake tract allowing outside unfiltered air and debris into the turbocharger
- · Poor oil supply of turbocharger

Production Solution

Optimized oil strainer 079115175G for oil supply lines to turbochargers in the cover in the inner valley of engine. The oil strainer and check valve 079103175C must always be replaced to ensure proper oil flow to the turbochargers.

Service

- 1. Perform the Guided Functions with the diagnosis tester: "01 check warranty information." Then check for an entry with the vehicle data in ELSA under warranty code.
 - All information must be documented on attached Checklist and stored with the Repair Order.
- Check the hardware version of the engine control unit. An X version indicates that the engine control unit was replaced/or is modified (Figure 1).

First system test with DTC memory entries

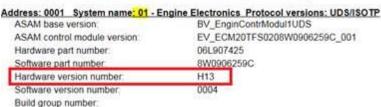


Figure 1. Correct hardware version number.

- 3. Check the intake tract for leaks. Review the repair history for possible previous repairs on the intake tract.
- 4. Measure the oil pressure at idle and 2000 rpm according to ElsaPro.



- 5. Visually assess the condition of the damaged turbocharger from both sides. No oil marks (charge air and exhaust side) could be another indication for a poor oil supply to the turbocharger.
- 6. Check the oil filter for correct installation and correct filter part number 079115561J. If the oil filter is not centrally fitted, the engine oil may not be filtered, entering the oil supply of the turbocharger due to the crooked position of the oil filter element.
 - Check the installation of the oil filter bypass valve according to service measure 17F2.
 - Check the oil supply line for through flow and oil deposits.
 - Check the oil drain hoses for through flow and oil deposits.

UNote:

This TSB is <u>not</u> replacing any Repair Manual instructions, this TSB is meant to supplement the Repair Manual. See ElsaPro, *Engine >> 8-Cylinder Direct Injection 4.0L 4V TFSI Engine >> 21 Turbocharger >> Turbocharger, Removing and Installing.*

- 7. Replace both of the turbochargers as well as the **oil strainer** and **check valve** in the inner valley of engine according to ElsaPro and observe all instructions.
- 8. Change the engine oil including oil filter.
- 9. Follow the installation instructions in ElsaPro for the turbochargers exactly including:
 - Filling the turbocharger at the supply line connections with engine oil.
 - To ensure the turbocharger is supplied with enough oil, let the engine run at idle for approximately one minute after starting, do not increase rpm.

UNote:

Failure to follow the TSB and ElsaPro instructions may lead to premature turbocharger failure which may be reviewed by Warranty.

Warranty

| Claim Type: | • 110 up to 48 Months/50,000 Miles. | |
|-----------------|--|--|
| | G10 for CPO Covered Vehicles – Verify Owner. | |
| | If vehicle is outside any warranty, this Technical Service Bulletin is informational only. | |
| Service Number: | 2130 | |



| Damage Code: | 0010 | | | |
|-------------------|--|-----------|--------|--|
| Labor Operations: | For all models: | | | |
| | Turbocharger replace | 2130 5671 | 50 TU | |
| | Oil pressure check | 1703 0199 | 80 TU | |
| | Check intake and exhaust system for debris, additional time is included in Turbocharger remove + reinstall | 2130 0199 | 20 TU | |
| | Remove + reinstall oil strain and check valve | 1726 2099 | 70 TU | |
| | Check that oil bypass valve is fitted correctly | 1701 0199 | 10 TU | |
| | Engine oil and filter change | 1701 1799 | 40 TU | |
| | For A8 and S8: | | | |
| | Air intake distributor remove + reinstall without night camera and radar sensor | 2446 1921 | 470 TU | |
| | Turbochargers remove + reinstall | 2130 2071 | 520 TU | |
| | For S6, S7, and RS7: | | | |
| | Turbochargers remove + reinstall | 2130 2071 | 470 TU | |
| | (S6/S7 only) Air intake distributor remove + reinstall without night camera and radar sensor | 2446 1921 | 600 TU | |
| | (RS7 only) Air intake distributor remove + reinstall without night camera and radar sensor | 2446 1923 | 690 TU | |
| Diagnostic Time: | GFF | 0150 0000 | 30 TU | |
| | Road test prior to service procedure | 0121 0002 | 10 TU | |
| | Road test after service procedure | 0121 0004 | 10 TU | |
| Claim Comment: | As per TSB # 2044640/3 | | | |

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools



Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

| Part Number | Part Description | Quantity |
|--------------|---|----------|
| 079103175C | Check valve | 1 |
| 079115175G | Oil strainer | 1 |
| Order by VIN | Left waste gate vacuum unit with actuator rod | 1 |
| Order by VIN | Right waste gate vacuum unit with actuator rod | 1 |
| 079103161Q | Cover Gasket | 1 |
| N 90303801 | Lower oil supply o-rings 9x1.5 black | 2 |
| N 91056801 | Upper oil supply o-rings 12x2 black | 2 |
| WHT006901A | Oil return o-rings 14.5x2 | 2 |
| N 90465003 | Water tube o-rings 23x2.6 | 3 |
| N 90409501 | Clamp breather hoses | 4 |
| 079129717K | Intercooler housing gasket right side | 1 |
| 079129717J | Intercooler housing gasket left side | 1 |
| 079145818 | Throttle body gasket | 1 |
| 079103583 | Breather seals | 3 |
| N 90686902 | Spring clips 23x12 breather hoses | 4 |
| WHT006335A | Turbo coolant pipe o-rings lines (blue 2.0mm) • Note: | 4 |
| | Installed seals are based on which pipes are installed (see TSB 2036167). | |
| WHT006537 | Turbo coolant pipe o-rings lines (black 2.8mm) • Note: | 4 |
| | Installed seals are based on which pipes are installed (see TSB 2036167). | |
| WHT001011A | Coolant supply pipe lower o-rings yellow 12.2x1.65 | 2 |



| Order by VIN | Left turbocharger | 1 |
|------------------|------------------------------------|-------------|
| Order by VIN | Right turbocharger | 1 |
| WHT005529 | Inlet pipe o-rings | 2 |
| 079253039M | Exhaust manifold gaskets | 2 |
| N 90894601 | Manifold nuts M8 | 16 |
| G 052112A3 | Hot bolt paste 170G | 1 |
| 4G0253115D | Turbocharger outlet gaskets | 2 |
| N 91153902 | Turbocharger studs | 10 |
| N 91130802 | Manifold nuts | 10 |
| N 0138495 | Drain plug gasket | 1 |
| 079198405D | Oil filter kit | 1 |
| G 013A8J1G | Coolant additive | 1 |
| Outside material | Distilled water (obtained locally) | Shop supply |

| Tool Number | Tool Description |
|---------------|-----------------------------|
| 3371 | Gauge – Gap adjustment tool |
| V.A.G 1342 | Oil pressure gauge kit |
| V.A.G 1274/8 | Adapter |
| V.A.G 1274/10 | Adapter |
| VAS 6096 | Cooling system charge unit |
| T10007 A | Refractometer |
| | Approved battery charger |

Additional Information



More information can be found at the following resources:

 ElsaPro, Engine >> 8-Cylinder Direct Injection 4.0L 4V TFSI Engine >> 21 Turbocharger >> Turbocharger, Removing and Installing.

The following Technical Service Bulletin(s) will be necessary to complete this procedure:

- TSB 2028842, 01 Automatic detection of unauthorized chip tuning (TD1 warranty key).
- TSB 2036167, 19 Coolant pipe seepage on turbocharger.

All parts and service references provided in this TSB (2044640) are subject to change and/or removal.

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