

- ATTENTION:**
- GENERAL MANAGER
 - PARTS MANAGER
 - CLAIMS PERSONNEL
 - SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

©2018 Subaru of America, Inc. All rights reserved.



QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2010-12MY & 2015-18MY Legacy/Outback
 2013-2016MY & 2018MY Impreza/Crosstrek
 2012MY & 2017MY Impreza

NUMBER: 18-194-18

DATE: 05/21/18

SUBJECT: Service Manual Corrections

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering then what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

YEAR	MODEL	SECTION	SUB-SECTION	PAGE	DESCRIPTION OF CHANGE
Paper manuals may have different page numbering then what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STI web site for all future, update service manual information.					
2017	Legacy/ Outback	Body & Electrical/ Wiring System	Wiper & Washer System	Front Wiper Motor	Front Wiper Motor testing and inspection changes.
			Exterior Body Panels	Weather Strip	Front and Rear Door weather strip replacement changes.
		Diagnosis	Blind Spot/Rear Cross Traffic	Diag for DTC B2301	Harness test points corrected.
2016	Legacy/ Outback	Body & Electrical/ Wiring System	Wiper & Washer System	Front Wiper Motor	Front Wiper Motor testing and inspection changes.
			Glass/Windows/Mirrors	Windshield Glass	Installation changes.
			Exterior Body Panels	Weather Strip	Front and Rear Door weather strip replacement changes.
		Diagnosis	Blind Spot/Rear Cross Traffic	Diag for DTC B2301	Harness test points corrected.

YEAR	MODEL	SECTION	SUB-SECTION	PAGE	DESCRIPTION OF CHANGE
2015	Legacy/ Outback	Body & Electrical/ Wiring System	Wiper & Washer System	Front Wiper Motor	Front Wiper Motor testing and inspection changes.
			Glass/ Windows/ Mirrors	Windshield Glass	Installation changes.
			Exterior Body Panels	Weather Strip	Front and Rear Door weather strip replacement changes.
2012	Legacy/ Outback	Engine (H4DOTC)	Cooling	Water Pump	Removal & Installation changes and additional steps added.
2011	Legacy/ Outback	Engine (H4DOTC)	Cooling	Water Pump	Removal & Installation changes and additional steps added.
2010	Legacy/ Outback	Engine (H4DOTC)	Cooling	Water Pump	Removal & Installation changes and additional steps added.
2018	Impreza/ Crosstrek	Engine (H4DO)	Fuel Injection	Fuel Injector	Installation changes and cautions added.
		Body & Electrical/ Wiring System	Glass/ Windows/ Mirrors	Windshield Glass	Removal & Installation changes.
				Rear Window Glass	Installation Changes.
				Rear Quarter Glass	Removal & Installation changes.
			Sunroof	Sunroof Assembly	Removal & Installation changes.
		Exterior/ Interior Trim	Roof Molding & Roof Rail	Removal step changes.	
		Airbag System & Seat Belts	Airbag System	Knee, Passenger's, Side, Curtain, Control Module, Front Sub Sensor & Drivers Airbag	Cautions, working procedures and additions have been changed and added.

YEAR	MODEL	SECTION	SUB-SECTION	PAGE	DESCRIPTION OF CHANGE	
2017	Impreza	Engine	Fuel Injection	Manifold Absolute Pressure Sensor	Inspections changed.	
				Fuel Injector	Installation changes and cautions added.	
		Body & Electrical/ Wiring System	Exterior Body Panels	Weather Strip	Front and Rear Door weather strip replacement changes.	
				Wiper & Washer System	Front Wiper Motor testing and inspection changes.	
				Glass/ Windows/ Mirrors	Windshield Glass	Removal & Installation changes.
					Rear Window Glass	Installation Changes.
					Rear Quarter Glass	Removal & Installation changes.
				Sunroof	Sunroof Assembly	Removal & Installation changes.
				Exterior/ Interior Trim	Roof Molding & Roof Rail	Removal step changes.
		Airbag System & Seat Belts	Airbag System	Knee, Passenger's, Side, Curtain, Control Module, Front Sub Sensor & Drivers Airbag	Cautions, working procedures and additions have been changed and added.	
		Diagnosis	Engine (H4DO)	DTCs P0365, 0366,0390,0391	Diagnostic step changes.	
2016	Impreza	Body & Electrical/ Wiring System	Wiper & Washer System	Front Wiper Motor	Front Wiper Motor testing and inspection changes.	
		Diagnosis	Engine (H4DO)	DTCs P0011, 0014,0016,0017,0018,0019,0021,0024	Diagnostic step changes.	
			HEV	DTC P1C14	Diagnostic step changes.	
2015	Impreza	Body & Electrical/ Wiring System	Wiper & Washer System	Front Wiper Motor	Front Wiper Motor testing and inspection changes.	
		Diagnosis	Engine (H4DO)	DTCs P0011, 0014,0016,0017,0018,0019,0021,0024	Diagnostic step changes.	
			HEV	DTC P1C14	Diagnostic step changes.	

YEAR	MODEL	SECTION	SUB-SECTION	PAGE	DESCRIPTION OF CHANGE
2014	Impreza	Body & Electrical/ Wiring System	Wiper & Washer System	Front Wiper Motor	Front Wiper Motor testing and inspection changes.
		Diagnosis	Engine (H4DO)	DTCs P0011, 0014,0 016,0017,0018,0019 ,0021,0024	Diagnostic step changes.
			HEV	DTC P1C14	Diagnostic step changes.
2013	Impreza	Transaxle	Manual Transaxle	Transfer Case	Formula updated.
		Body & Electrical/ Wiring System	Wiper & Washer System	Front Wiper Motor	Front Wiper Motor testing and inspection changes.
		Diagnosis	Engine (H4DO)	DTCs P0011, 0014,0 016,0017,0018,0019 ,0021,0024	Diagnostic step changes.
2012	Impreza	Body & Electrical/ Wiring System	Wiper & Washer System	Front Wiper Motor	Front Wiper Motor testing and inspection changes.
		Diagnosis	Engine (H4DO)	DTCs P0011, 0014,0 016,0017,0018,0019 ,0021,0024	Diagnostic step changes.

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

SUBARU OF AMERICA, INC. IS ISO 14001 COMPLIANT

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.