



LIPPERT
COMPONENTS®

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August 21, 2018

Product Improvement Notice - Gen III Patio Rail Kit

Dear Valued Customer:

Please be advised Lippert Components has made several improvements to our Gen III Patio Rail Kit.

One of the most visual changes is the switch from roller ball to caster on the patio rail legs (Fig. 1). Due to the change to casters, an additional mounting peg was added to the weldment on the front rail (Fig. 2) because the new caster does not seat into the keeper in the same way as the roller ball. There is now a washer with a pan head bolt where the roller ball was previously. All keeper locations remain the same.

Swapping the caster and pin locations led to a change in the J-hook that holds the gate section closed. To allow extra room for the swap, the J hook at the bottom of the panel has been eliminated. It will now only hook to the top of the panel (Fig. 3).

Sliding parts have also been modified to allow for wider tolerance and more consistent performance.

Fig.1

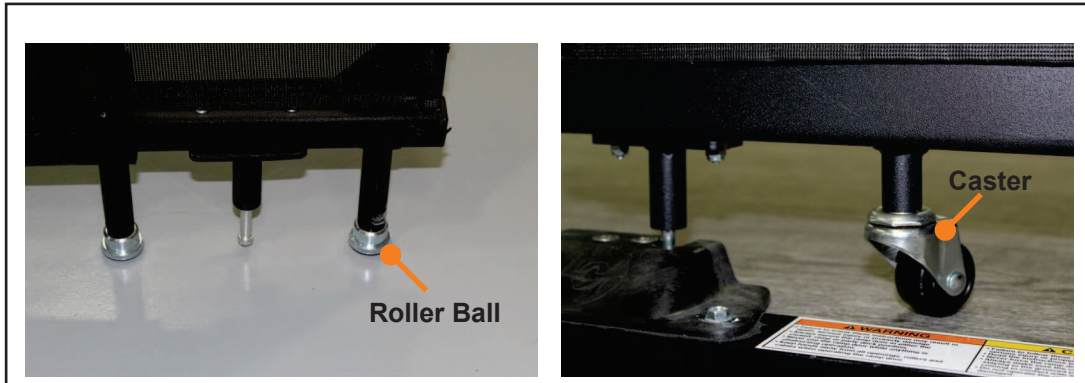


Fig.3

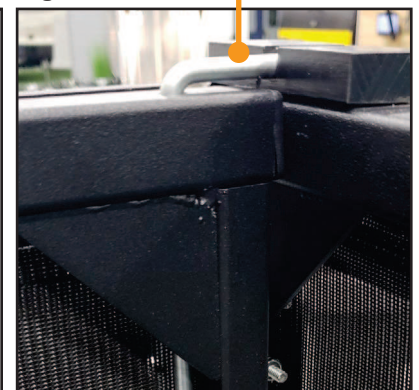
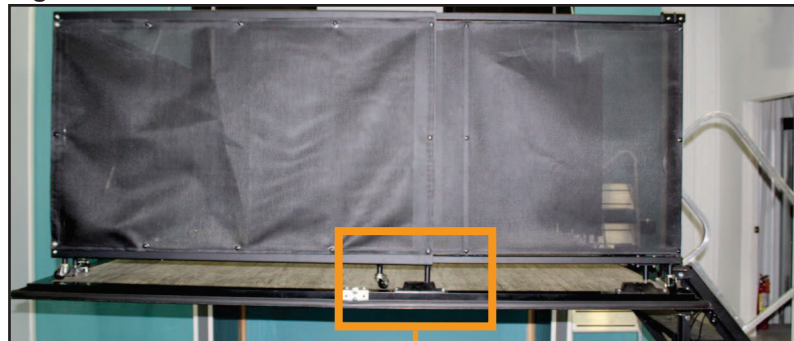


Fig.2



Former location
of peg with roller
ball; now peg with
washer and pan
head screw (not
visible).



View from inside patio

New caster
location

There is no change in installation and no price change associated with the product improvement. The change will be made around mid-September.

New part numbers will be required that encompass the changes discussed above. For your convenience, the following tables provide cross-reference to the new part numbers for each of the various kits that we supply to the market today.

Rear Patio Kits

Obsolete	Replace With	Description
425917	724707	Standard Hinge ROH 98-89 3/4 with a 29" gate at 89 3/4" Hidden Hinge ROH 99 1/2"-90 with a 27 3/8" gate at 90" Hidden Hinge not available in anything shorter than 90"
642979	725197	Standard Hinge ROH 89 5/8" – 81 3/8" with a 26 3/8" gate at 81 3/8"
670748	725198	Standard Hinge ROH 81 1/4" – 75 1/4" with a 25" gate at 75 1/4"
670756	725199	Standard Hinge ROH 75 1/8" – 72 1/4" with a 25" gate at 72 1/4"

PLEASE NOTE: PN 677578 - "Quick Disconnect Rail Kit Mounting" now comes standard with all rear patio rail kits.

Side Patio Kits

Obsolete	Replace With	Description
645107	725200	Side Patio ROH 137 5/8 – 166 3/4"
657371	725201	Side Patio ROH 119 – 137 1/2"
670225	725202	Side Patio ROH 107-118.875"
670233	725203	Side Patio ROH 100-106.875"
670241	725204	Side Patio ROH 96-99.875"

If you have any questions, please feel free to call me directly or your LCI representative. We value and appreciate your business and partnership.

Sincerely,

Brian Hess

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Frequently Asked Questions:

- 1. Will a new part number be required?** Yes, some parts are obsolete. See parts list above.
- 2. Does the price change for the item?** No, there is no price change.
- 3. Does the customer need to replace inventory?** No, the change will be made on a running basis starting mid-September.
- 4. Is the new part wholly interchangeable with the previous version of the part?** Yes, the rail kits are interchangeable.