



Technical Service Bulletin

23 2.0L A3 TDI Gen 3.2 Emissions Modifications

23 18 48 2051684/1 June 28, 2018.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A3	2015	All	TDI

Condition

- Warranty Key USJ is present in ELSA, 23Y9 closed in ELSA with only Step 2A performed according to Service History, the vehicle has accumulated more than 70,000 miles, and the customer requests replacement of the Emissions Control Module (DOC/DPF/SCR).

OR

- Vehicle has applicable coverage under an emissions warranty and has any DTC that would require replacement of the Emissions Control Module (DOC/DPF/SCR). Warranty Key USJ is not applicable to this condition.

Technical Background

Some vehicles were part of the TDI Buyback and Remarketing program and received only the Step 2A portion of the 23Y9 Action. Customers purchasing these vehicles are entitled to a no-charge one-time replacement of the Emissions Control Module (DOC/DPF/SCR) once the vehicle accumulates more than 70,000 miles.

Production Solution

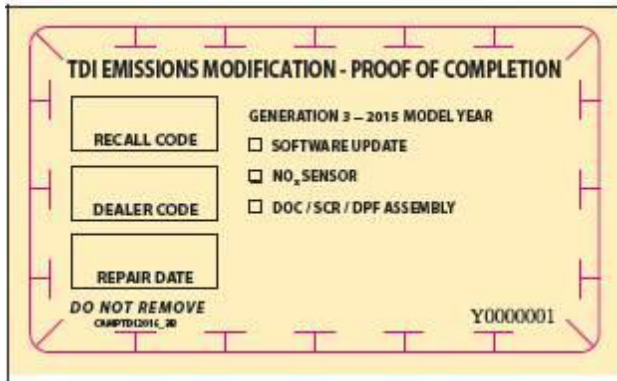
Not applicable.

Service

Replace Emissions Control Module: See Campaign 23Y9 Section E for additional details. Only Section E applies to this action.



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Tip: If the vehicle did not participate in the TDI Emissions Modification Recall, this label should not be installed.

Inspect for TDI Emissions Modification – Proof of Completion Label:

- If label is not present, install TDI Recall Proof of Completion Label.

Label part number
CAMPTDI2016_3C

- Clean a painted surface on the underside of the hood surface next to the existing supplemental Vehicle Emission Control Information Label or Proof of Partial Completion Label where the Proof of Completion Label is to be installed.
- Fill out completely the Recall Code, Dealer Code, and Repair Date and affix the label. Label must **NOT** cover any existing label(s).
- Apply clear overlay (provided on bottom of the label backer).

Warranty

Claim Type:	<ul style="list-style-type: none"> • G14 • If vehicle is outside any warranty, this Technical Service Bulletin is informational only. 		
Service Number:	S379		
Damage Code:	0055		
Labor Operations:	Particle Filter Remove and Reinstall	2674 1917	660 TU
	Particle Filter Replace	2674 5567	10 TU
Diagnostic Time:	GFF	0150 0000	Time stated on diagnostic protocol
	Road test prior to service procedure	0121 0002	10 TU
	Road test after service procedure	0121 0004	10 TU
Claim Comment:	As per TSB #2051684/1		



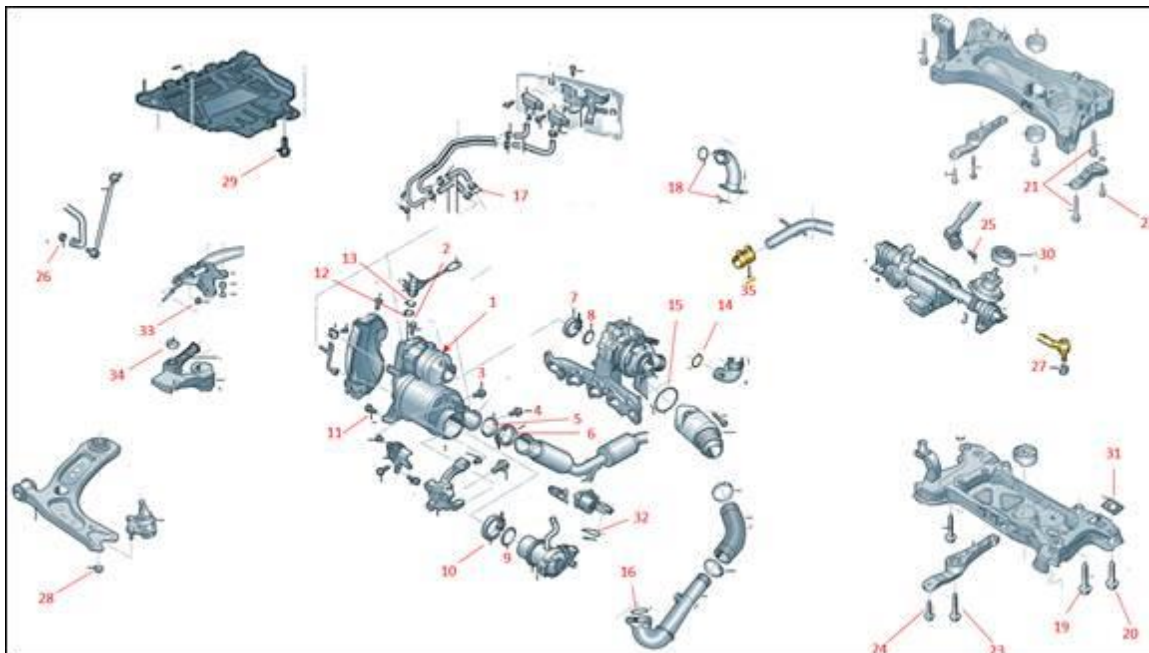
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All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

Part Number	Part Description	Quantity
8P0298101GX	Gen 3 Phase 2 Kit B	01
8P0298201	A3 Sub-kit	01
See ETKA/ELSA	Coolant	See ETKA/ELSA
CAMP TDI 2016_3B	TDI Emissions Modification – Proof of Completion Label	01 (if required)



Position	QTY	Part Number	Description	Parts Kit
1	1	04L 131 670 GX	Emissions Control Module (DPF/SCR/DOC)	X



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2	1	N 10604403	Top bolt for DPF	X
3	1	N 10646901	Lower bolt for DPF (top position)	X
4	1	N 91108301	Lower bolt for DPF (bottom position)	X
5	1	1K0 253 115 AE	Gasket -DPF to Exhaust Pipe	X
6	1	1K0 253 725	Clamp - DPF to Exhaust Pipe	X
7	1	04L 253 725 B	Clamp - DPF to Turbo	X
8	1	04L 253 115 A	Gasket -DPF to Turbo	X
9	1	04L 131 547	Gasket - EGR cooler to DPF	X
10	1	04L 131 455 A	Gasket - EGR cooler to DPF	X
11	2	N 91012502	Side bolt for DPF	X
12	1	04L 253 725 D	Clamp - Adblue Injector to DPF	X
13	1	04L 253 115	Gasket - Adblue injector to DPF	X
14	1	5Q0 129 646	Turbocharger fresh air inlet pipe O-ring	O
15	1	04L 145 117	Turbocharger inlet muffler O-ring	O
16	1	04L 145 119 A	Turbocharger charge air tube O-ring	O
17	2	N 10769401	Spring clips for differential pressure sensor lines	O
21	6	N 10785401	Bolt - Subframe (M12 x 95)	X
22	4	N 91231201	Bolt - Subframe Bracket (M10 x 30)	O
23	1	N 91167101	Bolt - Pendulum Support (M12 x 75)	X
24	1	N 10699401	Bolt - Pendulum Support (M12 x 50)	X
25	1	N 01033513	Bolt - Steering shaft to steering gear	X
26	2	N 0150816	Nut - Stabilizer Link	X
27	2	N 90942902	Nut - Tie Rod End	X
28	6	N 10332002	Nut - Ball Joint	X



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30	1	1K0 423 187 F	Steering Gear Grommet	O
35	1	1K0 253 141 S	Exhaust Clamp**	Used in 2A, but also needed in 2B
29	3	WHT 000 729 A	Noise Insulation Bolts**	

X	Included in Phase 2B parts kit
O	Included in Phase 2B sub-kit part # 8P0298201
**	Parts are also included in 2A kit

Additional Information

All parts and service references provided in this TSB (2051684) are subject to change and/or removal.

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