



Technical Service Bulletin

Technical Service Bulletin: TSB180115	Released Date: 28-Aug-2018
Improper torque for lifting eye rental C275 D2Re and C300 D6R.	

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Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Contents

Product Affected

- C275 D2Re
- C300 D6R

Issue

The manufacturing line has found lifting eye bolts to be under torqued.

Verification/Confirmation

Check all lifting eye bolts for proper torque specification.

Customer Communication

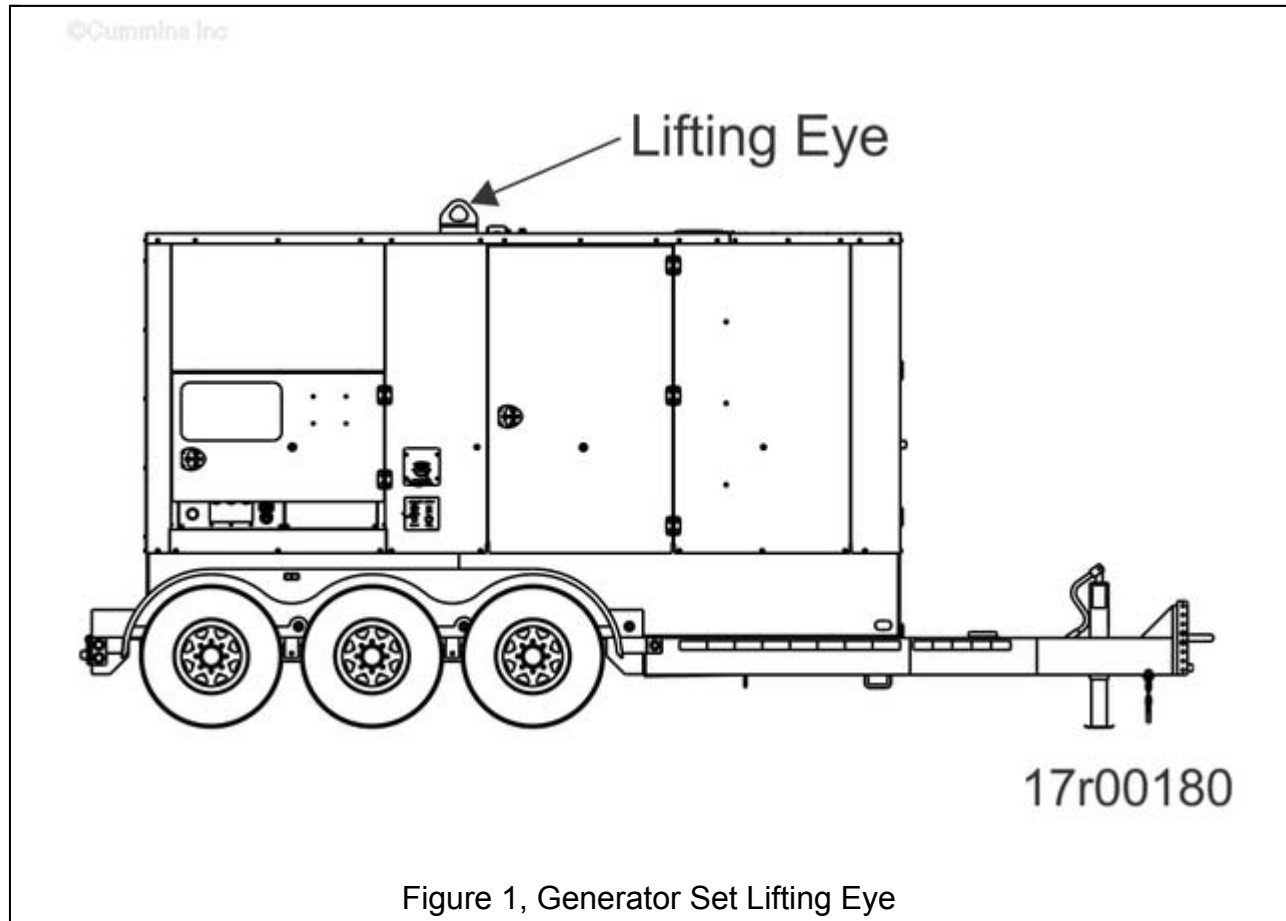
When units come in for service maintenance check all lifting eye bolts on C275 D2Re and C300 D6R generator sets for proper torques. If they are not in specification, torque to specification. (Refer to Service Instructions)

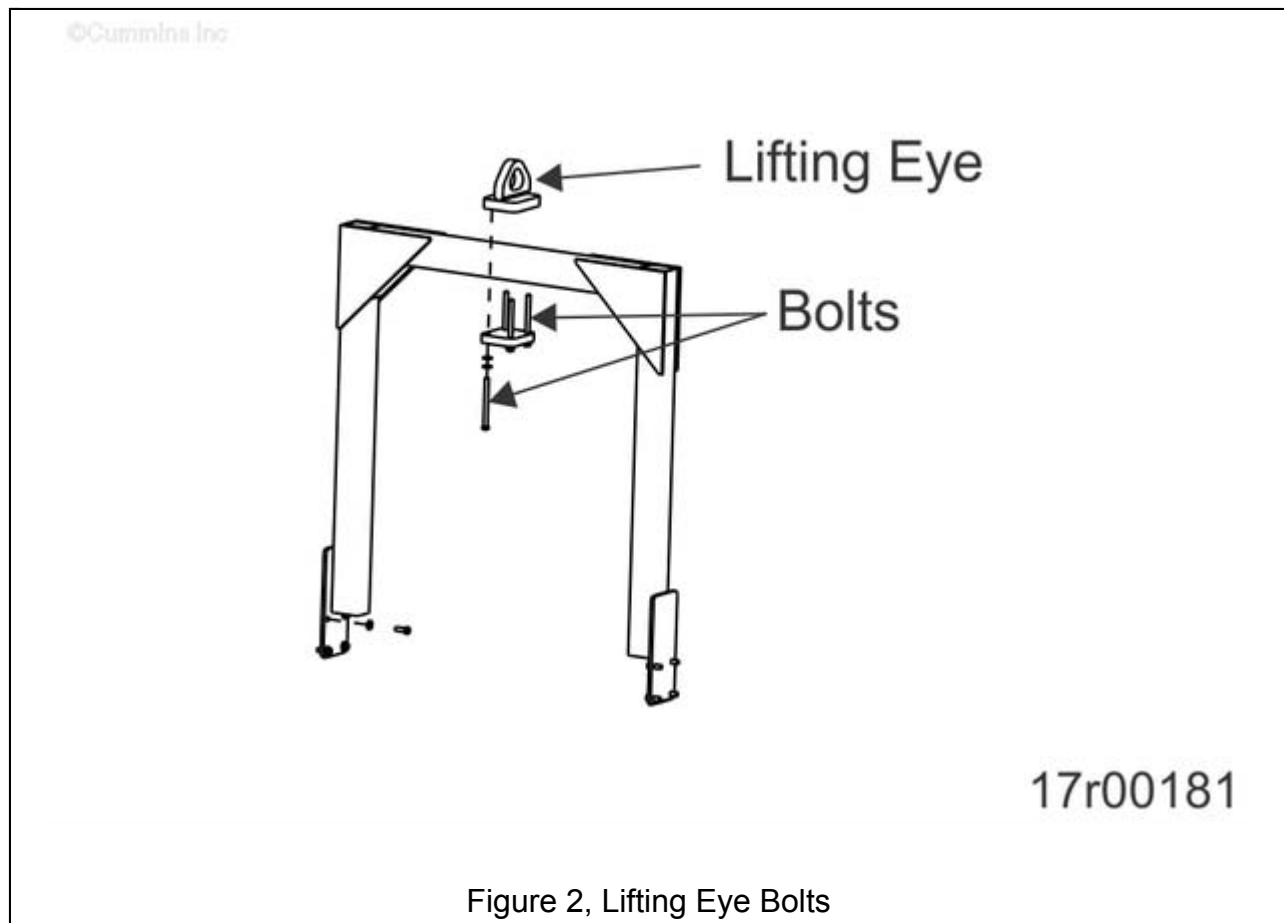
Service Instructions

This repair should be done by qualified and authorized technicians only.

1. Tools needed:
 - Torque wrench
 - 15/16 socket

2. Check that torque on the lifting eye bolts is 259-316 Nm (191-233 ft-lb). Torque as necessary.
3. If torque is necessary, torque each bolt in a star pattern.





Affected Generator Set Serial numbers

A170134618	B170159261	F150842806	F150845236
J170259098	B170159240	F150842805	G150846054
G170214429	B170154343	F150843293	G150846348
A170147776	B170157149	F150839187	F150845434
B170149680	A170149678	F150839236	G150848921
J160107844	B170149679	F150842801	E150827049
I160100193	B170153810	F150842803	D150822197
A170140115	B170153811	F150839184	E150827048
A170140117	B170154345	F150839185	D150820568
I160999379	B170155590	F150839186	D150821355
I160999378	B170159259	F150839237	D150819738
I160100006	A170140121	F150839238	D150822106
G160974528	A170146654	F150842696	D150817901
G160976877	A170146655	E150834784	D150819729

G160976878	A170147775	E150834783	D150817902
G160976876	H160985710	E150834930	D150819737
E160955525	H160988952	E150834932	B150799325
E160955526	H160981926	E150834785	B150799326
A160909165	G160977734	E150832803	C150801119
A160909163	G160979794	E150834081	C150802171
A160909164	G160977735	E150834548	C150802172
A160909159	G160979795	E150834549	C150804709
A160909161	G160977424	E150827050	C150804714
A160909162	G160977425	E150830916	C150805585
A160909158	G160977426	E150831019	C150805586
A160909160	F160970298	E150831286	C150806682
A160909156	G160977733	D150823627	D150821357
A160909157	G160977420	E150826465	F150844430
E150825947	F160970297	E150826466	F150844431
H150862070	F160969341	E150826385	F150844432
A170142449	F160969340	D150826399	F150843292
H140726636	E160959661	E150826384	F150843296
H150862072	E160959658	E150826464	F150843297
E150825948	F160966427	K170262118	D150822200
E150825949	D160953411	K170262117	D150823622
A170147774	E160953412	K170262122	D150826400
A170149677	D160940483	K170262120	E150834545
I160100192	D160949946	G150854988	E150834929
I160104411	D160949948	G150857115	F150834786
I160994665	D160952258	G150854986	F150834931
H160981925	L150897531	G150854987	F150837792
H160981862	I150855393	L160133929	F150837793
A160912242	K150892856	G150852186	F150837791
I150869621	K150895916	G150852188	J140757219
H170227580	K150896328	J150880327	E150827050
H170231507	K150896329	J150876112	D150823627

G170217701	K150897528	H170222448	E150831286
G170220726	L150897529	D170175914	E150834549
J160105936	L150897530	D170177565	E150831019
H150862071	G150852853	H160981855	E150826465
J150883544	G150853292	H160981924	E150826466
L150897532	G150853293	G160977736	E150830916
L150905547	F150843297	E160959656	D150826399
K170279336	F150844430	F160969339	E150826384
K150892854	F150844432	F160969342	E150826464
K150892855	F150843292	G160977737	E150826385
K150892852	F150843296	E160960586	E150834785
K150892853	F150844431	F160966428	E150832803
J170259097	D150821357	F160966429	E150834081
L170292410	E150834545	E160959253	E150834548
I170245700	F150837791	C160914429	E150834784
B170156643	F150837792	C160914430	F150842806
B170156644	F150837793	C160914428	F150839237
A170140118	E150834929	B160914426	E150834783
I150876108	F150834931	B160914425	F150843293
E160963268	F150834786	C160914427	F150842803
E160963613	D150822200	B160914423	F150842801
K170273554	D150823622	B160914424	F150839236
G170215244	D150826400	B160914422	F150842805
F150839238	F150842696		

Document History

Date	Details
2018-8-21	Module Created

Last Modified: 28-Aug-2018
