



REPAIR DOCUMENT

Reefer Trailer – Rub Rail Securement

Repair Document #: RD-00074
Date: August 3, 2018
Revision:
Revision Date: N/A

Contact Information:

If you have any questions about this Repair Document, please contact the Stoughton Trailers Customer Service Department by telephone (608)-873-2555 or by email (warranty@stoughtontrailers.com).

Subject:

Repair procedure for replacement of the fasteners used to secure the exterior rub rail to the side wall of the refrigerated trailer.

Reason:

Current fasteners may not be adequate to maintain the securement of the rub rail.

Trailers:

This repair applies to all those delivered on or before July 27, 2018.

Parts Required:

<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>
04-97033-000-00	Rivet, M-Bolt, ¼ DIA	78

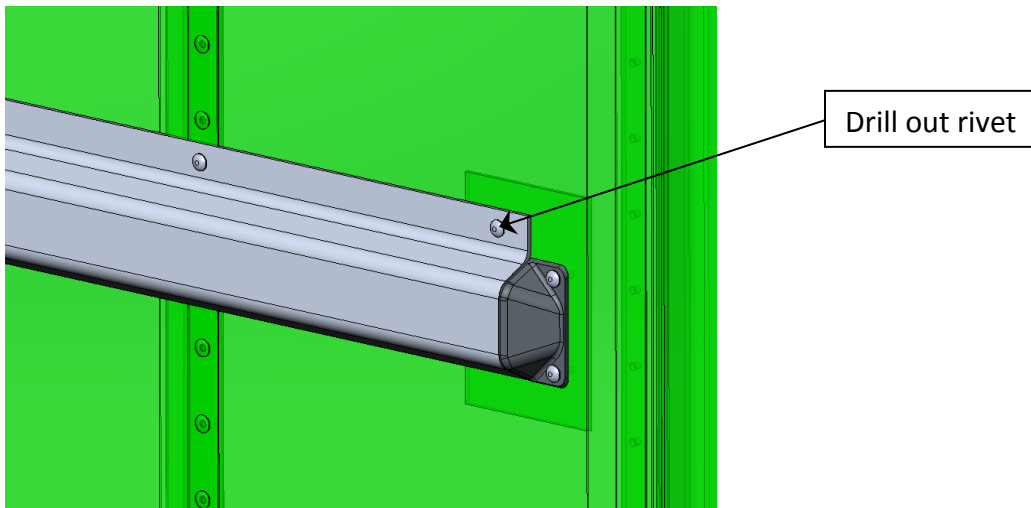
Tools

- Drill
 - #10 Drill Bits
 - 17/64" Drill Bits

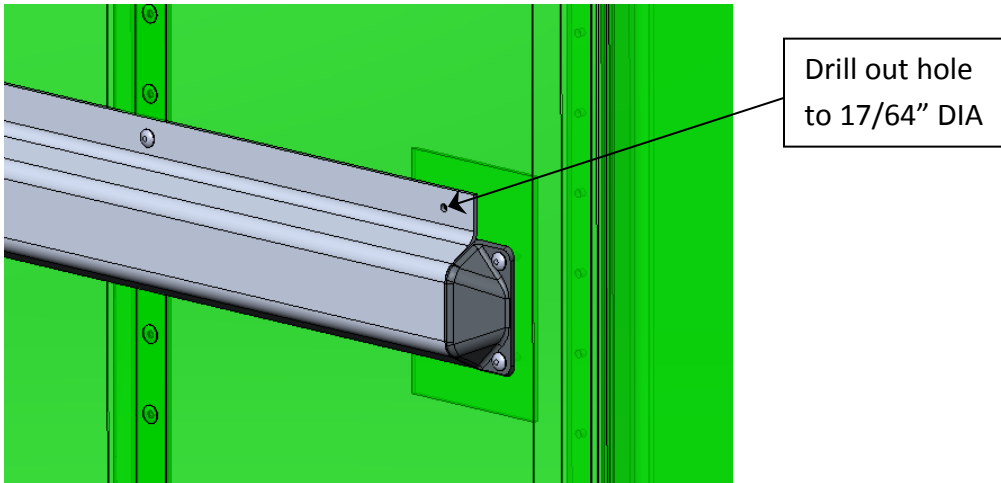
- Rivet Gun

Procedure:

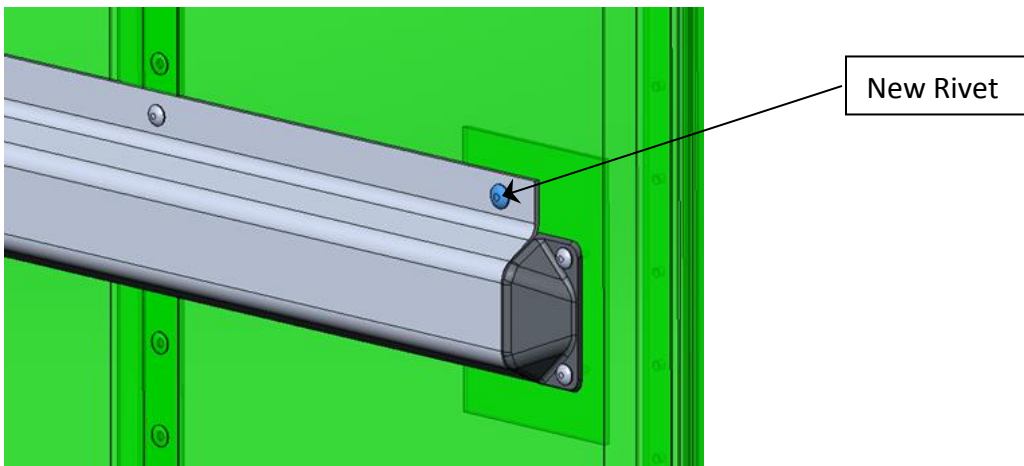
1. Start from one end of the rub rail, drill through center of rivet with #10 drill bit and remove rivet. **CAUTION:** Do not allow drill bit to go more than 1 inch deep. Drill out just one rivet at a time.



2. Once rivet is removed, drill out hole to 17/64" diameter. **CAUTION:** Do not allow drill bit to go more than 1 inch deep.



3. Install new 1/4" rivet, Stoughton part #04-97033-000-00.



4. Continue replacement of the remaining fasteners one at a time. **CAUTION:** Do not allow drill bit to go more than 1 inch deep.
5. Also, replace fasteners in the caps.