

Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2018050001, May 2018

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Models 166 and 292 Model Year 2018**
Apply preservation agent to front axle carrier

Daimler AG ("DAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain MY18 166 and 292 (GLE-Class and GLE Coupe) vehicles, the preservation agent for the front axle carrier may not meet current production specifications. An authorized Mercedes-Benz dealer will apply a preservation agent to the front axle carrier of the affected vehicles.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 2220 vehicles are affected.

Order No. P-SC-2018050001

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Procedure

1. Remove center underfloor paneling.
 For basic data, see **AR61.30-P-1001GQ**.
2. Apply a cavity preservation agent to the front axle carrier in the areas circled in **(figure 1)**.
 Evenly distribute the preservation agent inside of the circled braces.

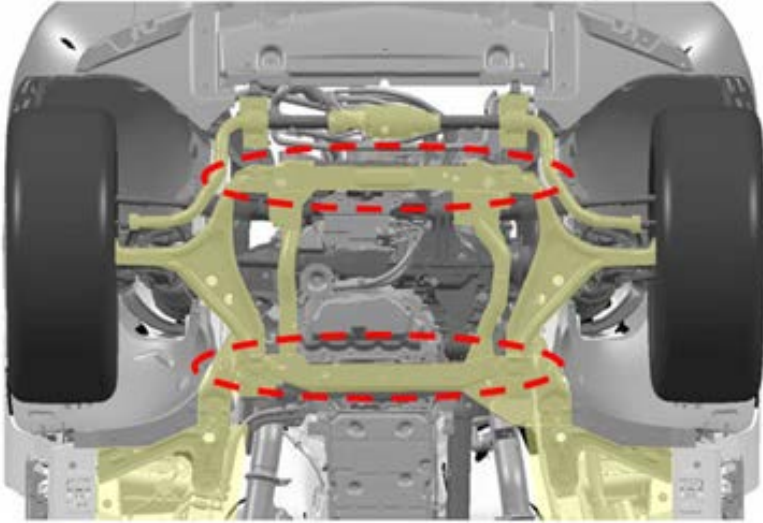


Figure 1

3. Install center underfloor paneling.
 For basic data, see **AR61.30-P-1001GQ**.

Equipment



Contact our equipment provider Bosch via the MBUSA SSEP (**p/n 319-SAT-9795**) @ 1-888-458-4040 to order the SATA preservation wax gun applicator.

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
0.2*	Cavity wax	A 000 986 72 70 10	100%

* 1 packaging unit is to be used for 5 vehicles.

Warranty Information

Operation: Apply preservation agent to front axle carrier **(02-2284)**

Includes: Remove/install underfloor paneling

Damage Code	Operation Number	Labor Time (hrs.)
98 900 44 7	02-2284	0.5

**Note**

Operation Number labor times are subject to change.