Technical Service Bulletin

Mazda North American Operations Irvine, CA 92618-2922



| Subject: VIBRATION FELT THROUGH FLOOR / SEAT / STEERING WHEEL AT APPROX. 25 - 30 MPH | Bulletin No.: 03-001/18 |
|--|-------------------------|
| | Last Issued: 06/05/2018 |

BULLETIN NOTES

This bulletin supersedes the previously issued bulletin(s) listed below: The changes are noted in Red.

| Previously issued TSBs: | Date issued: |
|-------------------------|--------------|
| 03-001/17 | 01/09/17 |
| 03-003/16 | 08/11/16 |

APPLICABLE MODEL(S)/VINS

2013-2016 CX-5 vehicles equipped with automatic transmission

2014-2017 Mazda6 vehicles equipped with automatic transmission

DESCRIPTION

Some customers may complain about a vibration that is felt through the floor, seat and/or steering wheel while driving under moderate acceleration, at speeds of approx. 25 - 30 mph (40 - 50 km/h). The vibration is more noticeable when driving on smooth, flat roads.

The vibration may be caused by wear on the inner surface of the tripod joint case (inner side of front drive shaft). To eliminate this concern, a coating has been applied to the inner surface of the tripod joint case to improve wear resistance.

Customers having this concern should have their vehicle repaired using the following repair procedure.

REPAIR PROCEDURE

1. Verify the customer concern. 2. Replace the inner joint set for the left and right drive shafts. Refer to MGSS online Workshop Manual:

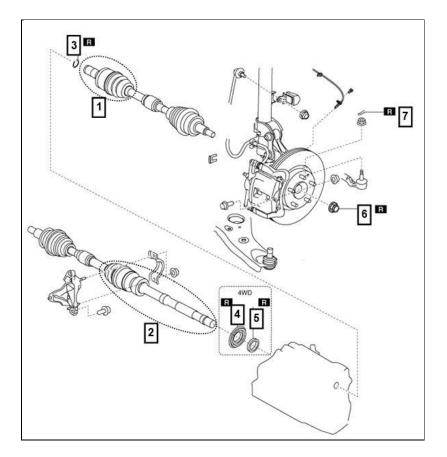
- CX-5 FRONT DRIVE SHAFT REMOVAL/INSTALLATION and FRONT DRIVE SHAFT (TRIPOD JOINT) DISASSEMBLY/ASSEMBLY.
- Mazda6 FRONT DRIVE SHAFT REMOVAL/INSTALLATION and FRONT DRIVE SHAFT (TRIPOD JOINT) DISASSEMBLY/ASSEMBLY.

3. Verify the repair.

Parts Location:

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| No. | Description | No. | Description |
|-----|------------------------------|-----|------------------------------|
| 1 | Inner Joint Set (L) | 5 | Oil Seal, Transmission (4WD) |
| 2 | Inner Joint Set (R) | 6 | Lock Nut |
| 3 | Clip. Drive Shaft (L) | 7 | Snap Pin, Ball Joint |
| 4 | Oil Seal, Transmission (4WD) | | |

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PARTS INFORMATION

| CX-5 | | | |
|--------------|------------------------------|------|-------------------|
| Part Number | Description | Qty. | Notes |
| FTY0-22-620 | Inner Joint Set (L) | 1 | All |
| FTY0-22-520 | Inner Joint Set (R) | 1 | 2.0L, A/T, 2WD |
| FTY1-22-520 | Inner Joint Set (R) | 1 | 2.0L, A/T, 4WD |
| FTY2-22-520 | Inner Joint Set (R) | 1 | 2.5L, A/T, 2WD |
| FTY3-22-520 | Inner Joint Set (R) | 1 | 2.5L, A/T, 4WD |
| H010-25-421A | Clip, Drive Shaft (L) | 1 | Non-reusable part |
| CN01-27-397 | Oil Seal, Transmission (4WD) | 1 | |
| KN01-27-398 | Oil Seal, Transmission (4WD) | 1 | |
| D651-33-042A | Lock Nut | 2 | |
| T060-26-169A | Snap Pin, Ball Joint | 2 | |

| Mazda6 | | | |
|--------------|-----------------------|------|-------------------|
| Part Number | Description | Qty. | Notes |
| FTY0-22-620 | Inner Joint Set (L) | 1 | |
| FTY2-22-520 | Inner Joint Set (R) | 1 | |
| H010-25-421A | Clip, Drive Shaft (L) | 1 | Non-reusable part |
| D651-33-042A | Lock Nut | 2 | |
| T060-26-169A | Snap Pin, Ball Joint | 2 | |

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WARRANTY INFORMATION

NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's Powertrain Limited Warranty.
- Additional diagnostic time cannot be claimed for this repair.

| | Mazda6, CX-5 2WD | CX-5 4WD |
|---------------------------------|-----------------------------------|-----------------------------------|
| Warranty Type | A | A |
| Symptom Code | 83 | 83 |
| Damage Code | 9C | 9C |
| Part Number Main Cause | FTY0-22-620 (Inner Joint Set (L)) | FTY0-22-620 (Inner Joint Set (L)) |
| Quantity | 1 | 1 |
| Operation Number / Labor Hours: | XXM59ARX / 2.4 Hrs. | XXM59BRX / 2.5 Hrs. |
| | Inner Joint Set, RR (Both sides) | Inner Joint Set, RR (Both sides) |
| | Includes: Two (2) road tests | Includes: Two (2) road tests |

NOTE: Claim the inner joint set (R) and replacement parts as Related Parts.

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