T-SB-0062-18 July 17, 2018



Stumble at Wide Open Throttle Takeoff

Service

Category Engine/Hybrid System

Section Engine Control Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2016 - 2018	Tacoma	VDS(s): AZ5CN, BZ5DN, CZ5AN, DZ5BN, EZ5CN, FZ5DN, GZ5AN, HZ5BN, RZ5CN, SZ5AN

Introduction

Some 2016 – 2018 model year Tacoma vehicles equipped with a 2GR-FKS engine and an automatic transmission may exhibit a stumble at wide open throttle takeoff during operation in a high-altitude area. Follow the Repair Procedure in this bulletin to address this condition.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EG1811	Reprogram ECM (PCM)	0.4	89661-#####	04	74

APPLICABLE WARRANTY

- This repair is covered under the Toyota Federal Emission Warranty. This warranty is in effect for 96 months or 80,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

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Parts Information

MODEL VEAD	PART NUMBER		DADT NAME	OTV
MODEL YEAR	PREVIOUS	NEW	PART NAME	QTY
	89661-04K50			
2016 – 2017	89661-04K51	89661-04K54	Computer, Engine Control	
	89661-04K52			-
	89661-04K53			
2018	89661-04K20	89661-04K21	1	
All	00451-00001-LBL		Authorized Modifications Labels	1

NOTE

- The ECM (PCM) should NOT be replaced as part of the Repair Procedure.
- Authorized Modifications Labels may be ordered in packages of 25 from the Materials
 Distribution Center (MDC) through Dealer Daily Parts Dealer Support Materials Orders.

Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*		TS2UNIT	
Techstream Lite	ADE	TSLITEPDLR01	1
Techstream Lite (Green Cable)		TSLP2DLR01	

^{*} Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 13.10.019 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.
- Use Techstream or an approved J2534 interface to perform flash reprogramming updates.
 Visit <u>techinfo.toyota.com</u> for more information regarding J2534 reprogramming.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
GR8 Battery Diagnostic Station*	00002-MCGR8	1

^{*} Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

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Calibration Information

MODEL	ENGINE	TRANSMISSION	MODEL YEAR	CALIBRATION ID		
MODEL				PREVIOUS	NEW	
Tacoma	2GR-FKS	6AT	2016 – 2017	8966304B0000 8966304B0100 8966304B0200 8966304B0300	8966304B0400	
			2018	8966304A6000	8966304A6100	

Repair Procedure

- 1. Does the vehicle exhibit a stumble condition at wide open throttle takeoff when operated at high altitude?
 - YES Continue to step 2.
 - **NO** This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

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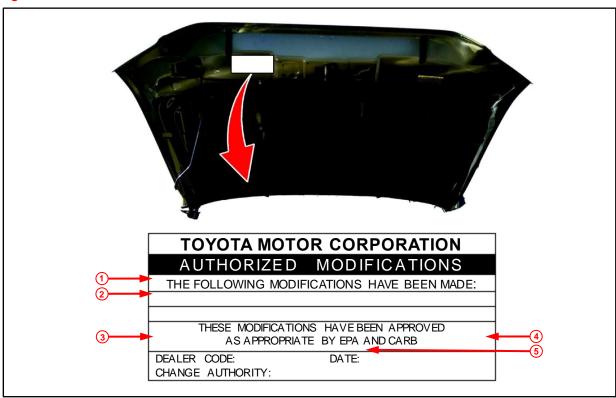
Repair Procedure (continued)

2. Check for the Authorized Modifications Label affixed to the vehicle in the location shown below. Confirm if the ECM (PCM) calibration has been updated.

Is the calibration ID listed the latest ECM (PCM) calibration?

- YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- NO Continue to step 3.

Figure 1. Location of Authorized Modifications Label for 2016 - 2018 Tacoma



1	Replacement ECM (PCM) Part Number (e.g., 89661-04K21)		
2	New Calibration ID (e.g., 8966304A6100)		
3	Dealer Code		

4	Date Completed
5	This SB Number

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Repair Procedure (continued)

3. Flash reprogram the ECM (PCM).

NOTE

- The GR8 Battery Diagnostic Station MUST be used in Power Supply Mode to maintain battery voltage at 13.5V while flash reprogramming vehicle.
- For details on how to use the GR8 Battery Diagnostic Station, refer to the
 "GR8 Instruction Manual" located at TIS Diagnostics Tools & Equipment Battery Diagnostics.

Follow the procedures outlined in Service Bulletin No. <u>T-SB-0134-16</u>, "*Techstream ECU Flash Reprogramming Procedure*" and flash the ECM (PCM) with the NEW calibration file update.

- 4. Prepare and install the Authorized Modifications Label.
 - A. Using a permanent marker, enter the following information on the label:
 - ECM (PCM) part number [Refer to the Parts Information section for the NEW PART NUMBER]
 - Calibration ID(s) [Refer to the Calibration Information section for the NEW CALIBRATION ID]
 - Dealer Code
 - Repair Date
 - Change Authority [This bulletin number]
 - B. Affix the Authorized Modifications Label to the vehicle at the location shown in Figure 1. The Authorized Modifications Label is available through the MDC, P/N 00451-00001-LBL.
- 5. Start the engine and test-drive the vehicle to confirm proper operation.