Advanced Technical Information

Bulletin #: 1804 Part ID: 5103, 5522 5

Paint Bubbles in Carbon Fiber Parts

Vehicles Affected

Model	Model Year	Model Type	VIN Range	Vehicle-Specific Equipment
911 Turbo S	2018	991	N/A	N /A
911 GT2 RS	2018	991	N/A	N/A

Revision History

Revision	Release Date	Changes
0	July 11, 2018	Original document

Customer Concern

Customer complains of bubbles in the paint on carbon fiber parts.



Technical Background

Bubbles are caused by contamination during the paint process.

Service Information

There is no paint repair solution. The carbon fiber components with the issue must be replaced.



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Production Information

Cleanliness measures to prevent contamination are being optimized. No vehicles with this issue have come out of production since January 2018.

Search Items

Paint bubbles; paint flaw; paint defect; carbon fiber; painted carbon fiber

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