



SI M51 07 15  
Body Equipment

May 2018  
Technical Service

## PAINT ON THE B-PILLAR IS SCRATCHED/DAMAGED


New information provided by this revision is preceded by this symbol  .

This Service Information bulletin replaces SI M51 07 15 dated **December 2017**

### What's New:

- Model – Added F60
- Attachment template added for F60

### MODEL

F56 (Cooper, Cooper S and JCW 2 door Hardtops)	F57 (Cooper, Cooper S, JCW Convertible)	 F60 (Countryman)
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### SITUATION

The paint finish of the door jamb (above the door striker) is scratched due to the inner door cavity window seal.

### CAUSE

The door window cavity seal rubber is too hard and may scuff the door jamb area when opening and closing door.

### CORRECTION

If necessary, polish or refinish the paint on the affected area of the door jamb. Afterwards, install the protective film.

For certain F56 models, replace the door seal(s).

### PROCEDURE

For conditions that are similar to the situation described:

1. For F56 models – check the production date of the vehicle.

#### **Was the vehicle produce before 07/18/2017?**

**YES-** Replace the door seal(s) with the appropriate part number as detailed below, then go to next step.

**NO** - go to next step

2. Repair the damaged paint in the affected area if needed.
3. Print the template for the vehicle series to be protected from the corresponding attached file (Template for F56, Template for F57, or Template for F60).



Note: After printing the template attachment, verify the size of the 100mm benchmark line on the print.

Rescale and reprint if necessary. The scale of the template is correct when the benchmark line is exactly 100mm.

- Using part number 51 77 7 404 141 protection film, lay the template on the film, trace and cut out carefully.

Note: Be certain to cut off the entire outline of the template from the film. If not properly trimmed, the remaining outline will be visible when applied to vehicle.

- Clean the affected area with R1 Cleaner (BMW P/N 83 19 2 211 217) or equivalent to remove any wax or oil residue from the door jamb area.
- Spray a fine mist of water over the affected area where the protective film is to be adhered. This will allow the film to be adjusted into the correct location.
- Align the film on the pillar contour where the scratching had been occurring.
- When the film is positioned properly, remove the excess water with a plastic squeegee.

## PARTS INFORMATION

Part Number	Description	Quantity
51 33 7 458 245	Inner door window cavity seal (front left) with change index -03 (some F56 only)	1
51 33 7 458 246	Inner door window cavity seal (front right) with change index -03 (some F56 only)	1
51 77 7 404 141	Protective Film	1
83 19 2 211 217	Cleaner, R1	As needed

## WARRANTY INFORMATION

**Only one main labor operation can be claimed per repair visit. All other labor operations on the same line or other lines must be claimed using Plus code labor operations.**

Covered under the terms of the MINI New Passenger Car Limited Warranty.

### F56 Only (2 door Cooper, Cooper S, JCW Hardtop)

Defect Code:	5172007800	
Labor Operation:	Labor Allowance:	Description:
51 21 330	Refer to KSD2	Removing and installing/replacing rubber window seal for front left or right side window
Or:		
51 21 800	Refer to KSD2	Removing and installing/replacing rubber window seal for front left or right side window

And, if necessary:		
51 99 000	4 FRU	Work time for replacing rubber window seal for other front side window (Associated Work - Repairing both sides)

Work time labor operation code 51 99 000 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

However, it still requires an explanation on the repair order and in the claim comments section.

And, for the:

**UPDATE!** F56, F57, and F60 (2 Door and Convertible Cooper, Cooper S, JCW Hardtop, and Countryman)

<b>Defect Code:</b>	<b>5191905400</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 63 113	6 FRU	Attach paint protective film to side frame door aperture (Main Work for both sides)
Or:		
00 63 647	5 FRU	Attach paint protective film to side frame door aperture (Plus Work for both sides – Vehicle is already in the workshop)

And, as necessary:

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
Sublet Code 3	Up to \$250.00	Paint finish repairs (Third-party sublet invoice)

**Note:** Aftersales Area Manager (AAM) “Field Authorization” (FAS) is **not** required

Invoice the corresponding and eligible paint repair work in sublet on the repair order at the actual cost charged (up to \$250.00) with no handling or markup. The sublet must also include any discounts or allowances.

Appropriate charges are determined by comparing them to the corresponding warranty rates. Prior to performing the repair, calculate your dealer’s repair cost and then obtain outside repair estimate(s) as required for price comparison purposes.

**It is your dealer’s responsibility to review the repair cost estimate prior to the repair being performed. This will help ensure that the amount requested for the refinish/paint work is customary, fair and reasonable. Also, it must not exceed the scope of the repair work that is described in this bulletin.**

On the repair order and in claim comment section, explain and itemize the corresponding sublet amount.

Posted: Friday, May 17, 2018

## ATTACHMENTS

View PDF attachment [Template Instructions - M51 07 15](#).

View PDF attachment [Template for F56.](#)

View PDF attachment [Template for F57.](#)

View PDF attachment [Template for F60.](#)

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