

Model: 50cc 2 Str / 4 Str 3V Euro 4 engines - air and water cooled

Subject: New transmission cover anti-tampering screw p/n 1A011419

Dear Dealer / Service Centre,

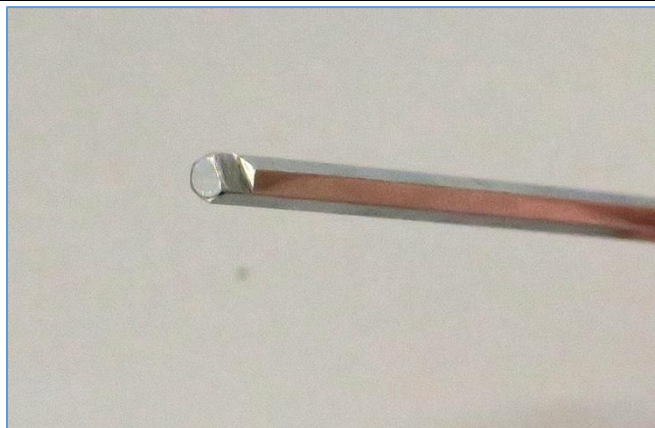
please note that in compliance with **EU Regulation 44/2014 Annexe II (Anti-tampering measures)**, and with reference to the bulletin *"Procedures for the removal and refitment of anti-tampering screws for maintenance procedures"*, two new anti-tampering screws for fastening the transmission cover have been introduced on new 50 4 Str 3V E4 engines. These screws are already orderable as a spare part, with **p/n 1A011419**.



The new screw replaces the previous shear head screw (**p/n 1A009785**) solution, which must be replaced at the first available opportunity.

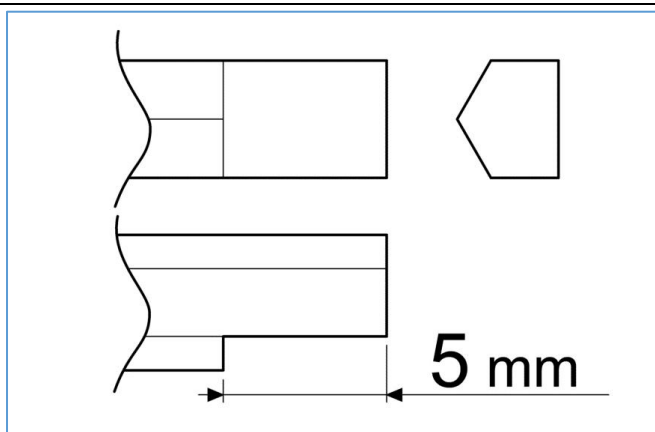
The screws fastening the transmission cover may be replaced for scheduled maintenance and repair operations using a 5 mm hex bit (Allen wrench) modified appropriately for the head socket profile of the new screw.

The anti-tampering screws must always be refitted correctly once the maintenance or repair work is complete.



File one corner of the hex bit profile to create a flat surface between the two adjacent corners, as shown in the figure.

The flat surface must be at least 5 mm in length to fit correctly into the head socket of the screw.



See the Service Station Manual for the correct removal and refitment procedures for the transmission cover.

Best regards,

Piaggio & C. SpA

Business Unit Aftersales

Operations & Technical Service