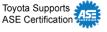


Inoperative Seat Heater (A/C Panel Does Not Illuminate)

Service

Category Vehicle Interior

Section Seat Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2016 - 2018	Mirai	

Introduction

Some 2016 – 2018 model year Mirai vehicles may exhibit an inoperative seat heater and an A/C panel light that does not illuminate when pressing the seat heater switch. Follow the Repair Procedure in this bulletin to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VIN shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
Mirai	Motomachi	All	JTDBVRBD#JA004080

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EL1804	R & R Integration Control and Panel Assembly	0.4	84010-62030	72	71

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

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Inoperative Seat Heater (A/C Panel Does Not Illuminate)

Parts Information

PART NUMBER		DADT NAME	OTV
PREVIOUS	NEW	PART NAME	QTY
84010-62030	84010-62031	Control and Panel Assy, Integration	1

Repair Procedure

- 1. Confirm the condition exists.
 - A. Does the seat heater change from ON to OFF after pressing the seat heater switch?
 - YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
 - NO Continue to substep B.
 - B. Does the light on the A/C panel illuminate after pressing the seat heater switch?
 - YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
 - NO Continue to step 2.
- 2. Replace the A/C panel.

Refer to TIS, applicable model and model year Repair Manual:

• 2016 – 2018 Mirai:

Vehicle Interior – Heating/Air Conditioning – "Heating / Air Conditioning: Air Conditioning Panel: Removal / Installation"

3. Confirm normal seat heater operation.