FSB 823-005, Grille Bezel, Repair

(June 2018)

On certain GU trucks, the chrome grille surround can crack over time. This is due to excessive hood flexing. To prevent further grille surround cracking, follow the procedure below to replace the existing grille and grille surround.

Required Parts

Grille (Choose one)

Part Description	Part Number
Grille, Bright High	84747646
Grille, Painted High	84747264
Grille, 3 Bar Bright	84747647
Grille, 3 Bar Paint	84747281
Grille, High (Medium Heavy Duty)	84747620
Grille, 3 Bar (Medium Heavy Duty)	84747645

Grille Surround (Choose one)

Part Description	Part Number
Grille, Surround	84747298
Grille, Surround Snowplow	84747303
Grille, Surround (Medium Heavy Duty)	84747653
Grille, Surround Snowplow (Medium Heavy Duty)	84747654

Glue

Part Description	Part Number
3M Adhesive No. 540	N/A

Optional Parts

Winter Front (Choose one)

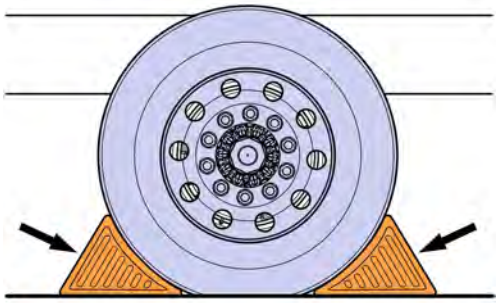
Part Description	Part Number
Winterfront, No Snowplow, Assy	84747275
Winterfront, Snowplow, Assy	84747316

Decommissioning the Truck for Repair

You must read and understand the precautions and guidelines in Service Information, group 80, "General Safety Practices, Body, Cab & Interior" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

NOTE: Information is subject to change without notice. Illustrations are used for reference only and can differ slightly from the actual vehicle being serviced. However, key components addressed in this information are represented as accurately as possible.

1 Park the vehicle on a flat and level surface.
2 Apply the parking brake.
3 Place the transmission in neutral or park.
4 Install the wheel chocks on the front wheels.



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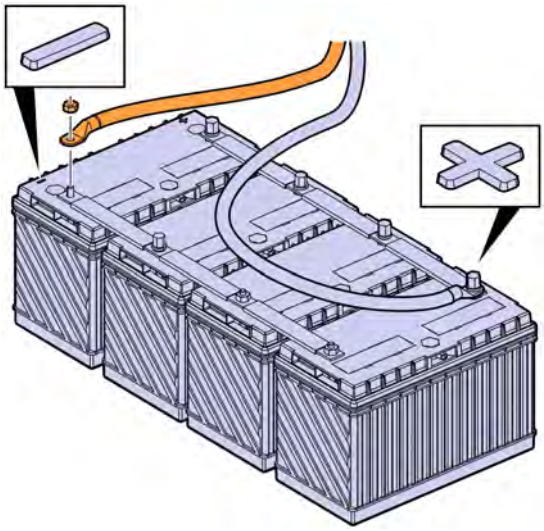
5 Disconnect the cable from the battery's negative terminal.



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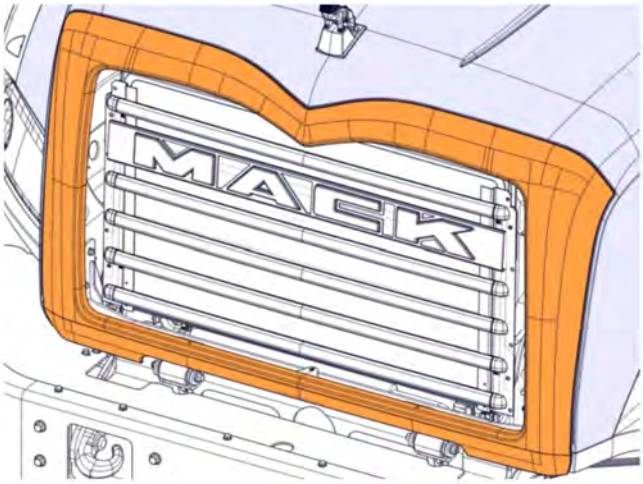
Procedure

You must read and understand the precautions and guidelines in Service Information, group 80, "General Safety Practices, Cab" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

1 Using a heat gun to release the adhesive, remove the chrome grille surround.



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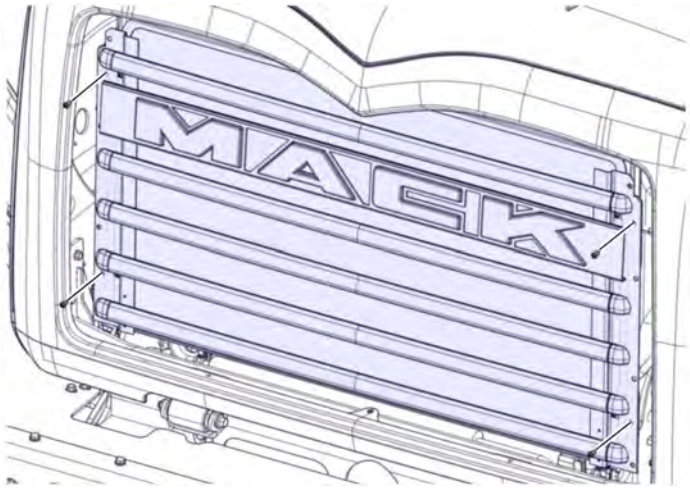
2 Clean the remaining adhesive from the hood.

3 Remove the screws holding the grille in place. Save the screws for reuse.



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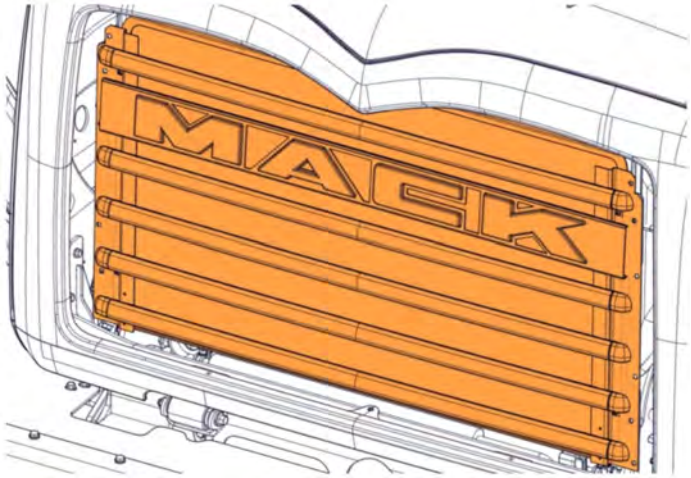
4 Remove the grille from the truck.



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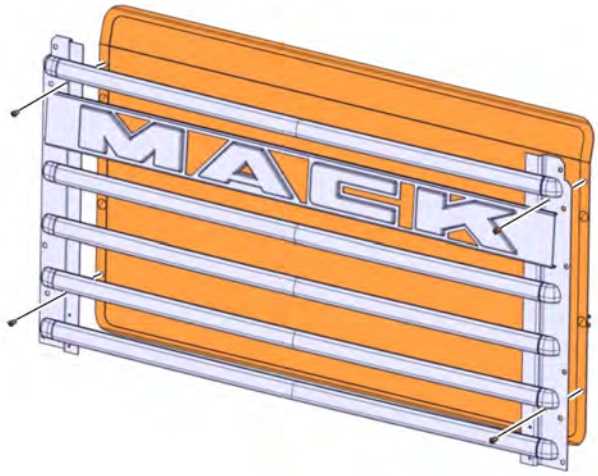
5 Remove the screws holding the bug screen in place. Save and transfer the bug screen and screws to the new grille.



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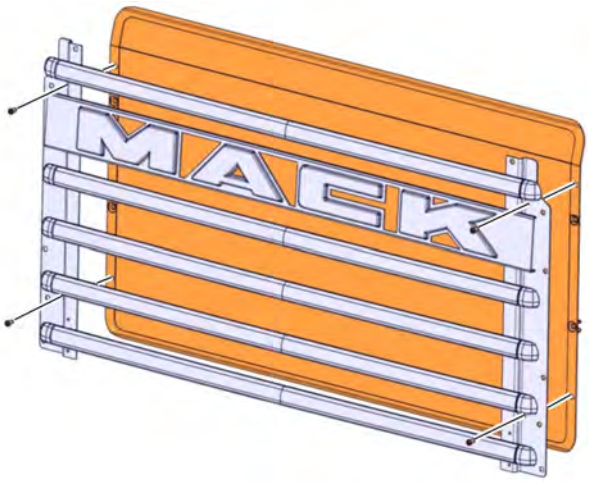
6 Attach the bug screen to the new grille.



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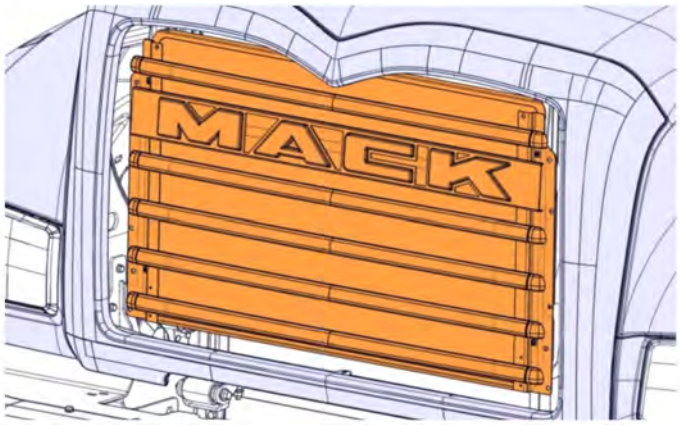
7 Install the grille to the truck.



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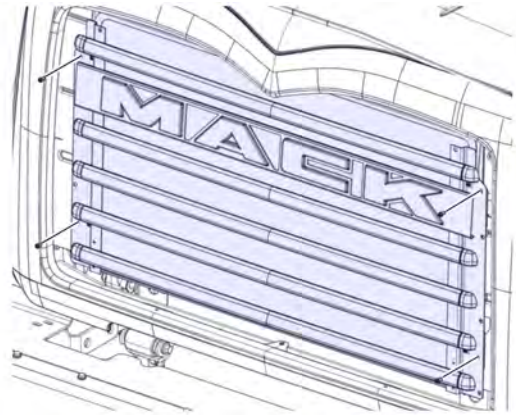
8 Install the reused screws.



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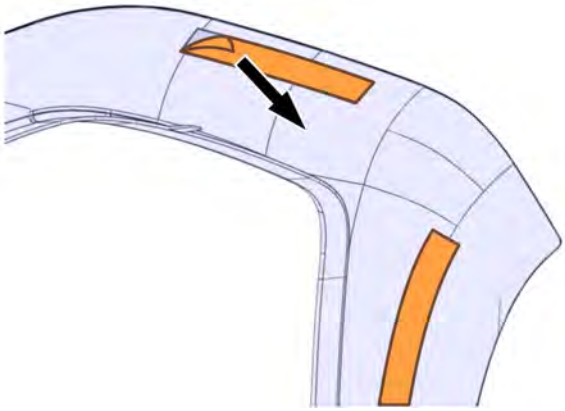
9 Peel the protective film off the adhesive on the back side of the grill surround.



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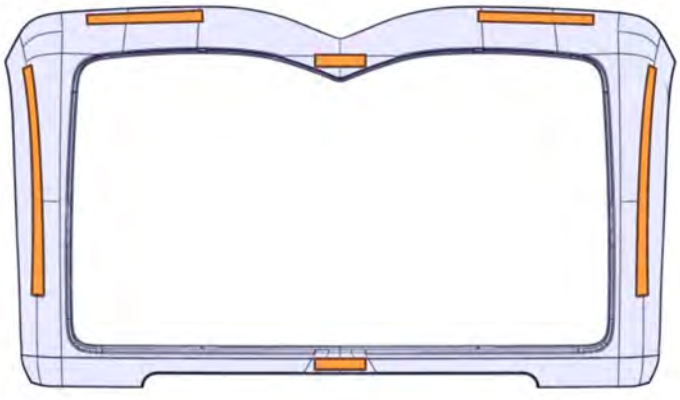

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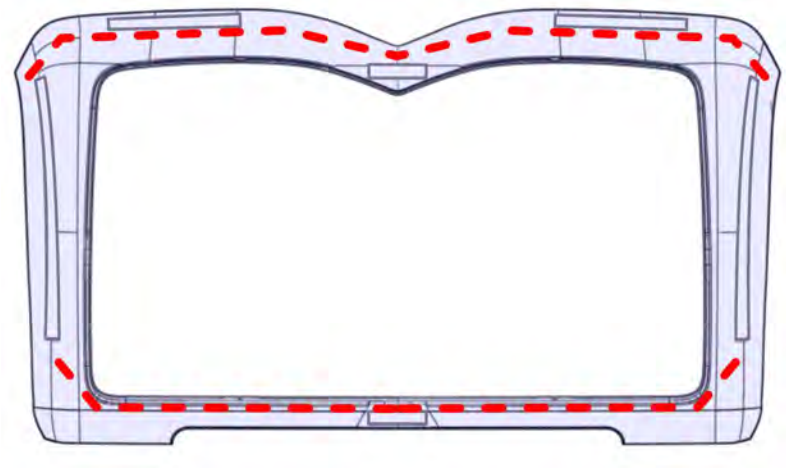
10 Apply the glue in the pattern shown.



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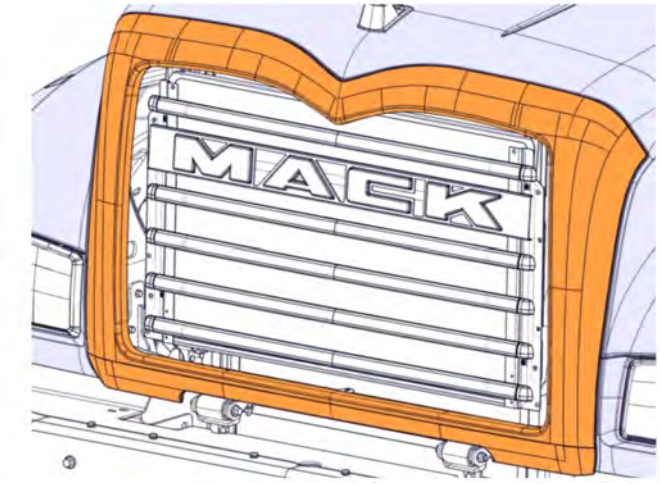
11 Install the new grille surround.



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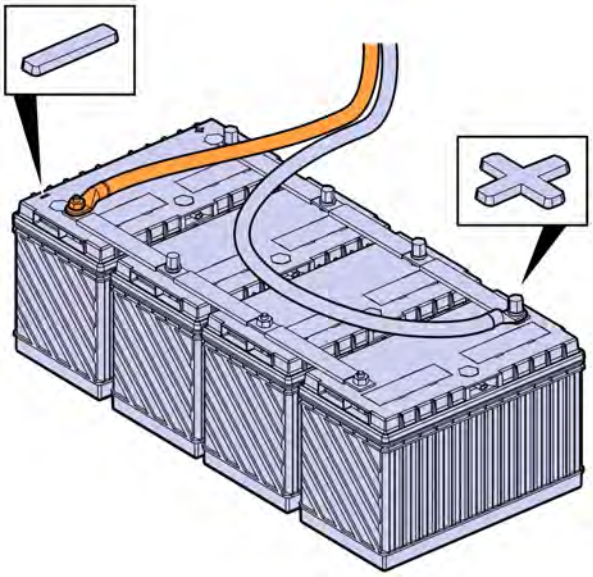
12 Allow 60 to 90 minutes for the adhesive to completely cure.

Commissioning the Truck for Operation

1 Connect the battery cable to the negative (ground) terminal.



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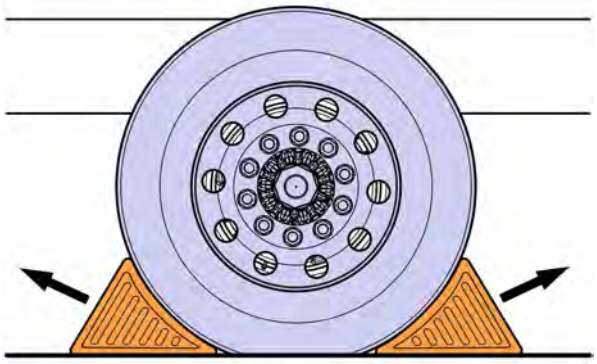
2 Remove the wheel chocks.



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Reimbursement

This repair may be eligible for reimbursement if a product failure was experienced within time and mileage limits of the applicable Warranty coverage. Reimbursement is obtained via the normal claim handling process.	
Claim Type (used only when uploading from the Dealer Bus. Sys.)	W
Labor Code	
Primary Labor Code Grille Bezel, Repair	8231-16-09-01 1.0 hrs
Causal Part	21220233

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