

Service Alert

Mazda North American Operations
Irvine, CA 92618-2922



Subject: 360° VIEW MONITOR SYSTEM AIMING PROCEDURE IS UNSUCCESSFUL	Service Alert No.: SA-025/18
	Last Issued: 05/04/2018

APPLICABLE MODEL(S)/VINS

2018 Mazda6 equipped with 360° View Monitor System

DESCRIPTION

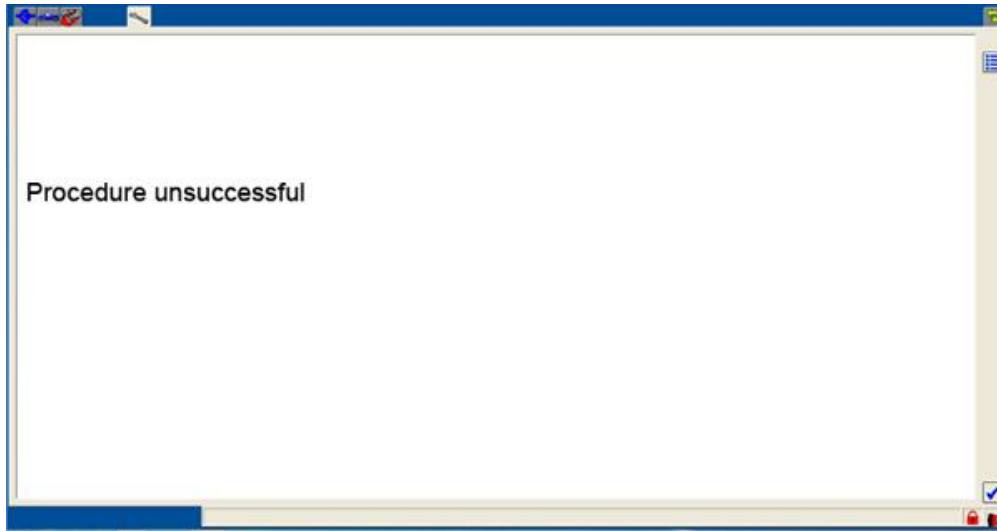
When performing the MGSS Workshop Manual 360° View Monitor System Aiming Procedure, M-MDS may show error message "Procedure unsuccessful". This may be caused by light glare on the SST.

NOTE: 360° View Monitor System Aiming procedure must be performed after performing any of the following procedures:

Procedure Performed	Aiming	SST
1. Front camera removal/installation 2. Front bumper removal/installation	Front camera aiming may be necessary	49 JP04 001 (see TSB 00-002/18)
1. Side camera removal/installation 2. Power outer mirror removal/installation 3. Outer mirror garnish removal/installation 4. Side turn light removal/installation 5. Front door removal/installation	Side camera aiming may be necessary	
1. Rear mount camera removal/installation 2. Trunk lid removal/installation or adjustment	Rear camera aiming may be necessary	
1. 360° view monitor control module is replaced	Aiming for all 4 cameras may be necessary	

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M-MDS error message "Procedure unsuccessful"



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This error message may be caused by light glare.
 Light glare can be identified by using the center display as shown below:



If light glare is found using the center display, remove the light glare.
 After light glare is removed, perform the aiming procedure again. M-MDS should now show "Procedure successful".

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