

Subject: WIND NOISE AT REAR DOOR QUARTER GLASS	Bulletin No.: 09-024/18
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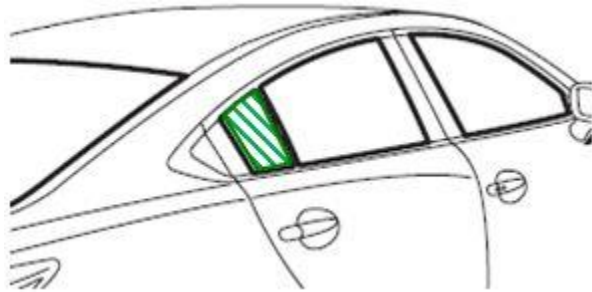
APPLICABLE MODEL(S)/VINS

2014-2016 Mazda6

2017 Mazda6 vehicles with VINs lower than JM1GJ*****153693 (produced before Dec. 5, 2017)

DESCRIPTION

Some vehicles may exhibit wind noise at rear door quarter glass when driven at high speeds. This is caused by air leakage from the gap between rear sash molding, rear door glass run channel, rear door glass guide and rear door quarter glass guide.



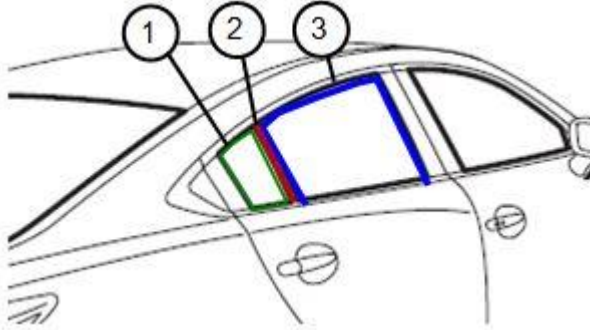
To eliminate this concern, the following items have been added or changed:

- A rubber seal on rear door quarter glass guide has been extended.
- A rubber seal has been added to rear door glass guide.
- The shape of rear door glass run channel has been changed.

Customers having this concern should have their vehicle repaired using the following repair procedure.

REPAIR PROCEDURE

1. Verify customer concern.
2. Replace the rear door quarter glass guide (1), rear door glass guide (2), and the rear door glass run channel (3) at affected side(s) with modified ones according to the instructions on MGSS (REAR DOOR QUARTER GLASS REMOVAL/INSTALLATION).



3. Verify repair.

PARTS INFORMATION

Parts Number	Description	Qty.	Notes
GHK1-72-651E	Rear door quarter glass guide	1	RH
GHK1-73-651E	Rear door quarter glass guide	1	LH
GHK1-72-602B	Rear door glass guide	1	RH
GHK1-73-602B	Rear door glass guide	1	LH
GRT6-72-605A	Rear door glass run channel	1	RH
GRT6-73-605A	Rear door glass run channel	1	LH

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WARRANTY INFORMATION**NOTE:**

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty term.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	A
Symptom Code	82
Damage Code	97
Part Number Main Cause	GHK1-72-651E or GHK1-73-651E
Quantity	1
Operation Number / Labor Hours:	XXP3PARX / 0.5 Hrs. (One side) XXP3PBRX / 0.8 Hrs. (Both sides) Includes: Rear quarter glass guide replacement

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