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Title: Determine Wheel Speed or Driveline Vibration using a Smart Phone or tablet and a vibration analysis app.

Applies To: All Chassis

### **CHANGE LOG**

Please refer to the change log text box below for recent changes to this article:

05/16/2018- Emphasized need to length of recording	i i
03/05/2018- Added NVH App by Vibrate Software Inc. and some vibration terminology	~
11/22/2017 - Added Wheel End Vibration Example and Updated Component Speed Calculator with 2nd Order	$\sim$
10/24/2017 - Initial Article Release	
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# **DESCRIPTION**

The use of a Smart Phone (Android or iPhone) or tablet to diagnose a vibration caused by wheel end or driveline

### **Definitions:**

- Hertz (Hz)- The number of time the frequency repeats itself in one second. By determining the speed of the vibration (hz) you can determine which
  component is generating the vibration. By knowing the speeds of the wheel ends and drive shaft you can match those frequencies to that of the vibration
  frequency
- · Vibration Order- the number of times a waveform (a shake) repeats itself during one revolution of a component.
  - Driveline example: A driveline in a vehicle normally produces a 1st or 2nd order vibration (but the amplitude of the vibration is too low to be felt by the driver). The driveline 1st order vibration produces 1 pulse (or shake) per revolution. A 2nd order vibration produces 2 pulses (or shakes) per revolution of the shaft
  - Tire example: A tire with high runout in one spot will generate a 1st order vibration. If more than one tire has high runout then a 2nd order or 3rd order vibration can exist because the high spot contacts the road at different times.

• Amplitude- Also known as G-force. The higher the amplitude the harsher the vibration feels to the driver.

### SYMPTOM(s)

Abnormal vehicle vibration that can be validated during a test drive at a specific speed or speed range.

# SPECIAL TOOL(s) / SOFTWARE

Most modern Smart Phones & some tablets have a internal 3 axis accelerometer that is capable of recording vehicle vibrations from 1 - 50Hz

- "VibSensor" Smart Phone or Tablet Application is available for both Android (4.1 or later) and Apple iPhone (IOs 6.0 or later) (No Cost Free)
  INSTRUCTIONS START HERE
- "NVH" App by Vibration Software Inc. is also available. This app requires the device have GPS (does not need cell service). Cost is \$400.00 and is
  easy to use and very accurate. It has several advantages over the free "VibSensor" app. INSTRUCTIONS START HERE

# "Vibsensor" app instructions (free)

Application	Android - Google Play	Apple - iPhone
VibSensor Now Instruments and Software, Inc.	Link to Google Play	Link to iTunes

# **Application Operation and Setup**



### Phone / Tablet setup before test drive :

- 1. The phone / tablet with the installed application should lay flat on a hard flat surface in the cab of the vehicle. Place device on the floor next to the seat (for most vibrations).
  - If you can feel the vibration but the vibration is not shown in the App recording then try placing the phone / tablet on the dash and repeating the test.
- 2. Always place the device flat with the top facing forward (toward windshield). Placing a bag of rice on top of the device will hold it steady during the road test. Figures 1-4





VibSensor application setup before test drive :

1. Open the VibSensor application .

- 2. Test the device and application on this screen by tapping the phone in all three directions and the X, Y and Z axis colored dots will change according to the velocity and direction of the tapping. Figure 5
  - X Axis = Left and Right
  - Y Axis = Forward and Backwards
  - Z Axis = Up and Down
- 3. Tap on Acquire at the bottom of the Main Screen Figure 5
- 4. On the Acquire main screen tap the Title field and enter the VIN and details of the vibration such as speed that the vibration peaks. Figure 6
- Leave both the Delay at 0:00 Minutes and the Duration at 01:00 Minutes Figure 6

   Recordings that are only a few seconds long are often not accurate.
- 6. The Start button at the bottom will start the recording . Only record during the test drive and while the vibration is occurring. Figure 6



Using VibSensor application during a test drive :

- 1. Test drive the vehicle on a flat smooth road. Note the section of the road and landmarks so that you can repeat the test on the same stretch of road.
- 2. Verify that the vibration can be felt . Document the speed that the vibration begins, peaks and possibly ends .
- 3. Example would be a vibration that begins at 45MPH and peaks at 52MPH and ends at 60MPH.
- 4. Drive the vehicle at a steady speed where the vibration peaks and have a passenger tap the Start button #4 on the VibSensor Acquire Screen . Figure 7. 5. Continue driving at this steady speed until the 1.00 minute timer stops the recording.
- Recordings that are only a few seconds long are often not accurate
- 6. The test file will automatically save when the recording stops .
- 7. You can take multiple recordings by following the same steps above.

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Figure 7:	Acquire Sc	reen		Figure 8:	Acqui	re Rec	cording
4. Tap Start to begin recording			1. Mode - 2. Recordii	Collec	eting e		

Reviewing the data recorded using VibSensor Application :

- 1. Tap the ViewData button at the bottom of the screen. Figure 9
- The recordings are grouped by Date. Figure 9 Tap the date to expand.
   Recordings on this screen are listed by time of day. Tap the recording to open. Figure 10

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Thu Oct 5	11 >	7:28:53 am		56 s > high >
Fri Oct 6	2 >	7:30:56 am		<b>60 s</b> high >
Sun Oct 15	1 >	7:32:20 am		60 s > high >
Thu Oct 19	23 >	7:34:41 am		46 s >
Fri 🛛 Oct 20 🔶 2	3 -> 9 >	7:35:36 am		<b>59 s</b> high >
		10:12:20 am		59 s high >
		10:13:32 am		<b>40 s</b> high >
		10:22:52 am ←	1	60 s >
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Figure 9:View Data Scre	Figure 10: Vie	w Data Screen	n / Time	
1.Tap View Data Button 2. Grouped recording by 3. Number of recordings Tap to expand	1. Tap Time to	analyze record	ling	

#### Analyzing the data recorded using VibSensor Application :

- 1. As shown below there are several examples of recorded vibrations.
- 2. The Resonances section will be used to compare the dominant Vibration in Hz against the Component Speed Calculator below this section.
- 3. 1st Sample below Figure 11 has the 3 Axis Resonances (vibrations)
- 4. The first number in the Axis is the primary most dominant (power density) vibration for that specific axis
- 5. The number in the () is the calculated power density (A numeric scale of the amount of power or vibration magnitude. The higher the number the greater the vibration magnitude)
- 6. The second number is the second most dominant (power density) vibration for that specific axis. We will **not** use the second number for comparison.
  7. Find the highest power density (magnitude) number and axis and compare this reading in Hz to the Component Speed Calculator below this section.

Reading from Example below : Z Axis has the dominant vibration of 28 Hz power density of (12).

X: 0.19 Hz (1.7), 28 Hz (1.2) Y: 28 Hz (2.3), 7.6 Hz (0.16)

Z: 28 Hz (12), 46 Hz(0.57) □ + ■ ≥ \* 🔻 10:28 < Runs Edit Data Start: 19 Oct 2017 (08:12:51.721 am) Length: 1 min 0 sec Length: 1 min 0 sec Points: 5,966 Gaps: none Data rate: 99.2 Hz Units: m/s\*2 Peak raw: X (LIMIT) Y (5.53) Z (LIMIT) ISD: X (1.2) Y (1.2) Z (2.9) tesonances: X: 0.19 Hz (1.7), 28 Hz (1.2) V: 28 Hz (2.3), 7.6 Hz (0.16) 28 Hz (12), 46 Hz (0.57) vibration: X (1) Y (1.2) Z (2.8) 1 PSD (m^2/s^3) 8 freq ( 10.0 Ŵ rî-⊲ 0 Figure #11: Example Data Analyzed 1: Z Axis has the dominent vibration of 28 Hz power density of (12).

#### Comparing vibration recorded values with the Component Speed Calculator.

1st Order Vibrations:

- 1. First (1st) order vibration is a vibration of a spinning component with One shake per revolution of the component .
- 2. Second(2nd) order vibration is a vibration of a spinning component with Two shakes per revolution of the component .

Order	Component	Description /Possible Solutions	Speed/ Frequency
1st	Driveline ( Prop shafts)	One shake per revolution of a component turning the speed of the prop shafts. Check for out-of-round or out-balance drive shafts, worn u-joints or flanges, loose output and input flanges and shafts.	50 - 65 MPH 26- 31 Hz
1st	Wheel End ( Tires)	One shake per revolution of the tire/wheel assembly. Check for out-of-round tires and rims or out-of-balance tires, rims, brake drums or hubs.	50 - 65 MPH 6 - 9 Hz
2nd	Driveline ( Prop shafts)	Two shakes per revolution of a component turning the speed of the prop shafts. Check for correct U-joint working angles and worn u-joints	50 - 65 MPH 52-62Hz
2nd	Wheel End ( Tires)	Two shakes per revolution of the tire/wheel assembly. Check for out-of-round tires and rims or out-of-balance tires, rims, brake drums or hubs.	50 - 65 MPH 12 - 18 Hz

#### Examples:





#### Example 1 Analysis:

- 1. Using the recording in Example 1 Figure 12 there is a dominant vibration at 28Hz on the Z Axis with a Power Density of (12).
- 2. This vibration peaked at 54 MPH during the road test.
- 3. Enter the following in the Calculator below

Min Vehicle Speed MPH = 50 Max Vehicle Speed MPH = 60 Rear Axle Ratio = 3.70

Rear Tire Revs/Mile = 502

- 1. Compare the Recorded Dominant Vibration of 28 Hz to the Driveline1st Order column .
- 2. Look for the matching vehicle speed and vibration in Hz.
- 3. At 54 MPH the calculated Driveline 1st Order is at 27.86Hz which matches (+ or 0.5 Hz) the recorded value of 28Hz.
- 4. This is the source of this 1st order Driveline Vibration. Driveline imbalance or driveline high runout is the most probable cause.

#### Example 2 Analysis:

- 1. Using the recording in Example 2 Figure 13 there is a dominant vibration at 9.9Hz on the Z Axis with a Power Density of (7).
- 2. This vibration peaked at 68 MPH during the road test .
- 3. Enter the following in the Calculator below

Min Vehicle Speed MPH = 60 Max Vehicle Speed MPH = 70 Rear Axle Ratio = 3.08 Rear Tire Revs/Mile = 518

- 1. Look for the matching vehicle speed and vibration in Hz.
- 2. At 68 MPH the calculated Wheel End 1st Order is at 9.78Hz which matches (+ or 0.5 Hz) the recorded value of 9.9Hz.
- 3. This is the Source of this 1st order Wheel End /Tire Vibration. Wheel End/ Tire imbalance or tire/wheel runout is the most probable cause.

### Tire/Wheel end and Driveline Component Speed Calculator

- 1. Obtain the vehicle Rear Axle Ratio from the Service Portal > Vehicle Information Page> Details. (Make sure to include a decimal point: example 3.55) 2. Obtain the Rear Tire Revolutions per Mile (Revs/Mile) from the Sales Data Component book by tire model and size or use the calculator and chart in
- Obtain the real the Revolutions per while (Revs/while) from the Sales Data Component book by the model and size of use the calculator a IK2600052
   Sete the sale for the sale of the second data big the
- 3. Enter the min/max vehicle speed in MPH of the recorded vehicle vibration, the rear axle ratio and the rear tire revs/mile.
- Click the calculate button to display the Tire/Wheel End and Driveline 1st Order Speed in Hz. Yellow Columns or the 2nd Order in the Green Columns
   Compare the Dominant Vibration from recorded vibration in Hz to the calculated component speed in Hz below to determine the component that is generating the vibration.

IK2600052 Title: Calculating Pulses Per Mile - includes online calculator CT400 Sales Data Components Sales Data Tire Only Book 1st Order = One shake per one revolution of component. 2nd Order = Two shakes per one revolution of component.

Minimum Vehi	cle Speed								
Maximum Veh	icle Speed								
Rear Axle Rati	o 🗌	L	Use Decimal Point Example 2.93						
Rear Tire Reve	s/Mile								
Calculate using	MPH								
		Tire /Wheel End			Driveline /Prop Shaft	S			
Vehicle Speed (MPH)	Wheel End Speed (RPM)	Wheel End 1st Order (Hz)	Wheel End 2nd Order (Hz)	Driveline Speed (RPM)	Driveline 1st Order (Hz)	Driveline 2nd Order (Hz)			

# "NVH" app instructions (approx. \$400.00)

Everyone

VIBRATION	NVH For Android		
Application		Android - Google Play	Apple - iPho
Does your vehicle have an diagnosing it! There are over 276 possit app will automatically iden	Vibration problem? The NVH For Android e	app takes the guesswork out of s vehicles. The NVH for Android pe of vibration on your vehicle.	
	the second	t b j) I 4 tr tr t pile Speed: T/7 MPH Speed: Tire Speed: Tire Speed: Circle	
	P.	Add to Wishlist \$399.99 Buy	
VIBRATION DIAGNOSIS	NVH FOR ANDROID Vibrate Software, Inc. Auto & Vehicle E Everyone	s <b>**</b> ***9 <u>*</u>	

• "NVH by Vibrate Software Inc." appication has been tested by Navistar on Apple devices (with GPS) and on the Samsung Galaxy Tab E Lite 7" screen. Model SM-T113NYKAXAR. As of March 2018 this tablet was approx. \$100.00 USD.

#### Application Operation and Setup

WARNING:	
Vehicle driver should follow all safe dr	ving practices and laws . Do not operate the phone / tablet while driving.

#### Phone / Tablet setup:

- 1. Read the instructions and tutorial that comes with the App. The App developer has several YouTube videos that are also helpful. <u>HERE</u>
- 2. Enter the required information into the App such as axle ratio, tire size, etc. Enter the last 8 of the VIN as the vehicle name. This will make replaying recordings and attaching recordings to Case Files easier.
- 3. The phone / tablet with the NVH application should lay flat on a hard flat surface in the cab of the vehicle. Place device on the floor next to the seat (for most vibrations).
  - If you can feel the vibration but the vibration is not shown in the App recording then try placing the phone / tablet on the dash and repeating the test.
- 4. Placing a bag of rice on top of the device will hold it steady during the road test.



5. Start the recording before you begin the test drive.

 The app will record until you stop it and in the Analysis it will show you the vehicle speeds (in 10 MPH increments) and the level of vibrations it detected

6. Start and Stop recording by touching the top right corner of the screen



7. Name your recording with the VIN (if not already done) and any comments. Then Save



 Complete your test drive. Note the speed that the vibration occurs and drive this speed for a total of 1 minute or so (its ok if you are at high or lower speeds at times). Spend 15-30 seconds at speeds higher and lower than the speed of the vibration. Then select "Stop Recording"

9. Select View Analysis



10. Review the result. Select TOTALS at the bottom right of the screen



11. Select the Vibration that has the highest "Count" and "Amplitude". This is 1st Order Tire Speed in the case below.

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COMPARE HELP	
03-06 09:36:34	
totals	
	as sens
HELP	
76.09-26-24	
	TOTALS TOTALS COMPARE HELP 03 06 09:36:34 COUNT" is how often the vibration w PELP 06 09:36:34

- 13. If during the test drive you feel the complaint (and recorded it) but the App screen states "no vibration detected" then increase the <u>sensitivity</u> of the App. above its default setting.
  This improves the accuracy of your diagnosis BUT at this higher sensitivity even a vehicle with a NORMAL RIDE may show a vibration issue with
  - the App.



• Set Amplitude Sensitivity to .001

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← Settings	
Screen Lock	
Prevent Auto-Lock	ON
Data Collection	
Bluetooth Data Link	ON
DLC Type	9 pin 250kbps
Estimated Engine RPM	OFF
Vibra Minimum amplitude thre	shold
Vari <sub>0.1</sub>	1.0
Num 0.01 (Recommended)	
Tire 0.001	3
Driv 0.0001	3
Engine	Auto
Amplitude Averaging	
Enabled/Disabled	ON
Period	10 seconds
Amplitude Sensitivity	
Threshold	0.0010
Units	
1.01 - C -	••

14. Navigate to "Recordings" in the App and view your recording again. The App will now interpet the recording with the higher Amplitude sensitivity setting. 15. After determining the source of the vibration follow the appropriate manual or the iKnow articles below to solve the complaint

# WARRANTY INFORMATION

### Warranty Claim Coding:

Refer to the Warranty Coding Manual for Group and Noun Codes.

# Standard Repair Time(s): Refer to the <u>SRT Manual</u> for Repair Times

### **OTHER RESOURCES**

IK1700017 LT vibration at highway speeds

IK0300008 Vibration Troubleshooting (vehicle not moving)

IK1400005 Driveline Information Center and Troubleshooting Procedures

#### Master Service Information Site

Free web-based vibration diagnostics training is offered at Meritor's "The BullPen" website. Course AP3410 "Drivetrain Vibration Diagnostics"

Hide Details	Feedback Information
	Viewed: 2086
	Helpful: 26
	Not Helpful: 0
No Feedback Found	

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