

FLA COE
FLB COE
FLD Conventional
Business Class
FLC 112 Conventional

Century Class Conventional
Argosy COE
Cargo
Columbia
122SD and Coronado

Business Class M2
> Cascadia
108SD/114SD
New Cascadia

Freightliner
Service Bulletin

General Information

ParkSmart phase harness loop kits have changed in production. The new harness may be too short to reach the harness opening on an older ParkSmart control module cover. If a new harness is too short to work with an older cover, use the procedure in this bulletin to modify the cover.

Procedure

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Remove the ParkSmart control module cover.
3. Remove and save the grommet from the side opening. See [Fig. 1](#).
4. Using the measurements in [Fig. 2](#), mark the location of the center of the new harness entry opening.



Fig. 1, ParkSmart Control Module Cover

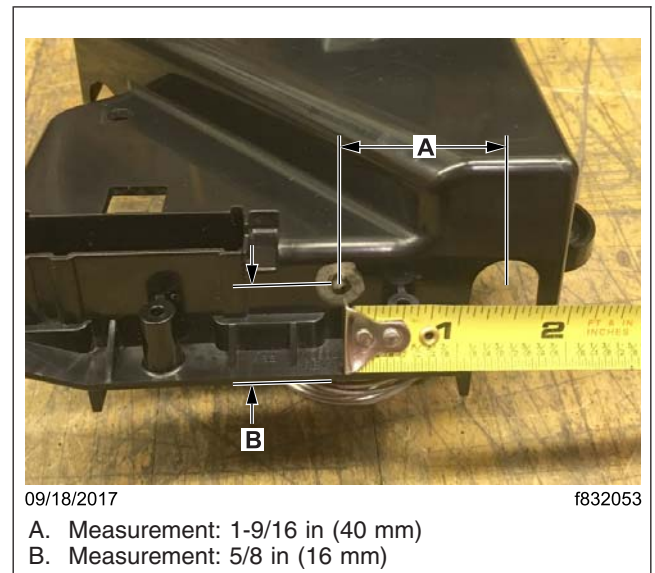


Fig. 2, Locating the New Harness Entry Opening

5. Using a 5/8-inch bit, drill a hole for the new harness entry opening.
6. Using an air saw, cut a 5/8-inch wide slot from the hole to the base of the cover. See [Fig. 3](#) and [Fig. 4](#).

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ParkSmart Control Module Cover Modification for a New Phase Harness

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Fig. 3, Cutting the Slot for the New Opening

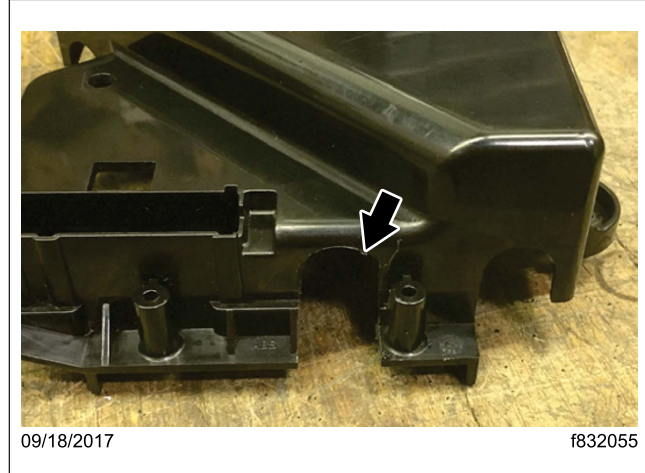


Fig. 4, Cover with the Finished Slot

7. Install the grommet in the new opening. See [Fig. 5](#) .
8. Install the cover on the control module, routing the phase harness through the new opening. See [Fig. 6](#) .



Fig. 5, Grommet Installed in the New Opening



Fig. 6, Harness Routed through the New Opening

Warranty

This is an informational bulletin only. Warranty does not apply.