

FLA COE
FLB COE
FLD Conventional
Business Class
FLC 112 Conventional

> Century Class Conventional
> Argosy COE
Cargo
> Columbia

Coronado
Business Class M2
Cascadia
108SD/114SD

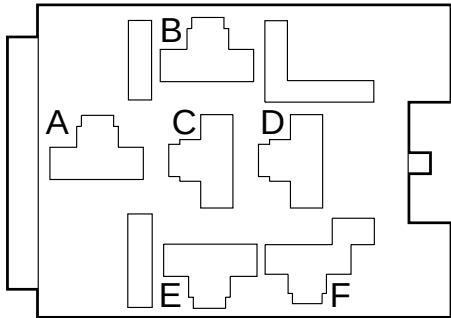
**Freightliner
Service Bulletin**

General Information

The blower switch (BOA 80 928 01 029) used in the forward control unit (FCU) on pre-constant-discharge-temperature-controlled (CDTC) Century Class, Columbia, and Argosy HVAC systems built prior to January 7, 2000 is no longer available from the supplier. If the switch requires replacement, use blower switch SPR 432 0012 000, and modify the wiring as directed below.

Replacement

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Disconnect the batteries at the negative posts.
3. Remove the FCU from the dash, and remove the blower switch (BOA 80 928 01 029) from the FCU. For instructions see [83.04, Subject 210](#) of the *Century Class Trucks Workshop Manual*, or [83.04, Subject 210](#) of the *Columbia Workshop Manual*.
4. Mark the wires as needed, then clip off the terminals at the switch end of the wires, leaving as much wire length as possible.
5. Terminate wires 98, 98A, 98B, 98C, and 98D with Packard terminals (PAC 12015864 L).
6. Terminate wire P3 with a Packard terminal (PAC 12034046 L).
7. Install the newly terminated wires in a Packard connector (PAC 12110047) as listed in [Table 1](#).
8. Plug the connector into the new switch (SPR 432 0012 000).
9. Install the original knob on the switch.
10. Install the new switch into the FCU and install the FCU in the dash.
11. Connect the batteries.

Packard Connector PAC12110047 Pinout			
Connector Cavity	Circuit	Switch Pin ID	Pinout
A	98A	L	
B	98B	M1	
C	98C	M2	
D	98D	H	
E	98	B	
F	P3	C	

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Table 1, Packard Connector PAC12110047 Pinout

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Parts

Parts are available through the PDC. Refer to [Table 2](#) for needed parts.

Required Parts		
Description	Part Number	Quantity
Blower Switch	SPR 432 0012 000	1
Connector	PAC 12110047	1
Packard Terminal	PAC 12015864 L	5
Packard Terminal	PAC 12034046 L	1

Table 2, Required Parts

Warranty

This bulletin is informational only. Warranty does not apply.