

COE
120 Conventional
FLA COE

FLB COE
FLD Conventional
Business Class

FLC 112 Conventional
> Century Class

**Freightliner
Service Bulletin**

Description of Revisions: *This bulletin replaces the previous version dated October, 1998. The damage code was incorrect.*

General Information

Foam seal tape may extrude from the seam of raised roof Century Class vehicles.

New sealing methods are being developed in production.

If this problem occurs, remove the seal tape that has extruded and re-seal using the following instructions.

Work Instructions

1. Park the vehicle on a level surface. Shut down the engine and apply the parking brake. Chock the front and rear tires.
2. Working on one side of the vehicle at a time, remove the fasteners attaching the side sun visor and visor bracket assembly to the cab. By removing the side sun visor and the aft bracket, the cab/roof seam (coach joint) above the door can be easily accessed.

NOTE: Use care when removing the foam tape so that no more than the necessary amount is pulled out.

3. Remove the side visor and the rear side bracket. Remove any extruded seal tape.
4. Clean the seam area with air from a shop air hose, and dry it with a clean shop rag.
5. Apply masking tape to the edges of the roof and cabside seams, and from the edge of the front visor bracket (just above the A-pillar) to a point in the seam beyond the B-pillar on the sleeper. Also, apply tape to both sides of the vertical section of the seam just above the rear of the door opening.
6. Using a caulking gun, apply a bead of silicone (p/n 48-00094-501) to the horizontal and vertical sections of the seam. Fill in the coach joint completely.
7. Smooth the silicone by running a wetted finger over the bead.
8. Carefully remove the masking tape from the surface of the cab, using care not to disturb the silicone.
9. Carefully install the side visor bracket to the vehicle.
10. Carefully install the sun visor.
11. If needed, repeat these steps on the other side of the vehicle.
12. Remove the chocks from the tires.

Parts

Silicone sealant available through the PDCs.

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Warranty

Normal warranty applies. When submitting claims, reference this service bulletin in the story of the claim. Use the damage code and time guide information in [Table 1](#).

Damage Code and Repair Time Information			
Damage Code	Operation Number	Description	Time (hours)
669-000129609	825-5001A	Roof Seam Modification, One Side	0.7
	825-5001B	Roof Seam Modification, Both Sides	1.3

Table 1, Damage Code and Time Guide Information