

FLA COE
 FLB COE
 FLD Conventional
 Business Class
 FLC 112 Conventional

Century Class Conventional
 Argosy COE
 Cargo
 Columbia

> 122SD and Coronado
 > Business Class M2
 > Cascadia
 > 108SD/114SD

**Freightliner
 Service Bulletin**

Description of revisions: *This bulletin replaces the version dated May 2015. The parts list is updated with additional parts and part information.*

General Information

Daimler Trucks North America recommends using the FluidXchange tool (FXC-2V-700-KX1-FL) for removing and replacing antifreeze. See **Fig. 1**. Vehicles equipped with Cummins engines are standard with this quick-disconnect fitting at the radiator drain point. Vehicles equipped with Detroit engines can be ordered with an optional quick-disconnect fitting. See **Fig. 2**. Refer to the FluidXchange literature for operating instructions.



Fig. 1, "FluidXchange" Tool



Fig. 2, Quick-Disconnect Fitting

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Parts

The FluidXchange tool and accessories are available from:

Dunn & Bybee Tool Company
 635 Industrial Drive
 Sparta, Tennessee 38583
 931-738-3611

Go to www.fluidxchange.com for more information.

See [Table 1](#) and [Table 2](#) for lists the recommended tools for servicing Freightliner vehicles.





Freightliner Starter Kit		
Part	Part Number	Description
 f200853	FXC-2V700-LX1-FL	Freightliner Starter-Kit Includes: 18.5 gallon tool, and FXC-CK500, FXC-STC-001, FXC-DHA-215 NOTE: The 18.5 gallon FluidXchange tool includes an on-board pressure regulator for controlling the input air supply. The Freightliner starter-kit includes a 90 degree elbow on the coupling at the end of the service hose.
 f200857	FXC-CK500	Surge tank air evacuation/retrofit kit with multiple sized rubber stoppers
 f200859	FXC-STC-001	Freightliner surge-tank cap with Q/D fitting
 f200860	FXC-DHA-215	Drain-hose adapter kit (2 pieces) Connects the tool to the nipple-style drains with 3/4- or 5/8-inch hose. <ul style="list-style-type: none"> • 3/4-inch: Class 8 • 5/8-inch: Class 6 and 7

Table 1, Freightliner Starter Kit

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Optional Accessories		
Part	Part Number	Description
 <p>f200854</p>	FXC-CDA-210-FL	Drain-hose coupler Manual connection to the radiator quick-disconnect fitting.
 <p>f200855</p>	FXC-CDA-212	CoolDrain Q/D fitting, 7/16 x 20 Replacement part for Class-8 Freightliner vehicles.
 <p>f200856</p>	FXC-CDA-815S	27 gallon external coolant storage tank

Table 2, Optional Accessories

Warranty

This bulletin is informational only. Warranty does not apply.