

FLA COE
FLB COE
FLD Conventional
Business Class

FLC 112 Conventional
Century Class Conventional
Argosy COE
Cargo

Columbia
Condor
Coronado
> Business Class M2

Freightliner
Service Bulletin

General Information

On Business Class M2 vehicles built before January 3, 2003, with 805-square-inch radiators and Caterpillar engines, the fuel filter may contact the left radiator strut rod during operation. Engineering has modified the left strut rod bracket to address this situation. Remove the old bracket and install the new bracket, part number 05-19336-000 revision A, as shown in the following procedure. See [Fig. 1](#).

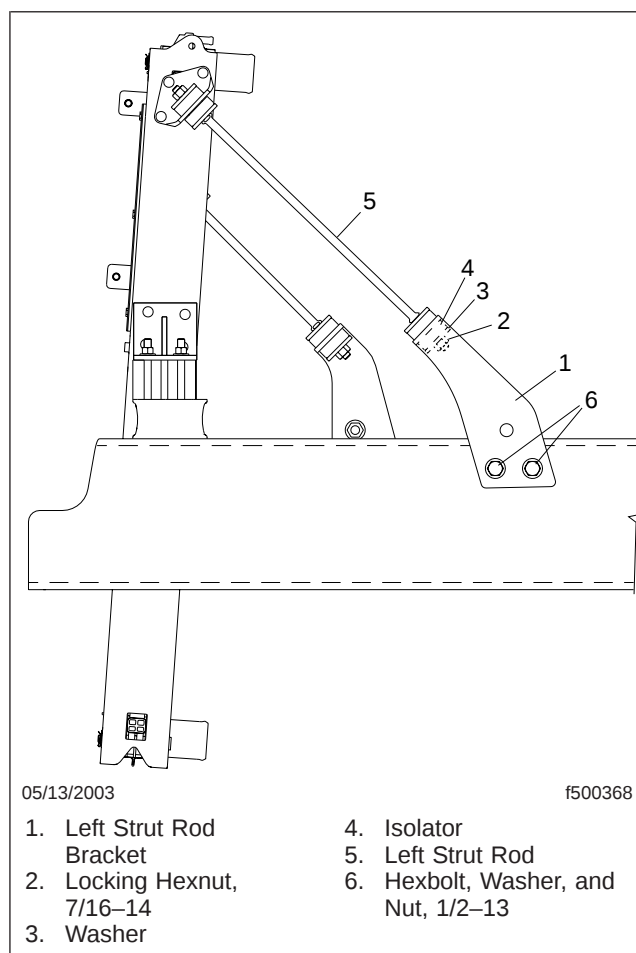


Fig. 1, Left Strut Rod Installation

Strut Rod Bracket Replacement

1. Park the vehicle on a level surface, shut down the engine, set the parking brake, and chock the tires.
2. Open the hood.
3. Loosen the nut from the lower end of the left radiator strut rod and remove the nut and washer.
4. Loosen the two hexbolts and nuts holding the original bracket to the frame rail and remove the bracket.
5. Remove the isolator from the original bracket.
6. Install the isolator in the new bracket.

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7. Position the upper washer and the new bracket on the end of the strut rod and align the mounting holes with the holes in the frame rail.
8. Install and hand tighten the mount bolts for the bracket.
9. Install the washer and nut on the end of the strut rod.
10. Check that the new installation clears the fuel filter.
11. Tighten the mount bracket nuts to 64 lbf·ft (87 N·m).
12. Tighten the strut rod nut to 25 lbf·ft (34 N·m).
13. Check again that the new installation clears the fuel filter.
14. Return the hood to the operating position.
15. Remove the chocks from the tires.

Parts

Parts are available through the PDC.

Warranty

Normal warranty applies. When submitting claims, reference this service bulletin by number in the story of the claim. Use the damage code and time guide information in [Table 1](#).

Time Guide Information			
Damage Code	Operation Number	Description	Time (hours)
269-001032487	269-5010A	Bracket, Radiator Support, CAT Engines, R/R	0.4

Table 1, Time Guide Information