

FLA COE
FLB COE
> FLD Conventional

> Business Class
FLC 112 Conventional
> Century Class Conventional

> Argosy COE
Cargo
> Columbia

**Freightliner
Service Bulletin**

General Information

As of September 22, 2000, the constant-torque hose clamps for coolant hoses with an inside diameter of 1 inch (25 mm) or less are replaced with constant-tension band clamps. See **Fig. 1**.

The clamps, manufactured by Rotor Clamp, are available from the PDCs. See **Table 1** for the part numbers.

IMPORTANT: A special tool is recommended to install and remove the new hose clamp. See **Fig. 2**.

See **Table 2** for information on ordering the special tool.

Parts Required

Part Numbers		
Description	Part Number	Outside Diameter of Hose Inch (mm)
Spring Steel, Rotor Clamp	23-12691-000	1 (24 mm)
	23-12691-001	1-1/16 (27 mm)
	23-12691-002	1-3/8 (35 mm)
	23-12691-003	5/8 (17 mm)

Table 1, Part Numbers

Special Tool		
Description	Vendor Part Number	Order From
Hose Clamp Pliers	J-38185	Kent-Moore SPX Corp 28635 Mound Rd Warren, MI 48092 Phone: 800-328-6657

Table 2, Special Tool

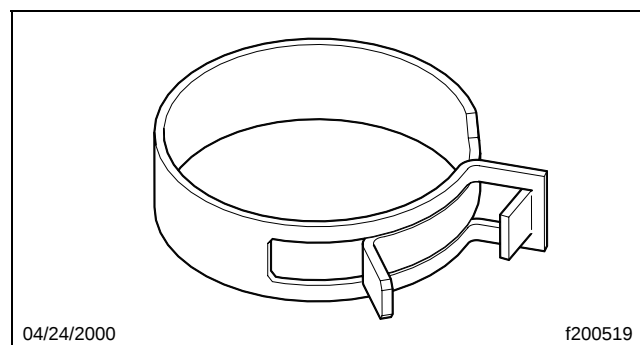


Fig. 1, Constant-Tension Band Clamp

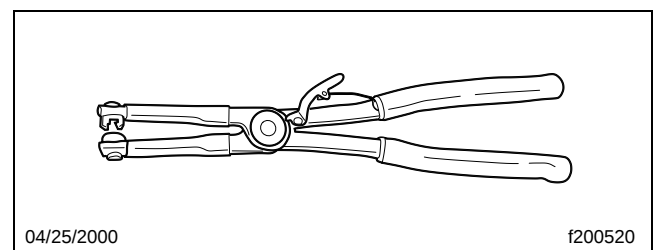


Fig. 2, Special Tool

Warranty

This is an informational bulletin only; warranty does not apply.