

FLA COE
FLB COE
FLD Conventional

Business Class
FLC 112 Conventional
> Century Class Conventional

> Argosy COE
Cargo
> Columbia

**Freightliner
Service Bulletin**

General Information

The fan drive belts on Century Class and Columbia vehicles equipped with Cummins N14 engines sometimes roll over, do not run true in the groove, or come off the fan drive pulleys. This may be the result of an incorrectly manufactured belt or a misaligned fan hub.

As of January 21, 2000, a different drive belt is installed at the factory. If the above problems are noted, replace the fan drive belt with the applicable belt from [Table 1](#).

If the problem continues, refer to Cummins Thursday NOTES dated 11/04/99 N14 "Fan Belt Wear/Jumping Repair Procedure."

Parts Required

Replacement Parts Required	
If you have one of these belts:	Replace with this:
Part Number	Part Number
23-10001-031 or GT 28476	DCO 28473
23-10001-030 or GT 28496	DCO 28490
23-10001-054 or 23-10001-096 or GT 28433	23-10001-115 or 23-12160-430
23-10001-089 or 23-10001-095 or GT 28416	23-10001-114 or 23-12160-415

Table 1, Replacement Parts Required

Parts are available through the PDCs.

Warranty

Belt replacement due to normal wear is not covered under warranty. However, if the belt still comes off the fan drive pulley or does not run true in the groove after checking and adjusting the alignment, normal warranty applies. When submitting claims, reference this service bulletin by number in the story of the claim. Use the following damage code and Time Guide information in [Table 2](#).

Damage Code and Repair Time Information			
Damage Code	Operation Number	Description	Time (hours)
273-001058045	273-0050A	Fan Belt, R/R	1.0

Table 2, Damage Code and Repair Time Information