

FLA COE
FLB COE
FLD Conventional
Business Class

FLC 112 Conventional
> Century Class Conventional
> Argosy COE
Cargo

> Columbia
Condor
> Coronado
Business Class M2

Freightliner
Service Bulletin

General Information

On vehicles manufactured between April 18, 2005, and May 20, 2005, the accessories may remain powered by the batteries even when the key is in the OFF position. The affected ignition switches are part number A06-22717-001 with date codes 145, 155, 165, 175, 185, and 195 (2-digit week, 1-digit year). The date code stamp is located on the rounded edge of the barrel of the switch. See [Fig. 1](#). Replace the switch if this symptom occurs.

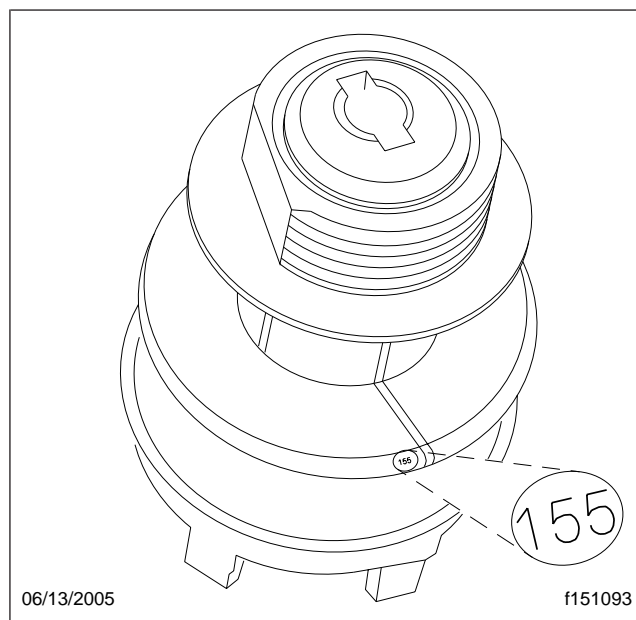


Fig. 1, Date Stamp Location (typical)

Ignition Switch Replacement

1. Park the vehicle on a level surface, set the parking brakes, shut down the engine, and chock the tires.
2. Turn the battery switch to OFF or disconnect the ground cables from the batteries.
3. Remove the ignition switch mounting nut. See [Fig. 2](#).
4. Remove the ignition switch from the dash panel.
5. Remove the harness connector from the back of the ignition switch.
6. Remove the key cylinder from the old switch and install it in the new switch.
 - 6.1 Insert the key and turn it to the "ACC" position. See [Fig. 3](#).
 - 6.2 Insert a thin punch in the lock cylinder extraction hole and press lightly.
 - 6.3 Pull the lock cylinder out of the switch.
 - 6.4 Align the lock cylinder and push it into the new switch. Remove the key.
7. Connect the harness connector to the new switch.
8. Position the switch in the switch housing, and install the ignition switch mounting nut.
9. Connect the battery.

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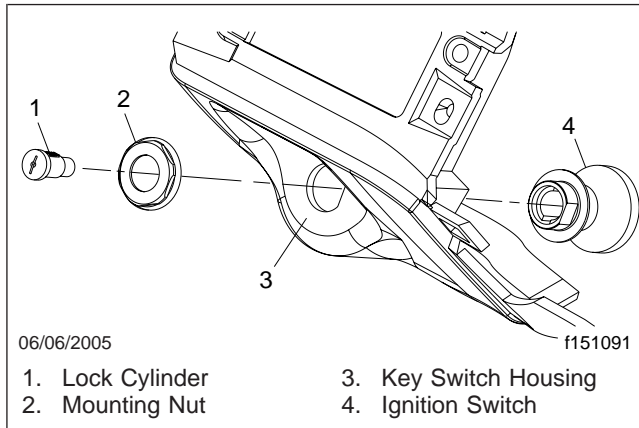


Fig. 2, Ignition Switch Replacement

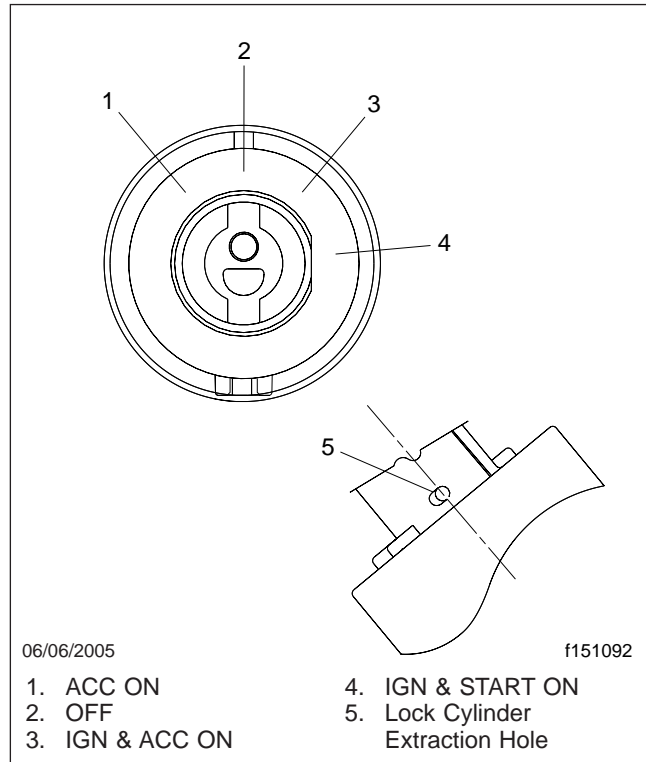


Fig. 3, Key Positions and Lock Cylinder Replacement

10. Verify that the system is functioning correctly before returning the vehicle to service.

Parts

Replacement parts are available through the PDC.

Warranty

Normal warranty applies. When submitting claims, reference this service bulletin by number in the story of the claim. Use the damage code and time guide information in [Table 1](#).

| Damage Code and Time Guide Information | | | |
|--|-----------|-----------------------------|-------|
| Damage Code | SRT Code | Description | Hours |
| 156-000549590 | 156-5005A | Ignition Switch Replacement | 0.3 |

Table 1, Damage Code and Time Guide Information