TOYOTA Corolla							
			ERVICE CHECK SHEET	May 2018			
BEFORE INSPECTION	OK	Repai	UNDER VEHICLE (ON HOIST)	OK Adjust Repair			
1 Install D/C cut fuse (See page 2)			1 Remove disc brake anti-rust covers/anti-corrosion	_			
FUNCTIONAL OPERATION							
Apply parking brake, cycle ignition "IG-ON," place gear selector in "R," tu			3 Initialize Tire Pressure Warning System (TPWS)				
lights and rear defogger, unlock all doors, and release fuel door and trun		·.	(See page 2)				
1 Check dome, courtesy, map, and sun visor lights*			4 Install wheel covers/caps/spare tire wheel covers*				
2 Check warning/indicator lights, gauges, and horn			5 Inspect for fuel, oil, coolant, and other fluid leaks				
3 Check windshield wipers and washers 4 Check headlights, instrument lights, turn signals,			6 Inspect under the vehicle for damage, rust, etc.				
emergency flashers, and brake lights			7 Visually check bolts and nuts on chassis and powertrain				
5 Check inside/outside rear view mirror			for loos eness 8 Install rubber body plugs (stored in glove box or				
operation/adjustment			center console)*				
6 Check USB and 12V power outlets	. 🗖 (ROAD TEST				
7 Check audio/navigation*/backup camera* systems and		_	A complete road test helps promote customer satisfaction. Drive vehicle o	vor a			
set clock 8 Check sliding roof*	- 1		variety of road surfaces and driving conditions. Check for unusual noise ar				
9 Install shift-lock override button cover			driving performance.				
WALKAROUND INSPECTION			Enter Odometer Readings				
Starting at the leftfront door, check window and door lock operation from	motor	r					
power switch, if equipped. Continue around vehicle in a counterclockwise			Reading Before Test: Reading After Test:				
direction checking each door and window operation, child door locks, sea		,	1 Check cold engine operation				
interior condition, all lights, and luggage compartment contents. Finish by checking headlight aim.	/		2 Check engine operation during warm -up				
1 Check Smart Key System*			3 Check engine operation at normal operating temperature				
2 Check door and door lock operation, including each			4 Check transmission operation				
wireless remote control/theft deterrent system*			5 Check brake and parking brake operation				
3 Check window operation			6 Check steering operation and off-center/vehicle pull/flutter.				
4 Check that engine starts with all keys	. 🖵 🛛		7 Inspect for abnormal noise and vibration8 Inspect for squeaks and rattles				
5 Check that child safety door locks are in normal (unlocked) position			9 Check heater and A/C operation				
6 Check seats and seat belt operation			10 Check cruise control operation*	ΠΠ			
7 Check rear defogger/rear view mirror defogger*		5	11 Check front seat heater operation*				
8 Check side marker, tail, backup, and license plate lights			12 Set/calibrate compass* (See page 2)				
9 Check luggage compartment light* and trim appearance			FINAL INSPECTION AND CLEANING				
10 Adjust spare tire pressure, inspect for damage, and check			1 Remove interior protective covers, unnecessary labels,				
jack and tool installation 11 Check headlight aim			tags, etc. (Remove just before delivery to customer)				
UNDER HOOD			2 Visually inspect all interior parts for installation, damage,				
			fit, dirt, etc				
1 Check engine oil and ATM* fluid levels			3 Verify floor mat application and install using retaining clips*				
2 Check brake and clutch* fluid levels			4 Remove Rapgard [™] and clear protective bumper film *				
3 Check engine coolant level			5 Wash and clean vehicle	δŏ			
4 Check windshield washer fluid level 5 Check battery State-Of-Charge (SOC) using digital			6 Inspect paint finish for scratches, chips, rust, dents,				
battery system analyzer (SOC reading:%)			damage, etc				
6 Inspect for fuel, oil, coolant, and other fluid leaks	. 🗖 (7 Inspect exterior body parts for proper installation,				
Notes:			damage, rust, etc 8 Place service reminder sticker on inside of windshield, top				
			left corner				
			9 Place Owner's Manual portfolio* in glove box				
			10 Perform Techstream Health Check	$\overline{\Box}\overline{\Box}$			
			11 Install front license plate and mounting bracket*				
			(See page 2)				
			* Inspector install when equipped/required.				

Completion and retention of this form is required to comply with Toy ota's Warranty Policy.		Dealer Code	Date
Technician's Signature	Service Manager's Signature	Dealer Name	
Name (Please Print)	Name (Please Print)	Vehicle Identification Number (Stic	ker)

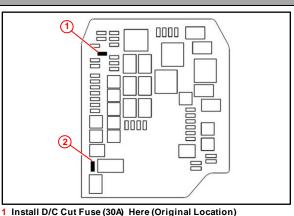
We hereby certify that all items on this form have been checked and corrected for proper operation as required.

D/C CUT FUSE INSTALLATION

To minimize battery discharge, the D/C cut fuse has been removed and is stored in the engine compartment Relay Block. Install the D/C cut fuse and confirm all related DTCs are cleared.

DTC Clearing Procedure

- 1. Connect Techstream.
- 2. Cycle the ignition switch to the "IG-ON" position.
- Using Techstream, check any other codes being output. 3.
- 4. Erase DTCs (B1247) and Freeze Frame Data.



2 Remove This D/C Cut Fuse (30A)

TIRE PRESSURE WARNING SYSTEM (TPWS) INITIALIZATION

Refer to the Repair Manual for the Initialization procedure. Please note the spare tire does not have a TPWS sensor.

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will display on the Health Check results screen. Adjust the tire pressure when the tires are cold.

COMPASS CALIBRATION

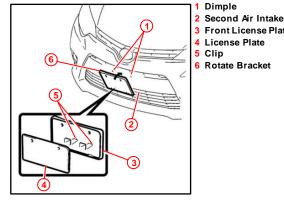
Refer to the Repair Manual for the Calibration procedure for vehicles equipped with a compass in the rear view mirror.

NOTE

- Do not perform calibration of the compass in a place where the Earth's magnetic field is subject to interference (underground parking, under a steel tower, between buildings, roof parking, near a railroad crossing, near a large vehicle, etc.).
- During calibration, do not operate electric systems (moon roof, power windows, etc.) as they may interfere with the calibration.

FRONT LICENSE PLATE AND MOUNTING BRACKET INSTALLATION

- 1. Insert the front license plate into the tabs on the bracket.
- 2. Attach the clip of bracket to the upper lip of second air intake and rotate the bracket upwards.
- Align the holes on the license plate and license plate 3. bracket with the dimples on the lower grille.



- 3 Front License Plate Bracket 4 License Plate
- 5 Clip

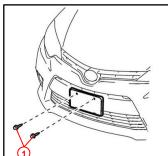
Dimple

6 Rotate Bracket

4. Screw the two self-tapping screws directly into the dimples to install the front license plate and the front license plate bracket.

NOTICE

- Do not pre-drill holes into the bumper.
- Do not overtighten the self-tapping screws.



- 1 Self-tapping Screw