



2019 PRE-DELIVERY SERVICE CHECK SHEET

Market: USA

May 2018

BEFORE INSPECTION	OK	Adjust/Repair
1 Install D/C cut fuse (30A) (See page 2)	<input type="checkbox"/>	<input type="checkbox"/>
FUNCTIONAL OPERATION		
<i>Apply parking brake, cycle ignition "IG-ON," place gear selector in "R," turn on lights and rear defogger, unlock all doors, release fuel door, and open rear hatch.</i>		
1 Check dome, courtesy, map, and sun visor lights*	<input type="checkbox"/>	<input type="checkbox"/>
2 Check warning/indicator lights, gauges, and horn	<input type="checkbox"/>	<input type="checkbox"/>
3 Check windshield wipers and washers	<input type="checkbox"/>	<input type="checkbox"/>
4 Check headlights, instrument lights, turn signals, emergency flashers, and brake lights	<input type="checkbox"/>	<input type="checkbox"/>
5 Check inside/outside rear view mirror operation/adjustment	<input type="checkbox"/>	<input type="checkbox"/>
6 Check USB and 12V power outlets	<input type="checkbox"/>	<input type="checkbox"/>
7 Check audio/navigation*/backup camera systems, set clock, and change vehicle settings to C-HR	<input type="checkbox"/>	<input type="checkbox"/>
8 Install shift-lock override button cover*	<input type="checkbox"/>	<input type="checkbox"/>
WALKAROUND INSPECTION		
<i>Starting at the left front door, check window and door lock operation from master power switch, if equipped. Continue around vehicle in a counterclockwise direction checking each door and window operation, child door locks, seat belts, interior condition, all lights, and luggage compartment contents. Finish by checking headlight aim.</i>		
1 Check Smart Key System*	<input type="checkbox"/>	<input type="checkbox"/>
2 Check door and door lock operation, including each wireless remote control/theft deterrent system*	<input type="checkbox"/>	<input type="checkbox"/>
3 Check window operation	<input type="checkbox"/>	<input type="checkbox"/>
4 Check that engine starts with all keys	<input type="checkbox"/>	<input type="checkbox"/>
5 Check that child safety door locks are in normal (unlocked) position	<input type="checkbox"/>	<input type="checkbox"/>
6 Check seats and seat belt operation	<input type="checkbox"/>	<input type="checkbox"/>
7 Check rear defogger/rear view mirror defoggers*	<input type="checkbox"/>	<input type="checkbox"/>
8 Check side marker, tail, backup, and license plate lights	<input type="checkbox"/>	<input type="checkbox"/>
9 Check luggage compartment light* and trim appearance	<input type="checkbox"/>	<input type="checkbox"/>
10 Adjust spare tire pressure, inspect for damage, and check jack and tool installation	<input type="checkbox"/>	<input type="checkbox"/>
11 Check headlight aim	<input type="checkbox"/>	<input type="checkbox"/>
UNDER HOOD		
1 Check engine oil level	<input type="checkbox"/>	<input type="checkbox"/>
2 Check brake fluid level	<input type="checkbox"/>	<input type="checkbox"/>
3 Check engine coolant level	<input type="checkbox"/>	<input type="checkbox"/>
4 Check windshield washer fluid level	<input type="checkbox"/>	<input type="checkbox"/>
5 Check battery State-Of-Charge (SOC) using digital battery system analyzer (SOC reading: _____%)	<input type="checkbox"/>	<input type="checkbox"/>
6 Inspect for fuel, oil, coolant, and other fluid leaks	<input type="checkbox"/>	<input type="checkbox"/>
* Inspect or install when equipped/required.		
Notes:		

UNDER VEHICLE (ON HOIST)	OK	Adjust/Repair
1 Remove disc brake anti-rust covers/anti-corrosion wheel film* (remove just prior to customer delivery)	<input type="checkbox"/>	<input type="checkbox"/>
2 Inspect tires for defects/damage	<input type="checkbox"/>	<input type="checkbox"/>
3 Activate and Initialize Tire Pressure Warning System (TPWS) (See page 2)	<input type="checkbox"/>	<input type="checkbox"/>
4 Install wheel covers/caps/spare tire wheel covers*	<input type="checkbox"/>	<input type="checkbox"/>
5 Check CVT for fluid leaks	<input type="checkbox"/>	<input type="checkbox"/>
6 Inspect for fuel, oil, coolant, and other fluid leaks	<input type="checkbox"/>	<input type="checkbox"/>
7 Inspect under the vehicle for damage, rust, etc.	<input type="checkbox"/>	<input type="checkbox"/>
8 Visually check bolts and nuts on chassis and powertrain for looseness	<input type="checkbox"/>	<input type="checkbox"/>
9 Install rubber body plugs (stored in glove box or center console)*	<input type="checkbox"/>	<input type="checkbox"/>
10 Install front wheel opening extension pads (See page 2)	<input type="checkbox"/>	<input type="checkbox"/>
ROAD TEST		
<i>A complete road test helps promote customer satisfaction. Drive vehicle over a variety of road surfaces and driving conditions. Check for unusual noise and driving performance.</i>		
Enter Odometer Readings		
Reading Before Test: _____ Reading After Test: _____		
1 Check cold engine operation	<input type="checkbox"/>	<input type="checkbox"/>
2 Check engine operation during warm-up	<input type="checkbox"/>	<input type="checkbox"/>
3 Check engine operation at normal operating temperature	<input type="checkbox"/>	<input type="checkbox"/>
4 Check CVT operation	<input type="checkbox"/>	<input type="checkbox"/>
5 Check brake and parking brake operation	<input type="checkbox"/>	<input type="checkbox"/>
6 Check steering operation and off-center/vehicle pull/flutter	<input type="checkbox"/>	<input type="checkbox"/>
7 Inspect for abnormal noise and vibration	<input type="checkbox"/>	<input type="checkbox"/>
8 Inspect for squeaks and rattles	<input type="checkbox"/>	<input type="checkbox"/>
9 Check Blind Spot Monitor System*	<input type="checkbox"/>	<input type="checkbox"/>
10 Check front and rear* heater and A/C operation	<input type="checkbox"/>	<input type="checkbox"/>
11 Check cruise control operation*	<input type="checkbox"/>	<input type="checkbox"/>
12 Check front seat heater operation*	<input type="checkbox"/>	<input type="checkbox"/>
13 Check driver's seat memory operation*	<input type="checkbox"/>	<input type="checkbox"/>
FINAL INSPECTION AND CLEANING		
1 Remove interior protective covers, unnecessary labels, tags, etc. (Remove just before delivery to customer)	<input type="checkbox"/>	<input type="checkbox"/>
2 Visually inspect all interior parts for installation, damage, fit, dirt, etc.	<input type="checkbox"/>	<input type="checkbox"/>
3 Verify floor mat application and install using retaining clips*	<input type="checkbox"/>	<input type="checkbox"/>
4 Remove Rapgard™ and clear protective bumper film*	<input type="checkbox"/>	<input type="checkbox"/>
5 Wash and clean vehicle	<input type="checkbox"/>	<input type="checkbox"/>
6 Inspect paint finish for scratches, chips, rust, dents, damage, etc.	<input type="checkbox"/>	<input type="checkbox"/>
7 Inspect exterior body parts for proper installation, damage, rust, etc.	<input type="checkbox"/>	<input type="checkbox"/>
8 Place service reminder sticker on inside of windshield, top left corner	<input type="checkbox"/>	<input type="checkbox"/>
9 Place Owner's Manual portfolio* in glove box	<input type="checkbox"/>	<input type="checkbox"/>
10 Install front license plate and mounting bracket* (See page 2)	<input type="checkbox"/>	<input type="checkbox"/>
11 Perform Techstream Health Check	<input type="checkbox"/>	<input type="checkbox"/>

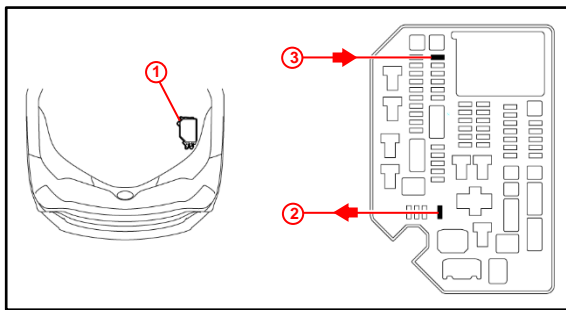
Completion and retention of this form is required to comply with Toyota's Warranty Policy.		Dealer Code	Date
Technician's Signature	Service Manager's Signature	Dealer Name	
Name (Please Print)	Name (Please Print)	Vehicle Identification Number (Sticker)	
We hereby certify that all items on this form have been checked and corrected for proper operation as required.			

D/C CUT FUSE INSTALLATION

To minimize battery discharge, the D/C cut fuse has been removed and is stored in the engine compartment Relay Block. Install the D/C cut fuse and confirm all related DTCs are cleared.

DTC Clearing Procedure

1. Connect Techstream.
2. Cycle the ignition switch to the "IG-ON" position.
3. Using Techstream, check any other codes being output.
4. Erase DTCs and Freeze Frame Data.



- 1 Relay Block
- 2 Remove D/C Cut Fuse (30A)
- 3 Install D/C Cut Fuse (30A) Here (Original Location)

TIRE PRESSURE WARNING SYSTEM (TPWS) ACTIVATION AND INITIALIZATION

Activation Procedure

1. Connect Techstream to DLC3.
2. Cycle IG switch to "IG-ON" position and check that the Low Tire Pressure Warning Light blinks for 1 minute then remains illuminated.
3. Press or remove the valve cores of each tire individual (except compact spare) to reduce the tire inflation pressure rapidly by 6 psi (0.4 kgf/cm², 40 kPA), or more, within 30 seconds.
4. Using Techstream, check for DTCs (C2111-C2114). If none are stored, continue to the Initialization Procedure. If these DTCs are stored, repeat step 3.

NOTE

If DTCs C2111-C2114 are present after repeating step 3, lift the vehicle and rotate each tire so that the tire pressure warning valve/sensor is at the top of the wheel well. Repeat step 3 again. If other DTCs are present, refer to the Repair Manual.

Initialization Procedure

Refer to the Repair Manual for the [Initialization Procedure](#). Note the spare tire does not have a TPWS sensor.

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

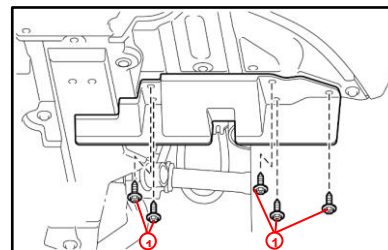
FRONT WHEEL OPENING EXTENSION PAD INSTALLATION

The front wheel opening extension pad set (with 10 self-tapping screws) is loaded in the luggage compartment at the plant to avoid damage in transit.

1. Place the left front wheel opening extension pad on the installation position as shown and tighten the five tapping screws.
2. Repeat for the right side.

NOTE

There is a mark on each pad to designate the left and right side.



- 1 Self-tapping Screw

FRONT LICENSE PLATE AND MOUNTING BRACKET INSTALLATION

The front license plate mounting bracket and two self-tapping screws are loaded in the luggage compartment at the assembly plant.

1. Align holes "A" on the front license plate mounting bracket with the dimples on the front bumper cover and mark the location of holes "B" on the bumper cover.

NOTICE

- Holes "A" are for installation of the mounting bracket to the bumper cover.
- Holes "B" are for installation of the license plate to the mounting bracket.

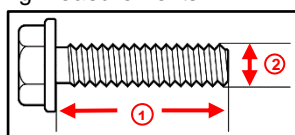
2. Drill two 11 mm (0.43 in.) relief holes at the marks on the front bumper cover to prevent the license plate retaining bolt end from contacting the bumper cover.

NOTICE

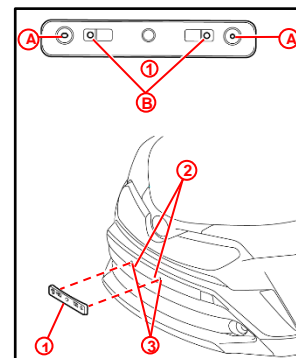
- Do not pre-drill holes into the dimples on the bumper cover.
- Do not overtighten the self-tapping screws.

3. Install the mounting bracket to the front bumper cover using two self-tapping screws.
4. Install the license plate onto the mounting bracket at holes "B" using two non-corroding type bolts with the following measurements:

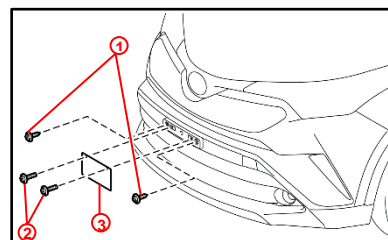
Length (1): 15 mm (0.59 in.)
Diameter (2): 6 mm (0.24 in.)



- 1 Length
- 2 Diameter



- 1 Mounting Bracket
- 2 Mark and Drill Hole
- 3 Dimple
- A Hole "A"
- B Hole "B"



- 1 Self-tapping Screw
- 2 Bolt
- 3 Front License Plate