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IMPORTANT WARRANTY INFORMATION

REF **18-014**

Effective 04/23/2018

Release 04/23/2018

SUBJECT New Detroit Crankcase Breather Pipe and Fitting Standard Repair Times

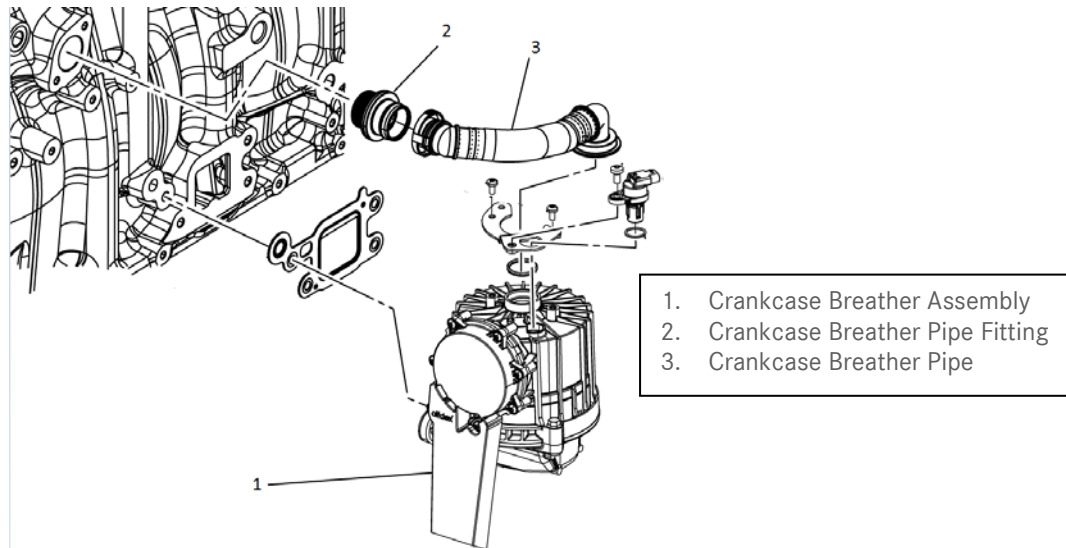
❖ Overview

DTNA is pleased to announce the creation of two new Standard Repair Times (SRTs) for Detroit Diesel Corporation (Detroit) Heavy Duty Engine Platform (HDEP) engines. The new SRTs, Crankcase Breather Pipe Fitting R&R and Crankcase Breather Pipe R&R, are available for immediate use in OWL.

❖ New SRTs

Detroit Labor Operation	
Labor Code	Description
101-6852E	Crankcase Breather Pipe R&R
101-6855E	Crankcase Breather Pipe Fitting R&R

Refer to the image below to view the crankcase breather pipe and fitting.



❖ Labor Operation

101-6852E	Crankcase Breather Pipe R&R	0.6 Hours¹
Summary: Includes all steps necessary for removing and replacing the crankcase breather pipe.		
101-6855E	Crankcase Breather Pipe Fitting R&R	0.5 Hours¹
Summary: Includes all steps necessary for removing and replacing the crankcase breather pipe fitting from the cylinder block.		

¹ Hours applicable for any engine/chassis model combination.

Any questions regarding SRTs may be submitted through the Warranty Support Center (WSC).

IMPORTANT WARRANTY INFORMATION LETTER

Verify latest version online: Important Warranty Information Letters are available at [DTNAConnect > Warranty Lit > Warranty Letters](#).

DISCLAIMER: The information contained in this letter supersedes and supplements any related policies and procedures in the Warranty Manual and/or previously released letters. Failure to read or distribute this letter will not exempt addressees from compliance with the information contained herein.