



DATE: 5-30-18

APPLIES TO: This service bulletin applies to certain model year 2016 through 2019, K2 and K3 model motorhome chassis built between 12/19/2014 and 2/20/2018.

CONDITION: Minimal clearance between the tag axle tire and diesel exhaust fill support bracket.

CORRECTION: Rework the DEF fill bracket to gain adequate clearance.

LABOR ALLOCATION: 2 hrs.

CLASSIFICATION: E3

PARTS NEEDED: No Part Required

GENERAL INSTRUCTIONS:

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Motors USA, Inc. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.

STEP-BY-STEP INSTRUCTIONS:

1. Park coach on level ground, set parking brake, chock wheels to prevent vehicle from rolling.
2. Elevate rear of vehicle to allow for removal of driver's side tag axle wheel assembly.
3. Remove driver's side tag axle wheel assembly.
4. Inspect tag axle tire for damage.
 - a. Tire may need to be replaced if damage is present.
 - b. If tire damage is present contact Spartan Customer Service (tire is not part of service kit)
Tel: 855-589-9836

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



5. Locate DEF fill support mounted in rear of tag axle wheel well and inspect for damage. Refer to FIG. 2-1.
 - a. Pay special attention to bracket and body interface at location of plastic DEF fill.
 - b. If damage has occurred to plastic DEF fill it should be replaced.
 - c. If DEF fill is damaged contact Customer Service (P/N 908-1272-01 {PIA in 2772-LL2-001} is not part of the service kit)

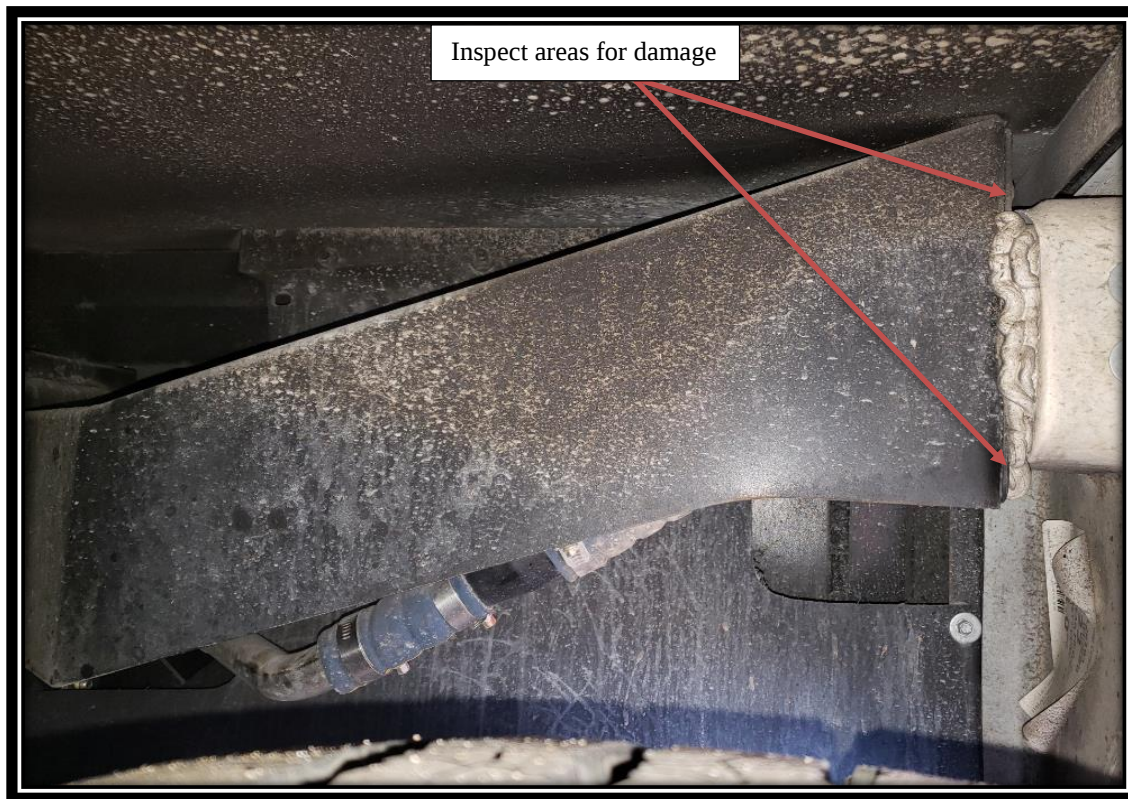


FIG. 2-1

6. Using dimensions provided, layout cut pattern. Refer to FIG 3-1.
7. Carefully cut bracket, cut-off wheel or Sawzall preferred. **Use caution not to damage the DEF fill and hose.**

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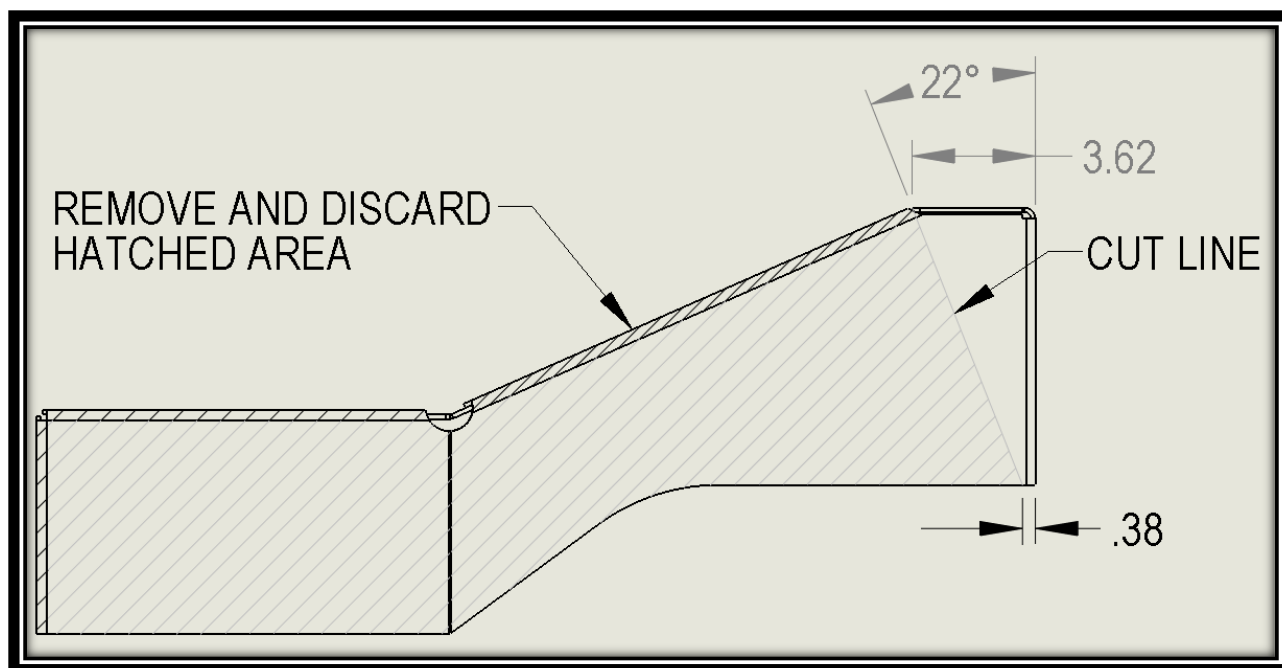


FIG. 3-1

8. Unbolt bracket from frame by removing two ½" bolts. Retain for reuse. Refer to FIG. 4-1.

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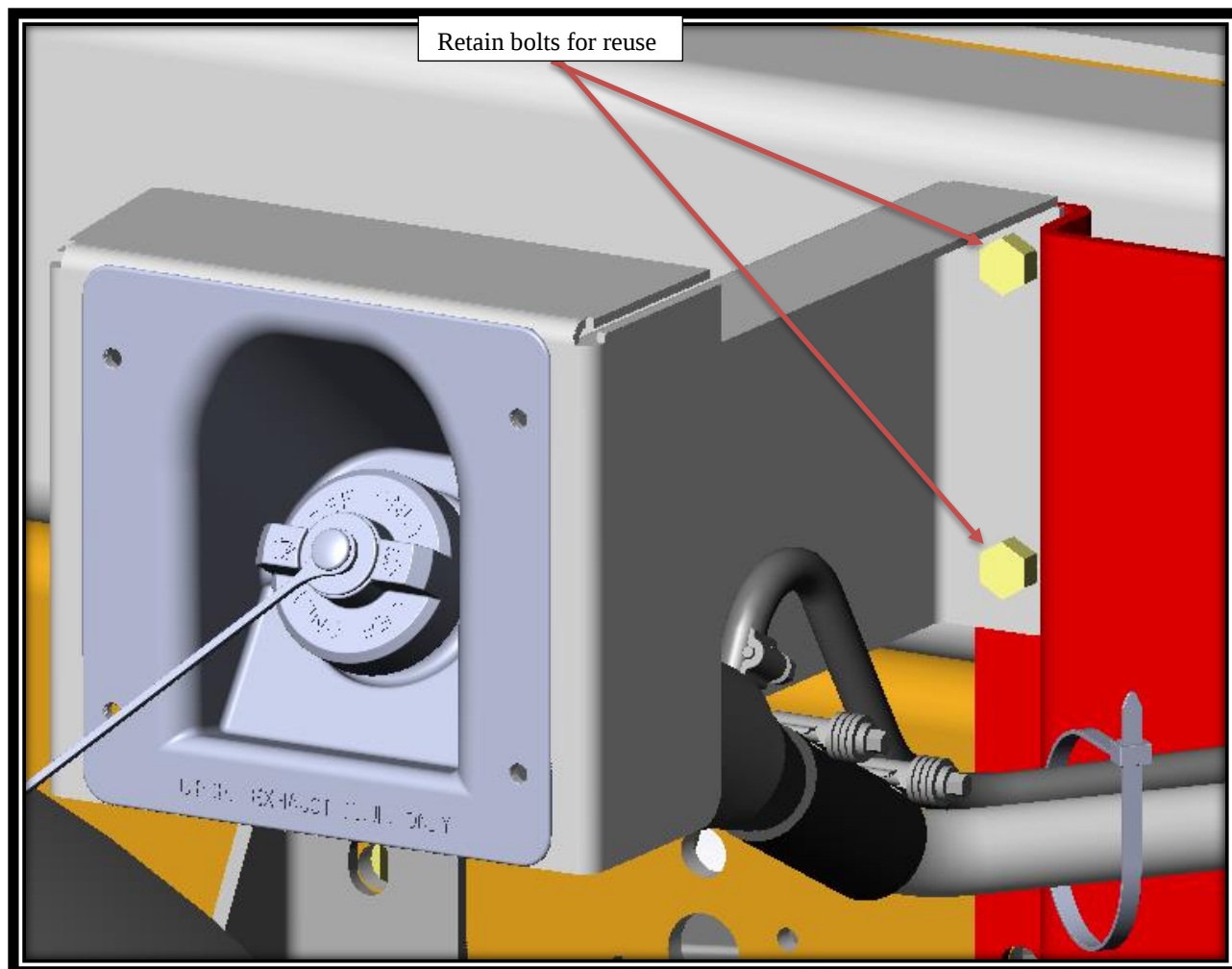


FIG. 4-1

9. Remove and discard cutoff part of bracket. Refer to FIG. 5-1.
10. Reinstall retained hardware - $\frac{1}{2}$ " bolts and torque bolt side to 93 FT-LBS. Refer to FIG. 5-1.
11. Grind cut edges of bracket remaining on coach, smooth. Refer to FIG. 5-1.

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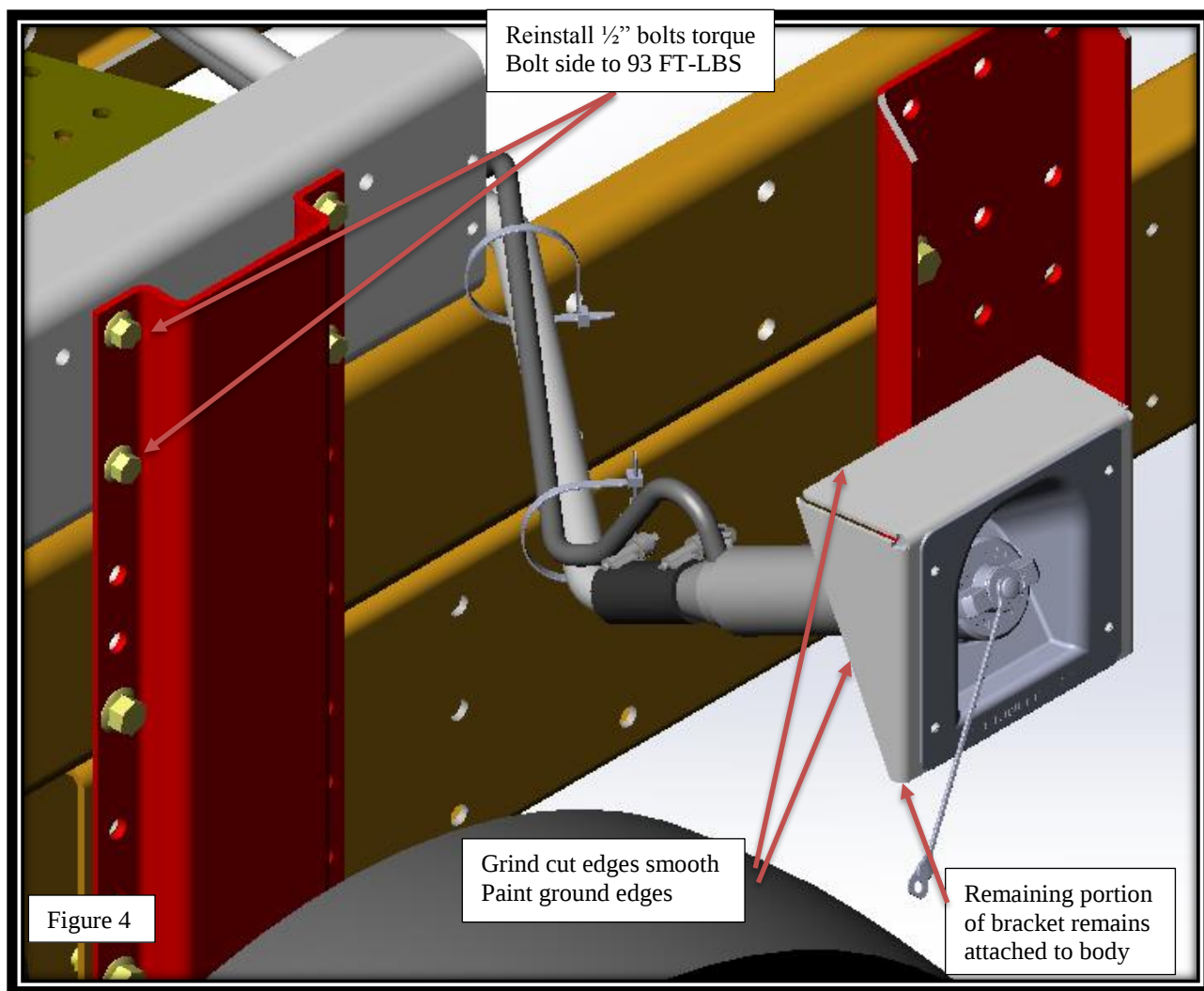


FIG. 5-1

12. Paint bracket remaining on coach, using black paint. (Paint not included in service kit)
13. Reinstall tag axle tire. Torque lug nuts to 475 lbf-ft using a star pattern. Refer to FIG. 6-1.

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FIG. 6-1

14. Carefully lower vehicle.
15. Remove wheel chocks.

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