ATTENTION: GENERAL MANAGER CONSIGNATION CONSISTENT OF CONSISTENT. CONSISTENT OF CONSISTENT. CONSISTENT OF CONSISTENT OF CONSISTENT OF CONSISTENT OF CONSISTENT OF CONSISTENT. CONSISTENT OF CONSISTENT OF CONSISTENT OF CONSISTENT OF CONSISTENT. CONSISTENT OF CONSISTENT OF CONSISTENT OF CONSISTENT. CONSISTENT OF CONSISTENT OF CONSISTENT. CONSISTENT OF CONSISTENT OF CONSISTENT OF CONSISTENT. CONSISTENT OF CONSISTENT OF CONSISTENT. CONSISTENT OF CONSISTENT. CONSISTENT OF CONSISTE	IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right. © 2018 Subaru of America, Inc. All rights reserved. SERVICE BULLET	QUALITY DRIVEN® SERVICE
APPLICABILITY:	2014-2017MY Forester 2.0L Turbo 2015-2017MY WRX 2.0L Turbo	NUMBER: 02-173-18 DATE: 02/06/18
SUBJECT:	Turbocharger Intake Duct for Use in Extremely Cold Locations	

INTRODUCTION:

This bulletin announces availability of a special turbocharger air intake duct designed to prevent EXTREMELY RARE occurrences of ice formation from condensation in the duct's PCV system passages.



IMPORTANT NOTE: There have only been a <u>VERY</u> small number of these cases and all have been in areas experiencing prolonged periods of sub-freezing (sub-zero) temperatures.

If these ice crystals were to become dislodged, internal components of the turbocharger, primarily the compressor wheel could be damaged. To prevent ice formation, the duct material is changed from resin to cast aluminum. The new part also incorporates an extra coolant passage to promote faster warm-up after cold start.

Continued...

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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PRODUCTION CHANGE INFORMATION:

As mentioned above, related cases have been reported from areas experiencing prolonged subfreezing temperatures. For this reason, the aluminum duct and related parts have been incorporated into production on Canada-specification vehicles only, starting with the following VINs:

- Forester: H*483281
- WRX: **H*821561**

PART INFORMATION:

NOTE: Replace this duct ONLY after confirming the conditions shown in the Introduction photos above exist.

The part numbers for the aluminum intake ducts are supplied below. Additional "New" part information tables and illustrations are supplied for the related parts required to perform the installation. The "Old" part information is also supplied for comparison purposes.

Description	Description Part Number		
DUCT CP-AIR INT	14460AA370	2017MY	
	14460AA390	2014-2016MY	

NOTES:

- When ordering the parts for this procedure, order ALL the parts as listed on the applicable table.
- Never reuse parts listed as "non-reusable" or one-time use items.

New Parts:					
®	- energy	Parts name	Part number	Required number	note
	1	DUCT CP-AIR INT	14460AA390	1	New
	2	O RING-AIR BYPASS	21867AA010	1	New non-reusable
	3	PIPE-AIR BYPASS	14465AA110	1	New
	4	HOSE ASSY-WATER	14472AA860	1	New
U O	5	HOSE ASSY-WATER	14472AA870	1	New
	6	GSKT-AIR INT DUCT	14497AA040	1	non-reusable
	1	VALVE AY-DUTY SOL	16102AA520	1	
	8	HOSE AY-VAC CONT	22310AC420	1	
	9	BOLT-5X8X8	-800105220	2	New
	1	BOLT-SKT 6X16X16	-800406030	1	New
	1	HOSE CLP-26X12	-805926090	1	1
	12	PIPE ASSY-PCV	11849AA160	1	New non-reusable

<u>Old</u> Parts:	- -	NT: IN			1
	No.	Parts name	Part number	Required number	note
ē- 6	5 1	DUCT-AIR INT	14462AA571	1	
$\mathbf{\bar{e}} \leq \mathbf{I}$	2	GSKT-AIR INT DUCT	14497AA040	1	non-reusable
	3	VALVE AY-DUTY SOL	16102AA520	1	
	4	TAPPING SCREW 1	-045105100	2	
Sold Y	5	HOSE AY-VAC CONT	22310AC420	1	
	6	HOSE CLP-26X12	-805926090	1	

	No.	Parts name	Part number	Required number	note
	1	DUCT CP-AIR INT	14460AA370	1	New
	2	STAY-CONN	22185AA000	1	New
	3	BOLT-6X11X8	-808206080	1	New
F	4	O RING-AIR BYPASS	21867AA010	1	New non-reusable
	5	PIPE-AIR BYPASS	14465AA110	1	New
	6	HOSE ASSY-WATER	14472AA860	1	New
	Ō	HOSE ASSY-WATER	14472AA870	1	New
	8	GSKT-AIR INT DUCT	14497AA040	1	non-reusable
	9	VALVE AY-DUTY SOL	16102AA520	1	
	1	HOSE AY-VAC CONT	22310AC420	1	121
	1	BOLT-5X8X8	-800105220	2	New
	12	BOLT-SKT 6X16X16	-800406030	1	New
		HOSE CLP-26X12		1	

	No.	Parts name	Part number	Required number	
	1	DUCT-AIR INT	14462AA660	1	¥.
	2	GSKT-AR INT DUCT	14497AA040	1	non-reusable
	3	VALVE AY-DUTY SOL	16102AA520	1	2
	4	TAPPING SCREW 1	-045105100	2	2
	5	HOSE AY-VAC CONT	22310AC420	1	2
TQ	6	HOSE CLP-26X12	-805926090	1	9

SERVICE PROCEDURE / INFORMATION:

Step 1: Drain the engine coolant into a clean container following the procedure in the applicable Service Manual.

Step 2: Remove the turbocharger air intake duct (Intake Duct No. 1) following the procedure in the applicable Service Manual. (It is not necessary to remove Duct No.2 and No. 3.)

Step 3: Remove the engine water hose (highlighted) from the water pipe RH and Turbocharger.



NOTE: STEPS <u>4</u> and <u>6</u> BELOW ARE APPLICABLE TO 2014 - 2016MY VEHICLES ONLY.

Step 4: CAREFULLY remove the plastic PCV pipe following the procedure in the applicable Service Manual and discard it (the PCV pipe is a one-time use part).

Step 5: Assemble the new aluminum intake duct using the exploded view supplied with the Parts Information section of this bulletin as a guide.

Step 6: Install the new PCV pipe in reverse order of removal.

Step 7: Install the new aluminum intake duct and related components in reverse order of removal **BUT**, refer to the illustration below for installation of the new water hose to the water pipe RH and Turbocharger.



Step 8: Refill the cooling system fully following the procedure in the applicable Service Manual. Perform a final inspection for leaks along with confirmation of proper cooling fan and HVAC system operation to complete the procedure.

WARRANTY / CLAIM INFORMATION:

For vehicles within the Basic New Car Limited Warranty period or covered by an active Subaru Added Security Gold plan, this repair may be submitted using the following claim information:

Labor Description	Labor Operation #	Labor Time	Fail Code
TURBOCHARGER INTAKE DUCT- COLD WEATHER UPDATE, 2014-2016MY VEHICLES	A451-300	0.9	DCM-48
TURBOCHARGER INTAKE DUCT- COLD WEATHER UPDATE, 2017MY VEHICLES ONLY	A451-300	0.8	DOM-40

IMPORTANT REMINDERS:

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.