

Airstream Service Bulletin

Bulletin Number: 175

Product Line: 2018 Airstream 27FB Globetrotter

Subject: Securing Overhead Galley Locker

Operation Code: **TTSBR8365079**

Labor rate will be **2.50 Hrs**

It has come to our attention that in certain scenarios the overhead locker above the galley in certain 2018 27FB Globetrotters has the potential to become detached. This could cause the locker to drop down slightly or to come completely unattached.

If you have any questions, please contact the Airstream Customer Service office at 937-596-6111 ext. 7401.

RANGE OF VEHICLES INVOLVED:

2018 Airstream 27FB Globetrotters built between **5/11/2017** and **1/8/2018**

Serial number range: **540198 – 543045** (this will also include unit# **544627**)

Note: Because our VINs do not run in a contiguous series, there will be units in the VIN range which will not be affected by this Service Bulletin.

Equipment needed:

- Drill
- 1/8" Drill Bit (for the screws)
- 5/32" Drill Bit (for the rivets)
- #8 1/2" Silver Sheet Metal Phillips Head Screws- (Part # 320035)
- #8 3/4" Silver Sheet Metal Phillips Head Screws- (Part # 320006)
- #8 2-1/2" White Sheet Metal Phillips Head Screws- (Part 320059-03)
- #9 1-1/2" Hafele Wood Flat Head Screw (Part # 381609-05)
- White Screw Caps (Part # 381610-01)
- #20 Big Head Pop Rivets AD45ABS-LF (Part# 330038)

Step 1: Start by removing the range hood. Remove the screen to access the 4 Phillips head screws in the corners. Disconnect the power and remove the 4 screws to lower the range hood out of the cabinet.



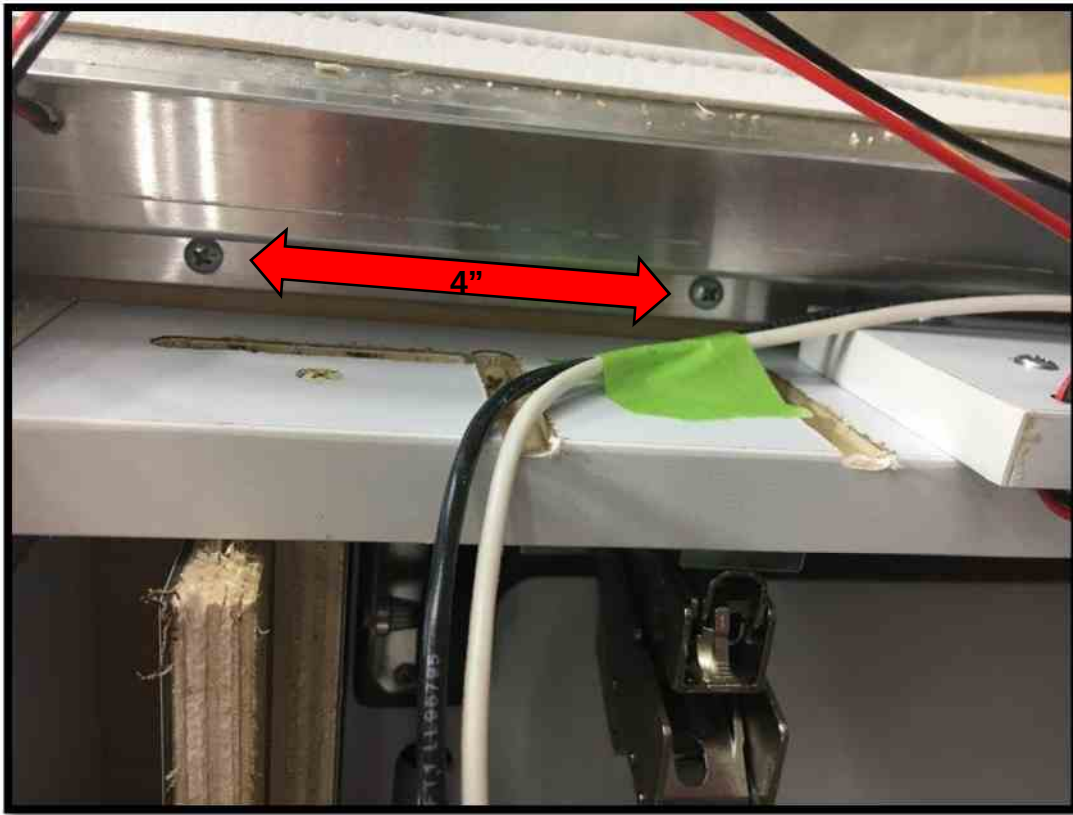
Step 2: Remove the locker. You will need to remove the closeout panels covering the mounting screws on the sides and the top near the hinges to access the mounting screws.



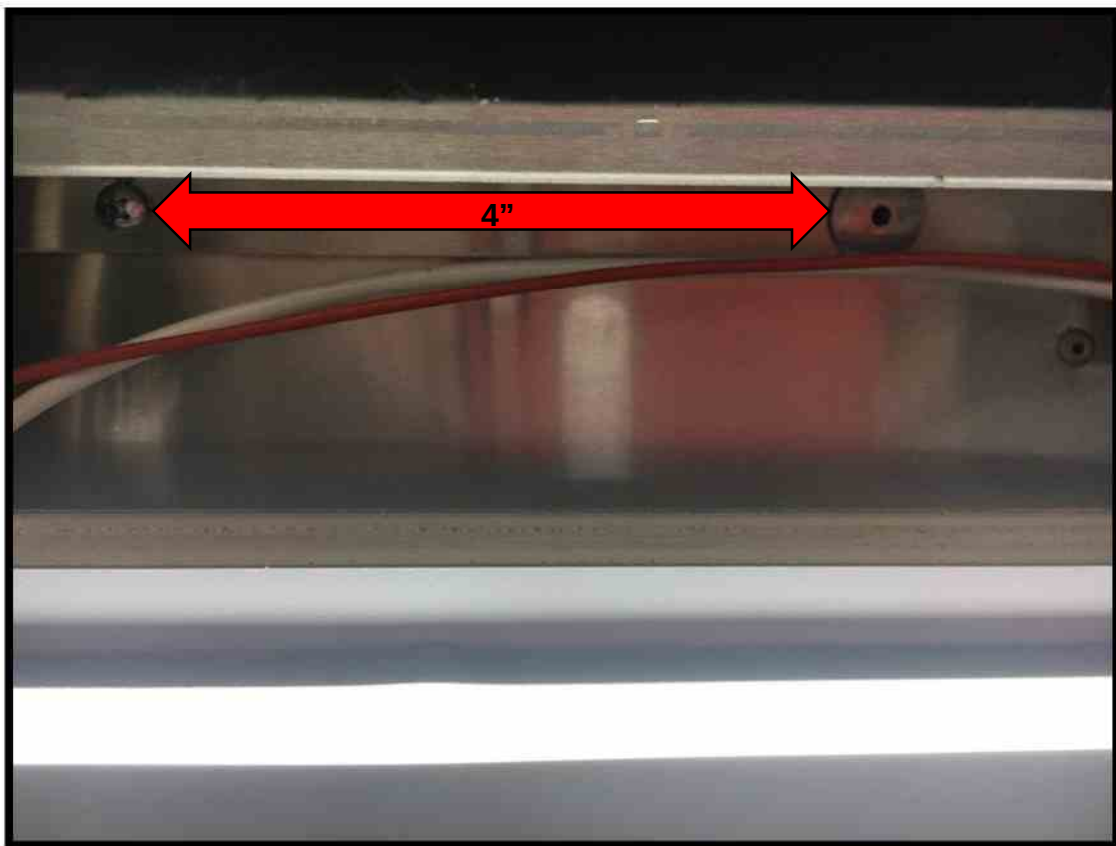


Step 2: Once the locker is removed, you will need to add 1/2" screws every 4 inches to the aluminum angle channel on the locker. Pre-drilling may be necessary, be careful not to drill through the front of the locker.

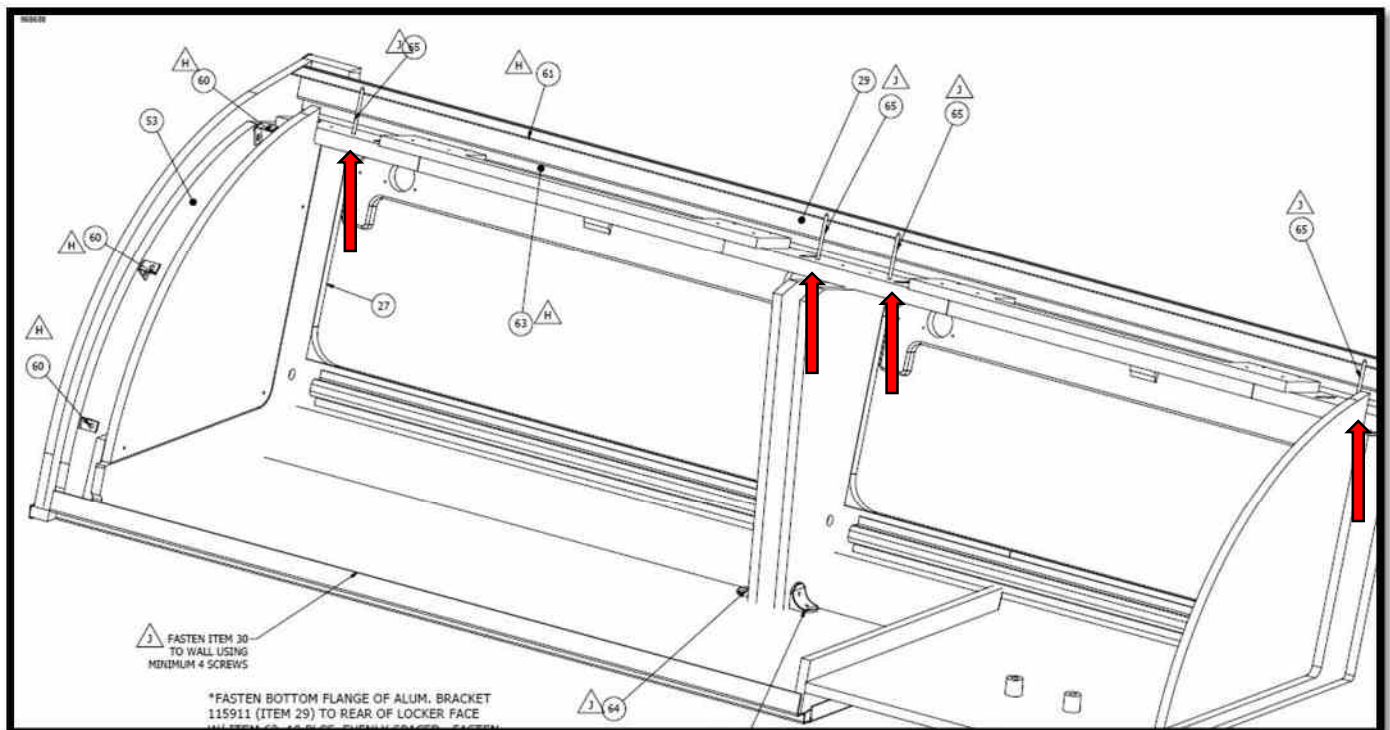




Step 3: Re-attach the locker using the existing mounting holes. Then, add fasteners to the top mounting angle bracket so there are fasteners roughly every 4 inches. Using a #20 pop rivet for every 2 screws. Use $\frac{3}{4}$ " screws. The holes will need to be pre-drilled.

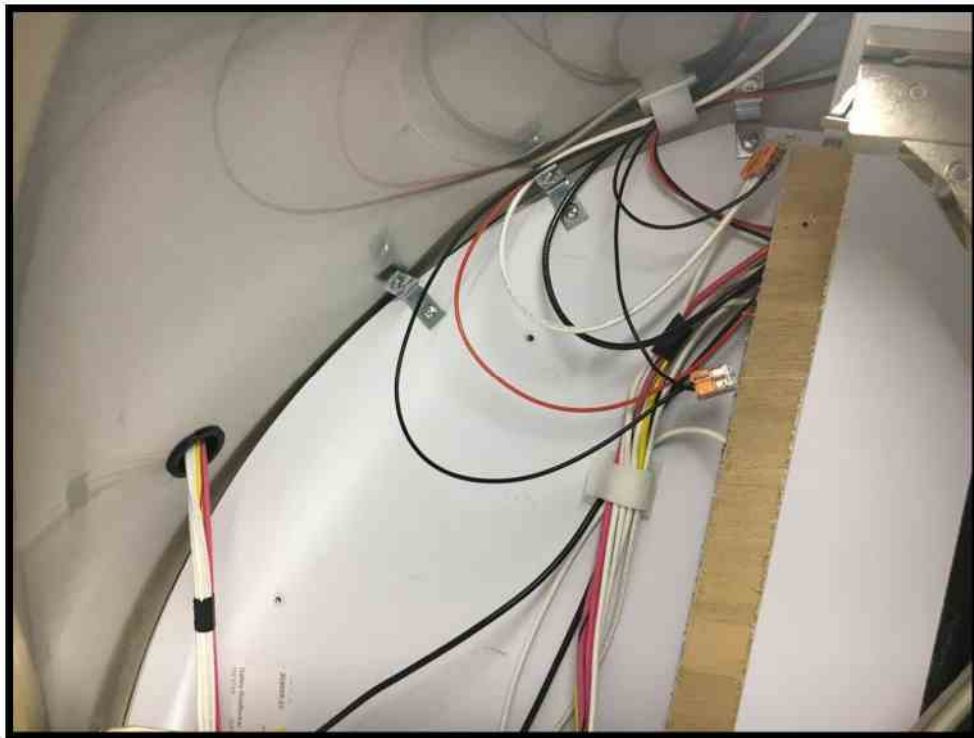


Step 4: Add 2-1/2" white screws to the area between the screw holes for the closeouts, into the ceiling, like pictured here, then reattach the closeouts:

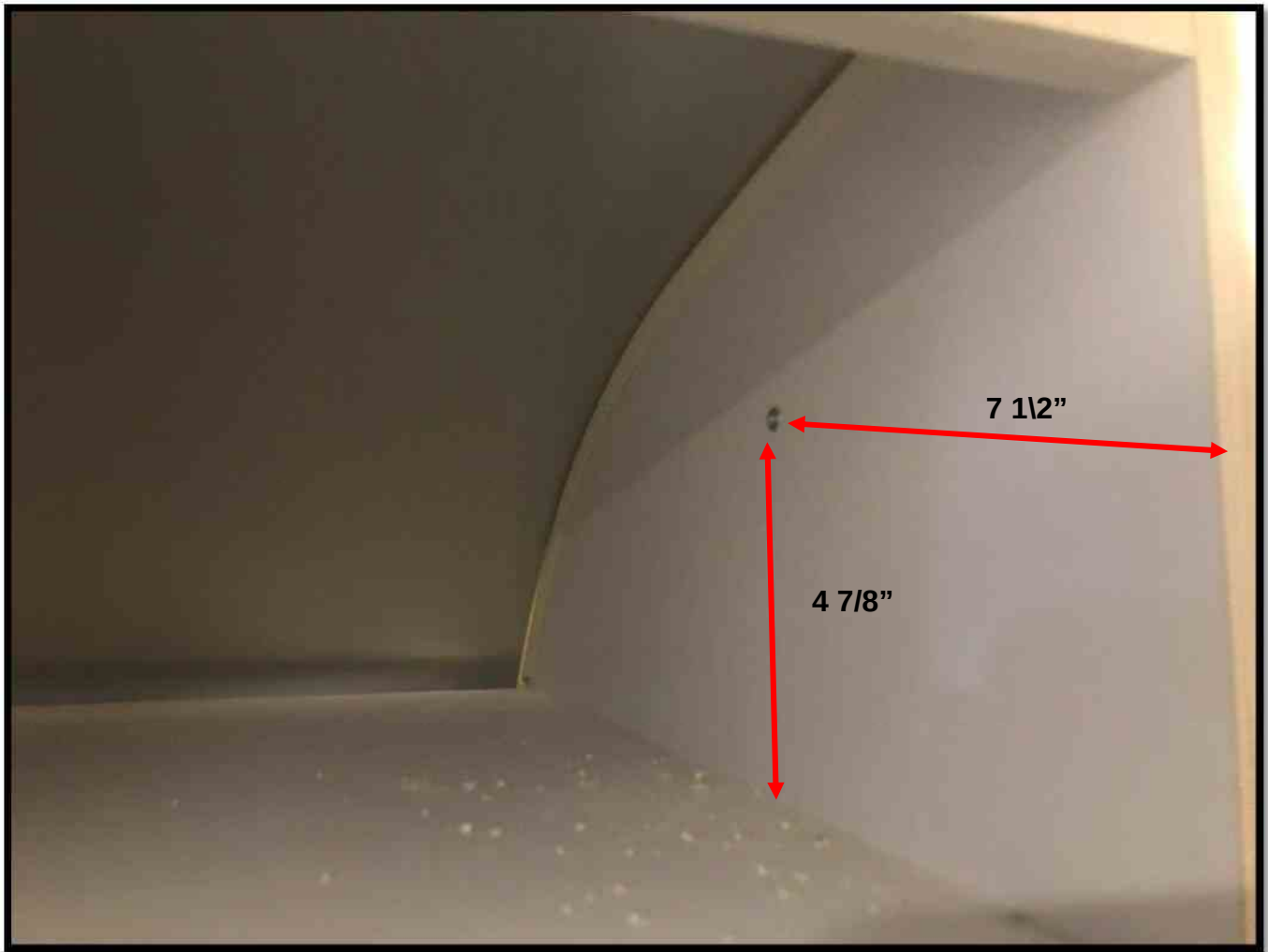




Step 4: After re-attaching the end piece closeouts, using 1/2" screws, add "L" brackets to the right side of the cabinet where it contours to the shell.



Step 5: From inside the pantry, on the left side of the overhead cabinet, pre-drill holes from the pantry into the overhead cabinet. Drill one hole 7-1/2" back from the face of the cabinet and 4-7/8" up from the top shelf. Insert # 9 1-1/2" flat headed screw into the hole. Cover the screw head with the white screw cap.



On the second shelf, drill 2 holes. One at 11-1/2" from the face of the pantry and one at 21-1/2" from the face of the cabinet. Both will be 8-1/2" from the second shelf. Insert the #9 1-1/2" flat head screws.

