



TRAIL KING Industries, Inc.

1200 Gehl Drive
Yankton, SD 57078
Phone: (605) 665-8415
Fax: (605) 665-0810

2200 S. Ohlman Rd
Mitchell, SD 57301-7064
Phone: (800) 843-3324
Fax: (605) 995-3749

2130 3rd Ave NW
West Fargo, ND 58078
Phone: (800) 762-5557
Fax: (701) 282-3039

300 E. Norway Avenue
Mitchell, SD 57301-7064
Phone: (800) 843-3324
Fax: (605) 996-4727

TECHNICAL SERVICE BULLETIN

DATE: 4/16/18

TSB # TSB201802

RE: SIDE DUMP LIGHT BOX

Model Years: 2015 - 2017

Production Build Dates: October 2014 – March 2017

We have identified on some units excessive road vibration may cause cracking in the mounting area of the light box on the Side Dump model trailer. By adding additional bolts to the light box it significantly reduces vibration in this area and fixes the issue.

The repair will take 2 hours. Please inspect trailers in your respective territory and contact Trail King Material Hauling Customer Service for authorization for repair.

Material Hauling Customer Service can be reached at 1-800-762-5557

Please see the Technical Service Bulletin attached for the instructions for the repair.

Ty Hanten

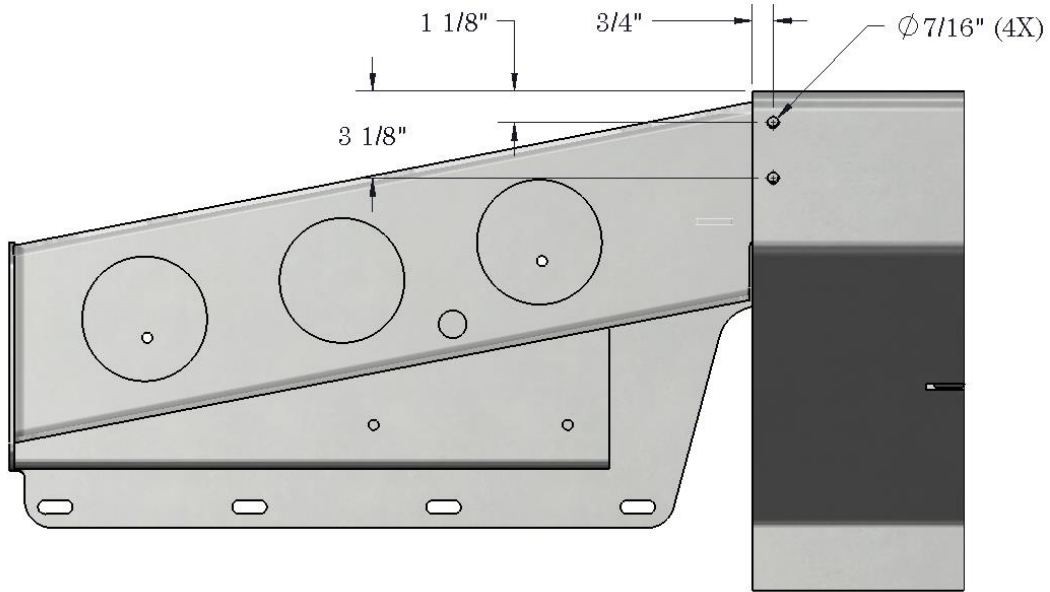
**Director of Quality
Trail King Industries Inc.
Mitchell, SD 57301**



INSTRUCTIONS FOR REINFORCING SSD LIGHT BOX

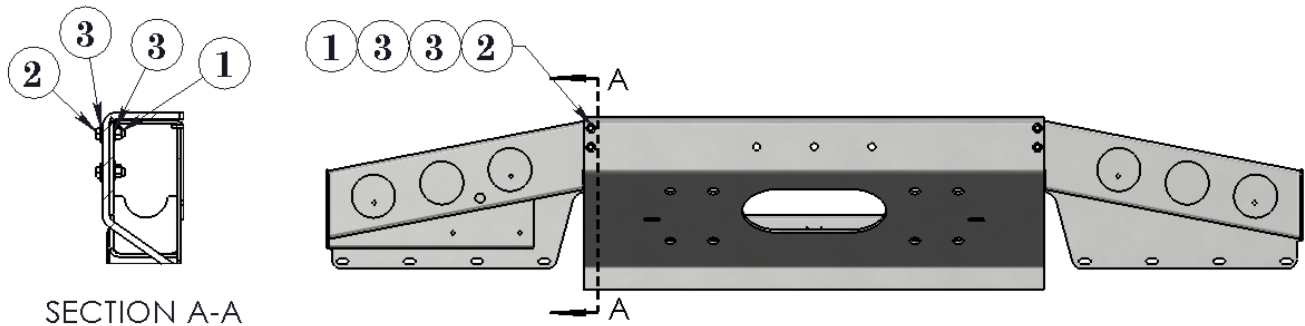
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- Remove inner most tail light and move ALL wiring out of the way to gain access.
- Drill holes through push block mount and first face of light channel. (As shown below)



- Re-install light bracket and install hardware. (As shown below)

NO.	Qty	PART NO.	Description	Ext. Description
1	4	10210035	NUT - Hex Toplock	3/8"-16
2	4	727008114	BOLT - HHCS 3/8"	16 x 1 1/4 G5
3	8	727408000	WSHR - Flat 3/8"	



- Return all wiring back to original locations.
- Repeat process for other side of trailer.