



Service Bulletin

R1706

Section

Camshaft

Description

MY2017 Retrofit - Push Rod and Engine Brake Assembly

Release Date

4/27/2018

Introduction

Peterbilt has determined that certain vehicles equipped with pre-production parts on PACCAR MX-11 and MX-13 GHG2017 MY2017 engines and built between 12/01/2015 and 10/25/2016 must be updated to production levels. R1706 involves replacing pre-production push rod and engine brake assembly parts with production parts.

Resolution

CAMPAIGN

The chassis may require more than one of the campaigns noted below. Ensure that the customer is aware of the complete extent of work that will be performed on their particular chassis.

1. Review the attached chassis list for your dealer code and schedule your customer(s) for service if their chassis is on the list.
2. Confirm with the customer that your dealership will be the repairing location before ordering parts.
3. Prepare an inventory of the parts needed and **ensure all required parts have arrived prior to scheduling the chassis for the retrofit.**
4. Review the DWWC or SIR for "Complete" next to the "R1706" campaign code prior to performing this repair.
5. Follow the procedures below to replace the pre-production push rod and engine brake assembly parts with production parts.

This campaign should be performed as soon as possible to avoid the possibility of civil fines.

NOTE: See DWWC/SIR if one or more of the following campaigns also apply to a given chassis: R1701, R1702, R1703, R1704, R1705, R1706, R1707, R1708, R1709, R1710, R1711, R1712, R1713, R1714, R1715, R1716, R1717, R1718, and R1719.

Warranty

There is no time or mileage limit for this campaign. Peterbilt will pay for parts at dealer net plus applicable mark-up and labor:

- 1.9 hours (includes 1.4 hour R&R six push rods and both engine brake assemblies, 0.2 hour R&R valve cover, 0.3 hour R&R air cleaner on 2.1m cab). File a long form claim "**R1706**"

For Kenworth Trucks:

NOTE: Peterbilt dealers may perform R1706 repairs on Kenworth chassis. For Kenworth chassis repairs, use the long claim input form in DWWC selecting "Draft/Offline Claims," the "General" tab, and in the "Type of Claim" drop down box, select "PACCAR Engine Claim," then manually enter claim codes (Campaign #, Failure type, and SRT).

For Field...	Enter...
Failure Location	045-018-000
Failure Type	700
Claim Type	A
SRT R17-006	1.9 Hours Labor to R&R the push rods and both engine brake assemblies

Take-Off Parts Disposition: Destroy take-off parts 30 days after claim has been paid.

Parts

Parts are available from PACCAR Parts.

Quantity	Part Number	Description
6	2136572PET	Push Rod
2	2124547PET	Engine Brake Assembly

Take-Off Parts Disposition: Destroy take-off parts 30 days after claim is paid

PARTS ORDERING PROCEDURE

Confirm with the customer that your dealership will be the repairing location before ordering parts and obtain the chassis number. **All orders** must be requested **through SupportLink**. Please refer to the following instructions for how to submit a SupportLink case:

- SupportLink Case—Customer Service|Chassis Specific Orders|Other and in the **Other*** field enter

"2017 QV Retrofit".

2. Enter **all** part numbers that are needed based on the Retrofit bulletins associated with the specific chassis number.
 - **If a list of part numbers is not provided in the case, the order will not be placed.** It will not be assumed all parts on the bulletins are needed since some could already be in dealer inventory. Only the part numbers provided will be ordered.
3. Enter the chassis number in its designated field. **This is required for the order to be placed to validate participation in the retrofit.**
4. Provide shipping method.
5. PPD will ship these requested parts for the specific chassis:

Contents: retrofit parts per chassis (as provided in step #2)

Shipping method: as provided in step #4

Delivery time: depends on instruction

Packing slip will include:

- Dealer Order Number as: "RETRO CH [ChassisNumber]"
 - Packing List (this may or may not match the Chassis\Parts List attached to this bulletin depending on availability of parts).
 - Secondary shipments will be identified on the order number with a suffix number, e.g. [ChassisNumber]-2. This applies to parts that are not available at the time of the initial TIB posting.
6. Ensure both the Parts and Service Managers are aware of the chassis specific order.
 7. **Ensure your dealership has all parts on hand before scheduling retrofit work.**

Procedure

[R1706 Procedure](#)

Attachments

[R1706 Chassis List](#)

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