



## Service Bulletin

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### R1713

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#### Section

Aftertreatment - 43

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#### Description

Model Year 2017 Retrofit – DPF/SCR Canister

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#### Release Date

4/27/2018

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#### Revision History

05/01/2018 - Update chassis by parts list

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#### Introduction

Peterbilt has determined that certain vehicles equipped with pre-production parts on PACCAR MX-11 and MX-13 GHG2017 MY2017 engines and built between 12/01/2015 and 10/25/2016 must be updated to production levels. R1713 involves replacing pre-production DPF/SCR Canister with production parts.

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#### Resolution

##### **Campaign**

The chassis may require more than one of the campaigns noted below. Ensure that the customer is aware of the complete extent of work that will be performed on their particular chassis.

1. Review the attached chassis list for your dealer code and schedule your customer(s) for service if their chassis is on the list.
2. Confirm with the customer that your dealership will be the repairing location before ordering parts.
3. Prepare an inventory of the parts needed and **ensure all required parts have arrived prior to scheduling the chassis for the retrofit.**
4. Review the DWWC or SIR for "Complete" next to the "R1713" campaign code prior to performing this repair.
5. Follow the procedures below to replace the pre-production DPF/SCR Canister with

production parts.

Perform this repair as soon as possible to avoid the possibility of civil fines.

NOTE: See DWWC/SIR if one or more of the following campaigns also apply to a given chassis: R1701, R1702, R1703, R1704, R1705, R1706, R1707, R1708, R1709, R1710, R1711, R1712, R1713, R1714, R1715, R1716, R1717, R1718, and R1719.

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## **Warranty**

There is no time or mileage limit for this repair. Peterbilt will pay for parts at DealerNet plus applicable markup and labor:

- 1.2 hours labor to R&R the DPF/SCR Canister.
- File a long form claim and reference R1713 in the claim.

For Field...	Enter...
Failure Location	043-006-001
Failure Type	700
Claim Type	C
SRT 043-071	1.2 hours labor to R&R DPF/SCR Canister

Take off parts disposition: Destroy parts 30 days after the claim has been paid.

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## **Parts**

Parts are available from PACCAR Parts. Reference the chassis list for applicable parts per chassis.

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## **Procedure**

Replace the DPF/SCR canister per the instructions in Rapido or if the vehicle has a Cummins engine, reference the Cummins service manual.

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## **Attachments**

[R1713 Chassis List with Parts](#)

[R1713 Chassis List](#)

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