

PREVOST

Instruction Sheet

IS-18902

Parcel Rack Door Kits Installation

First Release :

03-21-2018

APPLICATION

Model	VIN	
H3-41, H3-45 coaches Model Year : 2015 - 2018	From 2PCH33492 <u>FC712922</u> up to 2PCH33491 <u>JC713956</u> incl.	
X3-45 coaches Model Year : 2016 - 2018	From 2PCG33494 <u>GC735910</u> up to 2PCG33496 <u>JC736239</u> incl.	
	From 4RKG33494 <u>G9737300</u> up to 4RKG33492 <u>J9737433</u> incl.	

MATERIAL

Use one of the following Kits:

Kit No.	Description	INCLUDES (1 of each)				
7770916	MODIF, DOOR, P/R 1410 MM WITHOUT LOCK	313497	310056	310058	FI-18902	IS-18902
7770917	MODIF, DOOR, P/RACK 1151 MM	313498	310056	310058	FI-18902	IS-18902
7770918	MODIF, DOOR, P/RACK 1541 MM	313499	310056	310058	FI-18902	IS-18902
7770919	MODIF, DOOR, P/R REAR LEFT 667 MM	313500	310056	310058	FI-18902	IS-18902
7770920	MODIF, DOOR, P/RACK 568 MM	313502	310056	310058	FI-18902	IS-18902
7770921	MODIF, DOOR, P/R 701 MM REAR LEFT	313503	310056	310058	FI-18902	IS-18902
7770922	MODIF, DOOR, P/RACK 736 MM	313504	310056	310058	FI-18902	IS-18902
7770923	MODIF, DOOR, P/R 860 MM WITH LOCK	313505	310056	310058	FI-18902	IS-18902
7770924	MODIF, DOOR, P/R 1654 MM WITHOUT LOCK	313506	310056	310058	FI-18902	IS-18902
7770925	MODIF, DOOR, P/R 860 MM WITHOUT LOCK	313507	310056	310058	FI-18902	IS-18902
7770926	MODIF, DOOR, P/R 860 MM WITH LOCK	313508	310056	310058	FI-18902	IS-18902
7770927	MODIF, DOOR, P/R 1654 MM WITH LOCK	313510	310056	310058	FI-18902	IS-18902
7770928	MODIF, DOOR, P/RACK 736 MM	313969	310056	310058	FI-18902	IS-18902
7770929	MODIF, DOOR, P/R 1654 MM WITHOUT LOCK	313970	310056	310058	FI-18902	IS-18902
7770930	MODIF, DOOR, P/R 1654 MM WITH LOCK	313971	310056	310058	FI-18902	IS-18902
7770931	MODIF, DOOR, P/R 860 MM WITH LOCK	313972	310056	310058	FI-18902	IS-18902
7770932	MODIF, DOOR, P/R 860 MM WITH LOCK	313973	310056	310058	FI-18902	IS-18902
7770933	MODIF, DOOR, P/R 860 MM WITHOUT LOCK	313974	310056	310058	FI-18902	IS-18902
7770934	MODIF, DOOR, P/RACK 1541 MM	313977	310056	310058	FI-18902	IS-18902
7770935	MODIF, DOOR, P/RACK 1151 MM	313979	310056	310058	FI-18902	IS-18902
7770936	MODIF, DOOR, P/R 568 MM WITH LOCK	314004	310056	310058	FI-18902	IS-18902
7770937	MODIF, DOOR, P/R 568 MM WITHOUT LOCK	314307	310056	310058	FI-18902	IS-18902
7770938	MODIF, DOOR, P/R 860 MM WITHOUT HANDLE	316183	310056	310058	FI-18902	IS-18902

7770939	MODIF, DOOR, P/R 860 MM WITHOUT HANDLE	316184	310056	310058	FI-18902	IS-18902
7770940	MODIF, DOOR, P/R 1654 MM W/O HANDLE	316202	310056	310058	FI-18902	IS-18902
7770941	MODIF, DOOR, P/R 1410 MM WITHOUT LOCK	316399	310056	310058	FI-18902	IS-18902
7770942	MODIF, DOOR, P/R 860 MM WITHOUT LOCK	316400	310056	310058	FI-18902	IS-18902
7770943	MODIF, DOOR, P/R 860MM WITHOUT HANDLE	316541	310056	310058	FI-18902	IS-18902
7770944	MODIF, DOOR, P/R 860MM WITHOUT HANDLE	316542	310056	310058	FI-18902	IS-18902
7770945	MODIF, DOOR, P/R REAR LEFT 667 MM W/LOCK	316564	310056	310058	FI-18902	IS-18902
7770946	MODIF, PARCEL RACK DOOR	317073	310056	310058	FI-18902	IS-18902
7770947	MODIF, DOOR, P/RACK 736 MM W/LOCK	317094	310056	310058	FI-18902	IS-18902
7770948	MODIF, DOOR, P/R 1410 MM WITH LOCK	319093	310056	310058	FI-18902	IS-18902
7770949	MODIF, DOOR, P/RACK 1410 W/O HANDLE	319099	310056	310058	FI-18902	IS-18902

NOTE

Material can be obtained through regular channels.

PROCEDURE

1. Open the door and disconnect the gas shock from the door support (use a small screwdriver to lift the retaining clip holding the shock head to the ball stud).



2. Support the door open using a 12 inches (30cm) wood rod or plank (or any available support that will not scratch the door finish).



3. Unscrew and remove the ball stud, washers and nut from the door support (use a deep 13 mm socket and open end wrench).



4. Unlock the door pivot rod using a 2mm hex key (Allen wrench).



5. From inside the adjacent compartment, slowly slide the pivot rod out of the door support using locking pliers (do not mar the rod).



6. Insert the exterior (larger) reinforcing plate and slide back the pivot rod in place (center the rod 50% on each side).



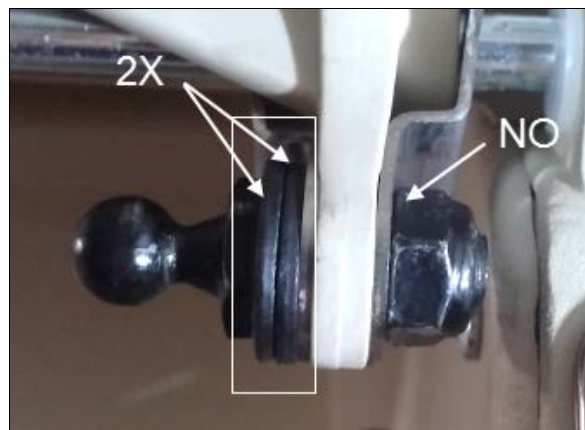
7. Lock the pivot rod in place.



8. Insert the interior (small) reinforcing plate.



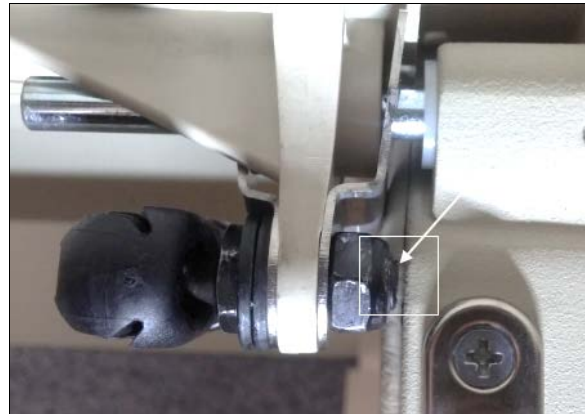
9. Reinstall the ball stud. Discard the washer on the nut side - Install both washers on the ball side.



10. Put back the gas shock into position; make sure the locking clip locks the shock in position.



11. Push the door toward the interior to make sure that there is no interference between the ball stud nut and the parcel rack panel.



12. Check for proper door operation by opening and closing the door a few times, this will self-center the door.

13. Clean the door and surrounding area as required (greasy marks) and proceed to the next door (all vehicle doors must have reinforcing plates installed).



PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)