



# Technical Service Bulletin

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## 70 Noises from headliner/sunroof area

70 18 66 2038029/6 March 16, 2018. Supersedes Technical Service Bulletin Group 70 number 17-56 dated February 6, 2017 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A3, Q3	2015 - 2018	All	Not Applicable
A4	2010 - 2012	All	Not Applicable
A4 allroad	2013 - 2017	All	Not Applicable
A8	2010 - 2018	All	Not Applicable
Q5	2010 - 2017	All	Not Applicable
Q7	2010 - 2015	All	Not Applicable

## Condition

REVISION HISTORY		
Revision	Date	Purpose
6	-	Revised <i>Required Parts and Tools</i> (Updated to more durable material)
5	02/06/2017	Revised Warranty (Change to claim type) Revised header data (Added MY 2018 vehicles)
4	10/14/2015	Revised header data (Updated model codes)

Various squeaks and/or rattles are heard from the roof area on vehicles equipped with a panoramic sunroof.

## Technical Background

These noises can be created by the points of contact between the sunroof cover trim frame and the clips that retain it to the headliner.

## Production Solution

Not applicable.



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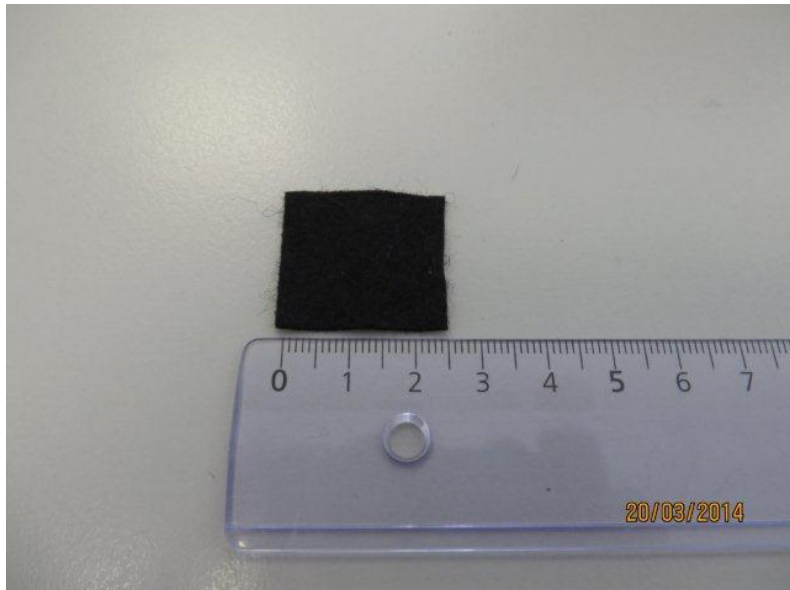
## Service

1. Remove the glass sliding roof panel(s). Remove the beam for the sunroof rollershade. Carefully unclip and remove the sunroof cover trim frame (Figure 1).



**Figure 1.** Unclipping the sunroof cover trim frame.

2. The number of retaining clips will vary by model. A piece of dampening tape (fleece adhesive tape D 373125A2) will be applied to each clipping point. Cut pieces of the tape 20mm long (Figure 2).



**Figure 2.** A 20mm section of fleece adhesive tape D 373125A2.



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3. Apply the sections of fleece adhesive tape to the sunroof cover trim frame to each clipping point as shown (Figure 3 and Figure 4).



*Figure 3. Fleece adhesive tape section applied.*

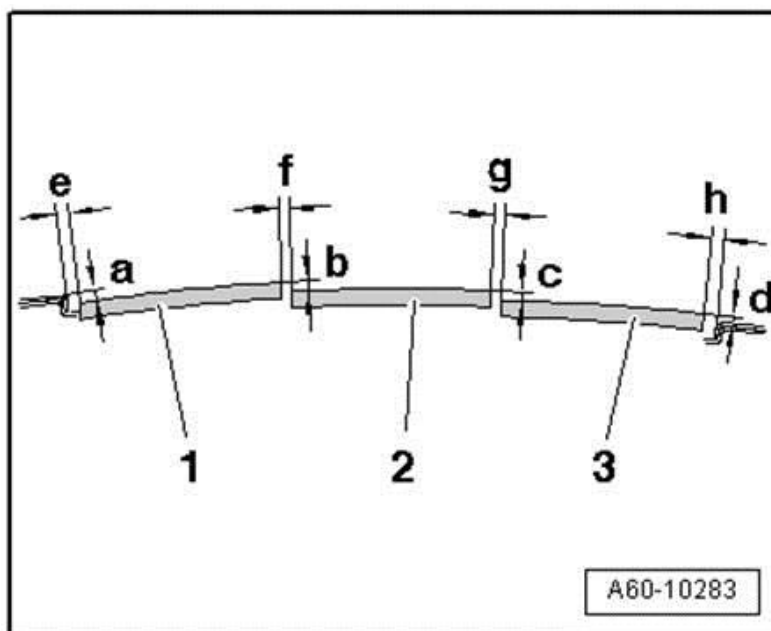


*Figure 4. Retaining clip isolated with the fleece adhesive tape.*



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4. Reassemble the components removed for this modification. Ensure that the glass sliding roof panels are adjusted properly according to the repair manual (Figure 5).



**Figure 5.** Adjustment of the glass sliding roof panels.

## Warranty

<b>Claim Type:</b>	<ul style="list-style-type: none"> <li>• 110 up to 48 Months/50,000 Miles.</li> <li>• If vehicle is outside any warranty, this Technical Service Bulletin is informational only.</li> </ul>		
<b>Service Number:</b>	7084		
<b>Damage Code:</b>	0020		
<b>Labor Operations:</b>	<b>A8L:</b>		
	Sunroof sunshade remove and reinstall (includes removal and reinstallation of the glass tilting roof panels)	6070 1900	90 TU
	Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	20 TU
	<b>Q7:</b>		
	Front glass tilting roof panel remove and reinstall	6039 1900	40 TU
Center glass tilting roof panel remove and reinstall	6041 1952	40 TU	



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Rear glass tilting roof panel remove and reinstall	6039 1902	50 TU
Front and rear sunshade beams loosen and fasten	6070 9999	40 TU
Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	20 TU
<b>A4 Avant/allroad:</b>		
Front glass tilting roof panel remove and reinstall	6039 1910	40 TU
Rear glass tilting roof panel remove and reinstall	6041 1910	30 TU
Sunshade beam loosen and fasten	6070 9999	30 TU
Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	20 TU
<b>Q5:</b>		
Front glass tilting roof panel remove and reinstall	6039 1900	40 TU
Rear glass tilting roof panel remove and reinstall	6039 1902	50 TU
Sunshade beam loosen and fasten	6070 9999	30 TU
Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	20 TU
<b>Q3:</b>		
Front glass tilting roof panel remove and reinstall	6039 1900	40 TU
Rear glass tilting roof panel remove and reinstall	6041 1910	30 TU
Sunshade beam loosen and fasten	6070 9999	30 TU
Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	20 TU
<b>A3 sedan and A3 e-tron:</b>		
Glass tilting roof panel remove and reinstall	6039 1900	30 TU
Sunshade remove and reinstall	6070 1950	30 TU
Sunroof cover trim frame remove and reinstall and apply fleece adhesive tape	7084 9999	30 TU




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<b>Diagnostic Time:</b>	GFF	No allowance	0 TU
	Road test prior to service procedure	0121 0002	10 TU
	Road test after service procedure	0121 0004	10 TU
<b>Claim Comment:</b>	As per TSB #2038029/6		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

## Required Parts and Tools

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.		
Part Number	Part Description	Quantity
D 373125A2	 Fleece Adhesive Tape	0.2

## Additional Information

All parts and service references provided in this TSB (2038029) are subject to change and/or removal.

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