

# **Service Bulletin**

# PRELIMINARY INFORMATION

#### Subject: Normal Engine Cylinder Bore Marks

- Models: 2009-2014 Chevrolet Aveo
  - 2011-2015 Chevrolet Cruze
    - 2016 Chevrolet Cruze (VIN P)
    - 2012-2018 Chevrolet Sonic
    - 2009-2011 Holden Barina
    - 2009-2010 Pontiac G3, Wave
    - Equipped with 1.6L or 1.8L Engine (VIN Code E, G, H RPO LXV, LWE or LUW)

This PI has been revised to add a Cruze model and update the Model Years. Please discard PI0725A.

## **Condition/Concern**





Some technicians may be replacing entire engine assemblies due to marks found at the top of the cylinder bore.

### **Recommendation/Instructions**

These marks are considered normal and are left as a result of a manufacturing laser honing process. **DO NOT** replace the cylinder block or engine for these normal honing marks.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from information.



WE SUPPORT VOLUNTARY TECHNICIAN CERTIFICATION