



PAC BULLETIN

WARRANTY CAMPAIGN

→ SEA-DOO®

CAUTION: All involved customers must be notified, all involved units must be corrected as per instruction herein.

Campaign no.: 2018-0009

March 7, 2018

Subject: **Improper Trailer Winch Alignment**

No. **2018-11**

MODEL YEAR	MODEL	SERIAL NUMBERS
2018	Trailer Sea-Doo™ MOVE II Aluminium	Refer to campaign monitoring to validate involved vehicle serial numbers

PROBLEM

Actual trailer configuration is limited in terms of width adjustment when used with two 2018 GTX†, RXT® or WAKE™ PRO.

SOLUTION

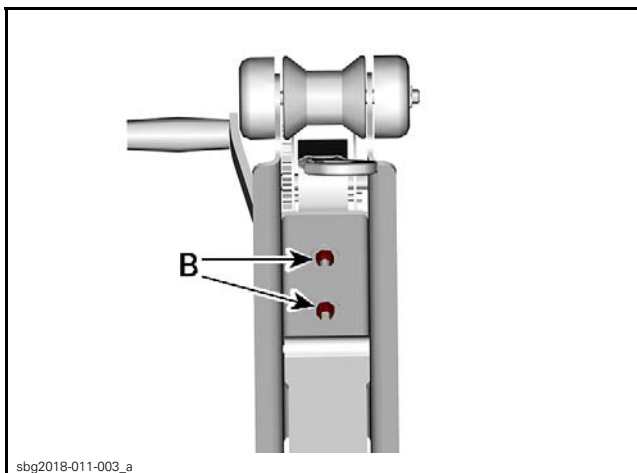
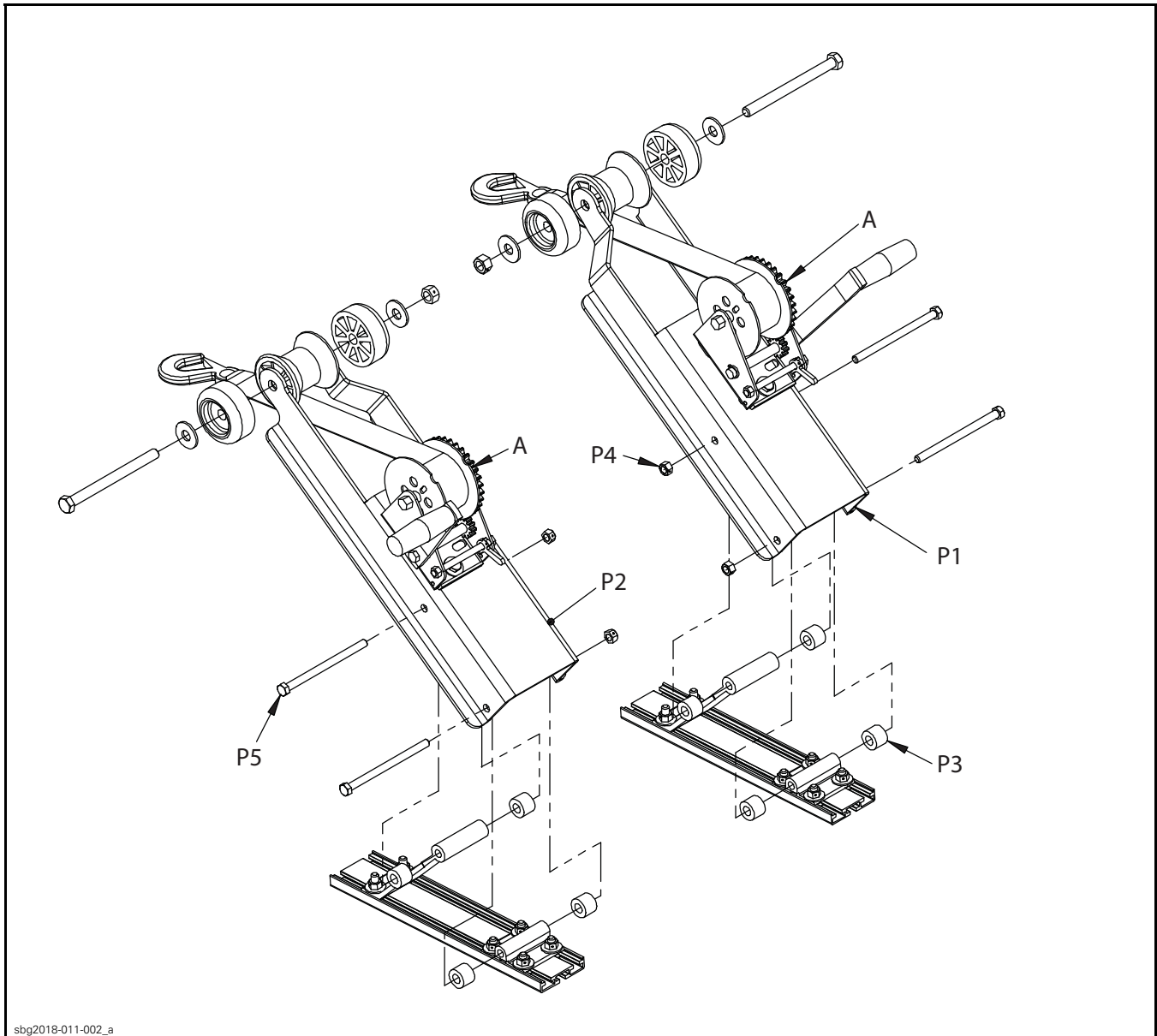
Install the provided adapter kit.

PARTS REQUIRED

Parts will be auto-shipped free of charge starting second week of March according to affected trailers.

ITEM	DESCRIPTION	PART NUMBER	QTY
	Trailer winch adapter kit	320-03216-A (Supplier P/N)	1
P1	Winch mount (RH)	(not available separately)	1
P2	Winch mount (LH)		1
P3	Bushing		8
P4	3/8" Hexagonal nut		4
P5	3/8" - 16 Hexagonal screw		4

PROCEDURE



Winch [A] and winch mounting hardware [B] are to be re-used.

1. Remove and keep winch and mounting hardware.
2. Remove and discard winch mount assembly.
3. Install winch mounts [P1] and [P2] with bushing [P3] using 3/8" - 16 hexagonal screw [P5] and 3/8" hexagonal nut [P4].

TIGHTENING TORQUE	
3/8" Hexagonal nut [P4]	31 N•m ± 7 N•m (23 lbf•ft ± 5 lbf•ft)

WARRANTY

Submit a warranty claim using the following information.

For claiming procedure, refer to the *DEALER/DISTRIBUTOR WARRANTY GUIDE*.

Product Line	Trailer Sea-Doo™ MOVE II Aluminium						
Unit Model Year	2018						
Campaign/Bulletin/ Description	9 / 2018-11 / Improper trailer winch alignment						
<table><tr><th colspan="2">*Action</th></tr><tr><td>Inspect</td><td>Repair</td></tr><tr><td>☐</td><td>☒</td></tr></table>		*Action		Inspect	Repair	☐	☒
*Action							
Inspect	Repair						
☐	☒						
Total Labor time paid	0.6 hour						
Expiration date	July 31, 2020						