



LTB01159NAS1

TECHNICAL BULLETIN

13 MAR 2018

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

SECTION:

412-01: Climate Control

SUBJECT/CONCERN:

Climate Control Temperature Distribution Issues

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:	APPLICABILITY:
Range Rover Velar (LY)	2018	700000-739080	Solihull	Vehicles Without: Auxiliary Climate Control

MARKETS:

NORTH AMERICA

CONDITION SUMMARY:**SITUATION:**

The temperature of the air blowing through the rear air vents may be noticeably higher than the air blowing through any other air vents, affecting the ability to set a constant comfortable temperature within the passenger compartment.

CAUSE:

This may be caused by the required components not being installed within the floor console during vehicle production.

ACTION:

Should a customer express this concern, follow the Workshop Procedure below.

PARTS:

PART NUMBER	DESCRIPTION	QUANTITY
LR110139	Foam insert	2

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:**NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to JLR claims submission

system to obtain the latest repair time.

- The JLR Claims Submission System requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Install foam insert	80.15.89.25	0.20	42	LR093354

 **NOTE:**

Normal Warranty procedures apply.

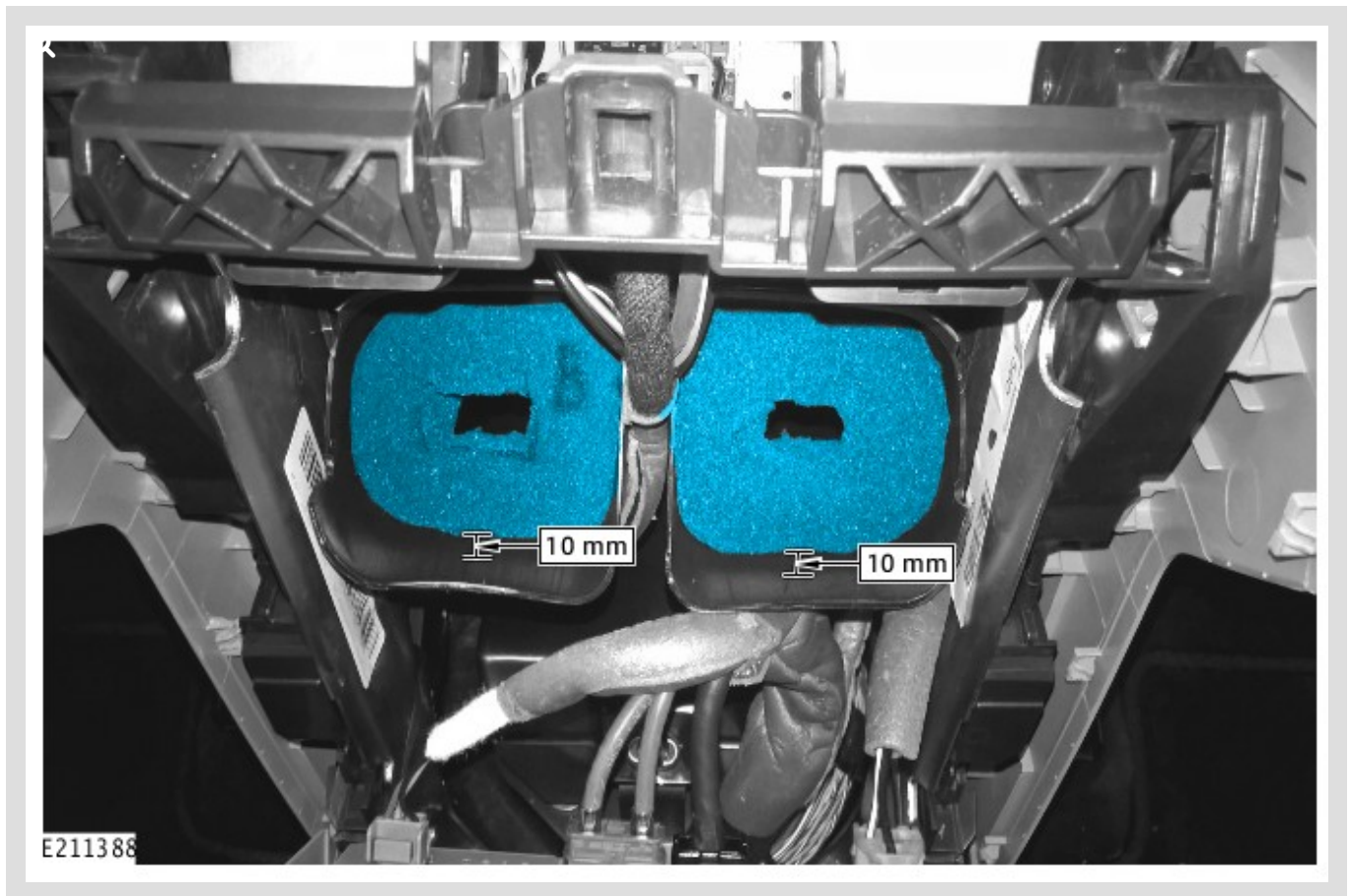
SERVICE INSTRUCTION:

- 1 Remove the rear integrated control panel (refer to the TOPIx Workshop Manual section 412-01: Climate Control - Removal and Installation - Rear Integrated Control Panel - Removal steps 1-4 only).

- 2

 **NOTE:**

Measure from the flat edge of the footwell air duct.



Install 1 foam baffle into each footwell air duct.

- 3 Install the rear integrated control panel (refer to the TOPIx Workshop Manual section 412-01: Climate Control - Removal and Installation - Rear Integrated Control Panel - Installation steps 4-6 only).