



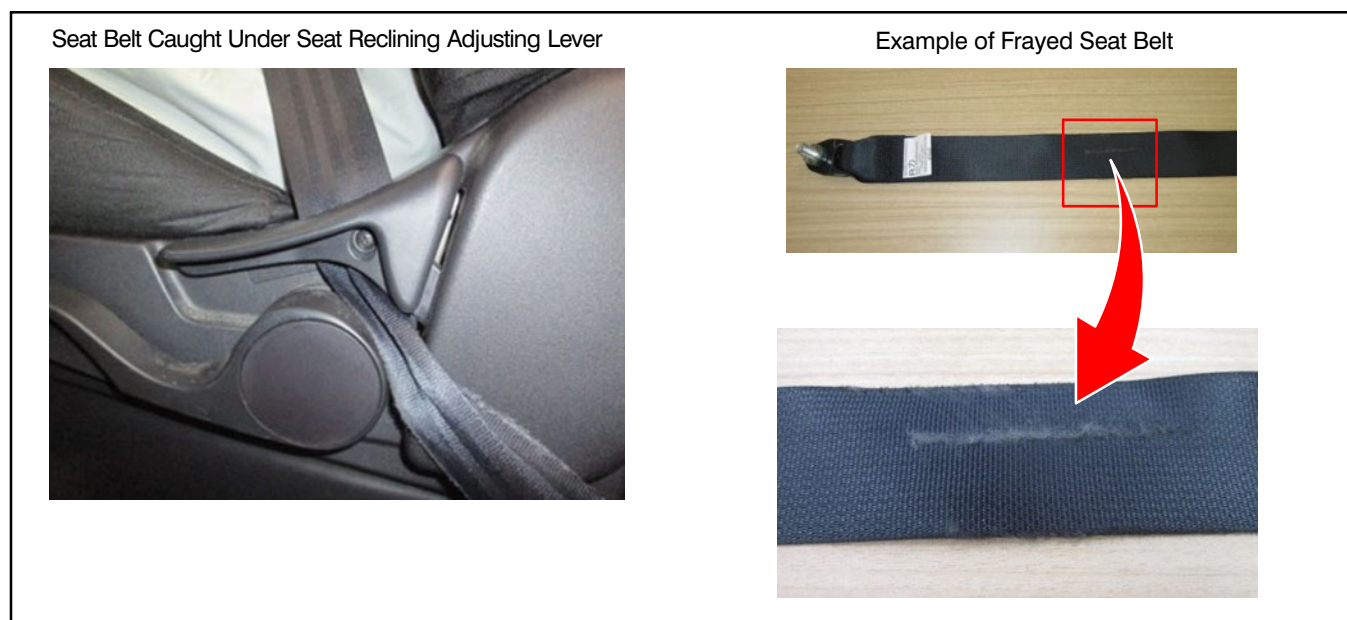
# Technical Service Bulletin

SUBJECT: <b>SEAT BELT FRAYED FROM BEING CAUGHT UNDER SEAT RECLINING ADJUSTING LEVER</b>			No: <b>TSB-18-52A-001</b>
			DATE: <b>April 2018</b>
			MODEL: <b>See below</b>
CIRCULATE TO:	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input checked="" type="checkbox"/> WARRANTY PROCESSOR	<input type="checkbox"/> SALES MANAGER

## PURPOSE

A customer may report the front seat belt fraying as a result of being caught under the seat reclining adjusting lever. If the adjusting lever or the seat back is operated while the seat belt is caught under the reclining adjusting lever, the seat belt can be rubbed by the edge of the reclining adjusting lever or the tip of the tapping screw, resulting in a frayed seat belt.

**NOTE:** Remind customers to properly wear their seat belt and not let the belt get caught under the seat reclining adjusting lever.



The shape of the seat reclining adjusting lever has been modified to prevent fraying of the seat belt should it get caught under the lever.

This TSB instructs dealers how to replace the front seat belt and reclining adjusting lever (driver and/or passenger side) with a countermeasure part on affected vehicles.

## AFFECTED VEHICLES

- 2012–2017 i–MiEV built **before** April 18, 2017
- 2008–2017 Lancer/Lancer Sportback and 2008–2015 Lancer Evolution built **before**:
  - April 18, 2017 (black)
  - June 1, 2017 (beige)
- 2007–2018 Outlander built **before** April 5, 2017
- 2011–2018 Outlander Sport/RVR built **before** April 5, 2017

## REPAIR PROCEDURE

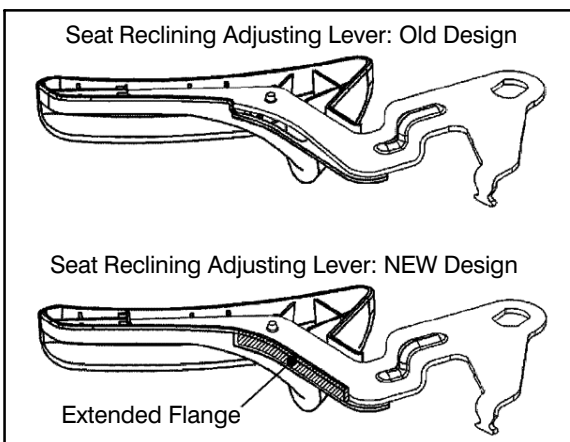
### CAUTION

Use all tools with care to prevent scratches on interior trim.

1. Replace the affected seat belt with a new part following instructions in the applicable Service Manual.

### !! IMPORTANT !!

Verify that the bolts and nuts are tightened securely to the correct tightening torque.



2. Confirm the replacement seat reclining adjusting lever is the new countermeasure part.

**NOTE:** The new part has an extended flange. This design ensures the seat belt will not rub against the edge of the lever or the tip of the tapping screw.



3. Remove the tapping screw, then pull out the seat lever to the front of the vehicle and remove it.

**NOTE:** 2017 Lancer passenger side shown as example.





4. Install the plastic cover of the new seat reclining adjusting lever onto the metal lever as shown.



5. Tighten the tapping screw.



6. Operate the seat reclining adjusting lever and confirm smooth operation.

## PARTS INFORMATION

Look up the vehicle's VIN in the Parts system to find the correct part numbers for each vehicle for the following parts:

- Reclining Adjuster Lever
- Seat Belt

Order only Genuine Mitsubishi parts.

**WARRANTY INFORMATION**

This bulletin is supplied as technical information only and is not an authorization to repair. If an affected vehicle is reported with the described condition, diagnose the condition, repair as described in this bulletin and submit a normal warranty claim using the following information.

Description	Labor Operation Code	Nature Code	Cause Code	Model	Time Allowance
Driver Seat Belt Assembly	522011PY	58D	150	i-MiEV	0.4 hr
				Lancer, Lancer Sportback, Lancer Evolution	0.5 hr
				Outlander	0.5 hr
				Outlander Sport/RVR	0.6 hr

Description	Labor Operation Code	Nature Code	Cause Code	Model	Time Allowance
Passenger Seat Belt Assembly	522021PY	58D	150	i-MiEV	0.4 hr
				Lancer, Lancer Sportback, Lancer Evolution	0.5 hr
				Outlander	0.5 hr
				Outlander Sport/RVR	0.6 hr

Warranty Coverage: 5 years / 60,000 miles

(10 years / unlimited miles for vehicles sold in and registered in the state of Kansas.)