

ACCOUNT TEAM COVERAGE

Please Deliver To: Service Managers and Warranty Decision Makers

FROM: Cummins Global Warranty Administration Communications

Subject: X15 CM2350 X114B Aftertreatment Outlet NOx Sensor ATC for Volvo

Number: Atc1969

Date: 13-Apr-2018

Expires: 20-Apr-2018 (U.S./Canada)
20-Apr-2018 (International)

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This is to revise and replace ATC1969-A, dated 23-Jan-2018. This revision is to:

- 1 Updated the expiration date to: 20-Apr-2018.

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

DESCRIPTION:

This Revision to the ATC announces its early closure. This ATC is being replaced by Campaign 2015, which includes improved instruction addressing liquid impingement of the SCR outlet NOx sensor cup.

NOTE: Outlet NOx Sensor fault codes may be present at the time of repair but ARE **NOT** required for this ATC.

NOTE: This ATC is retroactive and covers work performed prior to the release date of this document.

ACTION:

In order to qualify for repair under this field action, an engine:

- 1 will be covered Regardless of coverage status, and
- 2 **must** show an OPEN status on QuickServe® Online for this field action.

After verifying that the engine meets the above requirements, perform the following actions:

- 1 Please refer to the Aftertreatment Outlet NOx Sensor High Temperature Sealant Installation Instructions 5414639 for detailed instructions.
- 2 Remove and Install the Aftertreatment Outlet NOx Sensor. Please refer to Service Procedure 019-451 in the appropriate Service Manual.
- 3 Remove and Install the Aftertreatment Exhaust Gas Temperature Sensor. Please refer to Service Procedure 019-449 in the appropriate Service Manual.
- 4 Remove and Install the Aftertreatment Particulate Sensor. Please refer to Service Procedure 019-478 in the appropriate Service Manual.

MATERIAL DISPOSITION:

There are no materials involved in the field action.

REIMBURSEMENTS:

Parts:

The following parts are covered under this field action:

Part Number	Quantity	Description
536210800	1	SLT

NOTE: SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

Labor using applicable Access Code and Time:

SRT Code	Description	Time
00-90X	Administrative time	
14-00T	Aftertreatment Diesel Particulate Filter (DPF) -Regeneration Test (EPA 2017)	
19-0D4	Aftertreatment Particulate Sensor - Remove and Install - X15 CM2350 X114B	
19-0D5	Aftertreatment Outlet NOx Sensor - Remove and Install - X15 CM2350 X114B	
19-0D8	Aftertreatment Exhaust Gas Temperature Sensor - Remove and Install - X15 CM2350 X114B	
99-901	HIGH TEMPERATURE SEALANT INSTALLATION AND CURE TIME (QTY 2)	

Travel:

Travel is **not** covered under this field action Towing is **not** covered under this field action.

Other Claimables:

Consumables are **not** covered under this field action.

Claim Instructions:

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Account Code: 27
Pay Code: Distributor = X
Pay Code: Dealer = D
Pay Code: International = I
Failure Code: WYNEBV

Attachments
atc1969_esn-list.xls