



SI B52 01 18
Seats

March 2018
Technical Service

EXPOSED FOAM IS VISIBLE UNDER THE FRONT SEAT

MODEL

F39 (X2)

F48 (X1)

With option code SA 481 (Sport Seat).

SITUATION



- Exposed foam is visible under the optional front sport seat or in rear footwell as shown in the picture.

Note: the seat position is all the way to the front.

CAUSE

Backrest foam, in the vicinity of the backrest adjustment lever, is deformed.

CORRECTION

Replace backrest foam and reinforce with felt tape to prevent reoccurrence.

PROCEDURE

For conditions that are similar to the situation described:

Follow the procedure "Sport Seat Foam Insert Reinforcement" detailed in the attachment.

PARTS INFORMATION

Part Number	Description	Quantity
51 45 2 353 024	Felt, 0.5mm, Adhesive-backed set	As needed
07 14 9 321 690	Fillister-head screw	4 / side
52 10 1 945 543	Clamp	As needed
52 10 7 439 788	Clip	1/side/

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5210320100	
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Electrical Sport Seat - Repairing One Side

Labor Operation:	Labor Allowance:	Description:
52 14 405	Refer to KSD2	Replacing padding for left or right front seat (Main work)
Or:		
52 14 906	Refer to KSD2	Replacing padding for left or right front seat (Plus work)

Or:

Electrical Sport Seat - Repairing Both Sides

Labor Operation:	Labor Allowance:	Description:
52 14 405	Refer to KSD2	Replacing padding for left or right front seat (Main work)
Or:		
52 14 906	Refer to KSD2	Replacing padding for left or right front seat (Plus work)
And:		
52 00 001	18 FRU	Work time for replacing padding for the other front seat (Plus work)

Labor operation code 52 14 405 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 52 14 906 instead.

Or:

Mechanical Sport Seat - Repairing One Side

Labor Operation:	Labor Allowance:	Description:
52 13 405	Refer to KSD2	Replacing padding for left or right front seat (Main work)
Or:		
52 13 906	Refer to KSD2	Replacing padding for left or right front seat (Plus work)

Or:

Mechanical Sport Seat - Repairing Both Sides

Labor Operation:	Labor Allowance:	Description:
52 13 405	Refer to KSD2	Replacing padding for left or right front seat (Main work)
Or:		
52 13 906	Refer to KSD2	Replacing padding for left or right front seat (Plus work)
And:		
52 00 001	18 FRU	Work time for replacing padding for other the front seat (Plus work)

Labor operation code 52 13 405 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 52 13 906 instead.

Refer to KSD2/AIR for the corresponding flat rate unit (FRU) allowances.

Work time labor operation code 52 00 001 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required. However, it still requires an explanation on the repair order and in the claim comments section.

Or:

Sublet - Third-Party Seat Repair

Sublet Code 3	See below	Third-Party Seat Repair
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Invoice this work (the labor portion for one or both sides as applicable) on the repair order at the actual cost charged with no handling or markup. The sublet amount must also include any discounts or allowances.

Prior to having the third-party perform this repair, determine the appropriate charge for performing the “necessary repair-related work procedures” by comparing their estimated repair cost against the corresponding amount that is based on your warranty rates.

It is your center’s responsibility to review the estimate to ensure the amount requested for perform this repair work is customary, fair and reasonable. Also, it must not exceed the scope of the repair work that is described in this bulletin.

Please itemize the sublet amount on the repair order and in claim comment section.

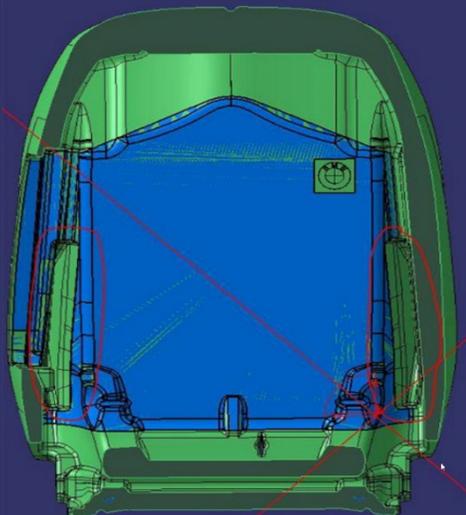
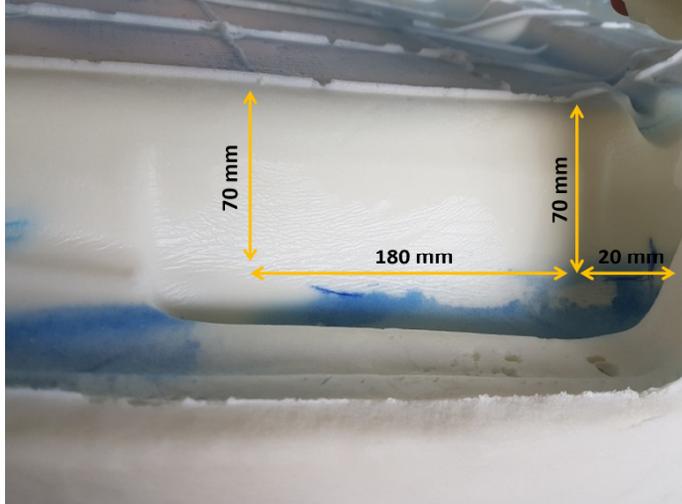
ATTACHMENTS

View PDF attachment [B520118 Attachment](#).

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SPORT SEAT FOAM INSERT REINFORCEMENT

Tools: Scalpel

	<p>Introduction or Preparatory Items:</p> <p>Cut a piece of adhesive-backed felt – 180 mm x 100 mm</p>
	<p>Procedure:</p> <ol style="list-style-type: none"> 1. Remove the backrest cover on the affected seat as per ISTA REP 52 13 407 Replacing backrest cover for driver's seat". Or REP 52 13 408 Replacing backrest cover for passenger's seat". 2. Remove damaged backrest foam from affected seat.
	<ol style="list-style-type: none"> 3. Before installation, reinforce pocket in backrest foam: with the prepared piece of adhesive-backed felt under the yellow line (180 mm) as shown in the picture.



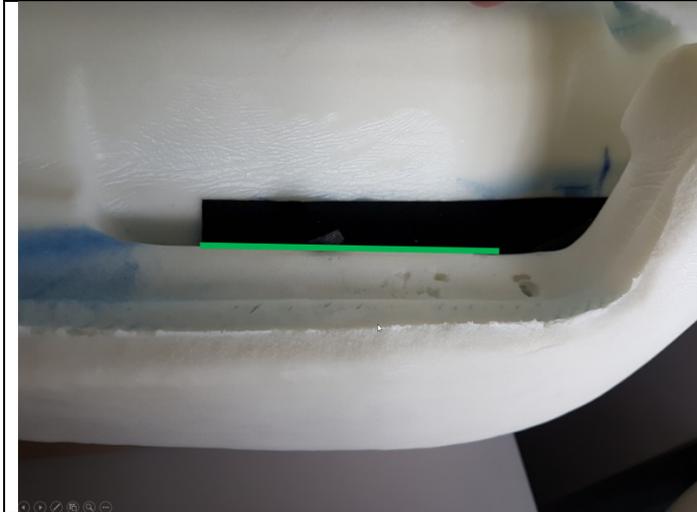
4. Check position of the felt strip and cut off any protrusion. Fix the felt to the marking as shown in the picture.



5. Pull off the cover foil to the middle felt and press on the felt



6. Completely remove cover foil and press felt down



7. With a scalpel, trim any excess (above green line) that protrudes out of pocket.

8. Install backrest foam and seat cover.
9. Verify proper operation of seat.